

THE ULTIMATE STEEL CATALOGUE



Call 1300 MMMATE (1300 666 283) www.midaliasteel.com





The Good Mass Book

Foreword

This publication has been prepared bu Midalia Steel which is an operating business of InfraBuild Trading Ptu Limited (ABN 50 007 519 646). The aim of this booklet is to provide customers with useful information regarding steel and accessory products. Every effort has been made to ensure that the information contained in this publication is accurate. However, it should be noted that the company cannot accept responsibility for errors or omissions, or for changes which have taken place since the printing of this edition. Unless required by law, the company cannot accept any responsibility for any loss, damage or consequence resulting from the use of this publication. The preferred range of sizes only has been covered, some of these sizes may be subject to minimum order quantities, and every care should be taken to establish availability before proceeding based on the specifications provided. Additional information concerning non-preferred sizes, range of specifications available, or related data not included in this booklet is available on request through Midalia Steel Branches.

Mass Calculations have been based on a mass for carbon steel of 7,850 kg/m³ rounded off and includes a 2.5 per cent rolling tolerance where applicable.

Range

- The product ranges shown in this book are an indicative range only.
- Some items may be subject to minimum order quantities.

Sources Of Information

- Liberty Steel Product and Availability Guide -Hot Rolled Structural Steel
- InfraBuild Steel Pricing and Availability Guide -Merchant Bar
- Austube Mills Product and Availability Guide -Pipe and Tube Structural Products
- · InfraBuild Reinforcing Product Guide
- BlueScope Steel Hot Rolled Price Schedule
- BlueScope Steel Xlerplate Price Schedule
- BlueScope Steel Xlerplate Lite Schedule
- BlueScope Steel Aluminium Catalogue
- BlueScope Steel Steel Guide

Trademarks

- Austube Mills Pty Ltd (ABN 21123 666 679) DuraGal, DuraGalClear, DuraPrimed, C450Plus
- OneSteel Manufacturing Pty Ltd 300PLUS
- InfraBuild Trading Pty Limited (ABN 50 007 519 646) -DuraGal Flooring System
- InfraBuild Reinforcing Pty Limited (ABN 22 004 148 289)
 HANDIMESH, ONEMESH, 500PLUS, UTEMESH
- BlueScope Steel Limited (ABN 16 000 011 058) -TruSpec, Xlerplate, Xlerplate Lite, Brightform, Blackform, Galvabond, Galvaskin, Zincanneal, Zincalume, Colorbond, LY-TEN, Lysaght, Longline 305, Multiclad, Easyclad, Quad 115 Hi Front, Trimline, Sheerline, Emline, Ranceline, Colonial, Novaline, Bondek, Bondek Plus, Klip-Lok, Trimdek, Spandek, Custom Orb, W-Dek, Neetascreen, Smartascreen, Miniscreen, Customscreen, Flatdek, Flatdek II, Firmlok, Headland, Manor Red, Jasper, Sandbank, Classic Cream, Surfmist, Paperbark, Dune, Shale Grey, Windspray, Woodland Grey, Bushland, Pale Eucalypt, Wilderness, Cottage Green, Plantation, Blue Ridge, Deep Ocean, Night Sky
- Bisalloy Steels Pty Ltd (ABN 27 001 641 292) Bisalloy® Wear, Bisalloy® Structural
- Stramit Corporation Pty Ltd (ABN 57 005 010 195) Speed Deck Ultra, Corrugated, Monoclad, Megaclad, Longspan, Capacity Plus, Minirib, Mini Corry, PrimeForm, Edge Forma
- Illinois Tool Works Inc (ABN 48 052 404 092) Galmet, Buildex, Teks, Shed Teks, Ripple Teks, AutoTeks, SuperTEKS, RoofZips, Hi-Teks, BattenZips, PolyZips, Pryda

Terms & Conditions Of Sale

A full copy of Midalia Steel Terms & Conditions of Sale is located at: www.midaliasteel.com.



Our Purpose

We exist to build our customers' possibilities: to make their businesses stronger and more prosperous; to make their trucks and caravans safer; to assist their farms to be more productive; to contribute to more sustainable and secure futures. From large projects to small, those that build our nation and our communities, we partner with customers to build the businesses we work in and the homes we live in. We help our customers to fulfil their ambitions with peace of mind that comes from quality, compliant and traceable product supply and service solutions.

We Understand

Midalia Steel is part of InfraBuiild Steel Centre which is Australia's largest vertically-integrated steel distribution business. With our extensive steel product knowledge and experience, our team helps our customers to find solutions to deliver the right outcomes for large or small projects, as well as ongoing steel supply requirements.

We Make It Easier

Midalia Steel is backed by a national and international supply network to ensure our customers receive the best level of service to support their needs. Our wide-ranging in-house processing capability reduces complexity for our customers to reliably deliver on one-off and repeatable requirements with accuracy to add value.

We Deliver

Midalia Steels' comprehensive branch and delivery network allows us to deliver to our customers how and when they want to receive product. Our integrated supply chain and network of industry partners means we can source a range of product to complement projects and deliver a complete supply solution.

Our Products

Our range includes structural and tubular steel, reinforcing and merchant bar, sheet and plate as well as pipes, valves and fittings, flooring systems, rollform products, aluminium and a huge range of complementary products and accessories. We also have the ability to source local and international products with short lead times.

Engineering & Design Optimisation

As part of the broader InfraBuild business, Midalia Steel can draw on significant expertise to provide engineering and design optimisation solutions for our customers. Optimising materials for construction can assist with minimising risk while reducing waste and cost, and can also contribute to the sustainability credentials required for awarding Green Star® credit points.

Our Processing Services

- Profile Cutting
- Oxy Cutting
- Plasma Cutting
- Flame Cutting
 - Stitch Cutting
 - Punching
 - Drilling
 - Shearing
 - Stamping
 - Notching
 - Marking

- TappingSlotting
- Coping
- Copin
- BevellingPenetrations
- Penetration
- Counter Boring
- Counter Sinking
- Cut to Length
- Pack Cutting
- Cambering

Compliance & Traceability

Midalia Steel supplies products that are compliant with relevant Australian Standards. The quality of our products are checked by NATA endorsed testing laboratories. At all of our manufacturing sites. Midalia Steel has third party accreditation to Quality Management System ISO 9001 and Environmental Management System ISO 14001. In addition, our hot rolled products are all produced at mills with ACRS third party accreditation ensuring certification for reinforcing, pre-stressing and structural steels. Midalia Steel also supports the Build With Standards initiative undertaken by InfraBuild which aims to improve compliance and generate confidence in the quality, identification, certification and traceability of structural and reinforcing steels. Further information can be found at www.midaliasteel.com.



Hot Rolled Structural | Tubular | Merchant Bar | Pipe & Fittings | Plate | Sheet Reinforcing Mesh & Bar | Aluminium | Building Products | Fencing Rural Products | Roofing & Rainwater | Accessories

Sustainable Products



The Infrastructure Sustainability Council's (ISC) IS Rating Scheme.



ISC aims to improve the productivity and liveability of industry and communities through sustainability in infrastructure. ISC developed and administers the Infrastructure Sustainability (IS) Rating Scheme.

The IS scheme is Australia's only comprehensive rating system for evaluating sustainability across design, construction and operation of infrastructure.

The scheme evaluates the sustainability (including environmental, social, economic and governance aspects) of infrastructure projects and assets.

There are two versions of the IS materials calculator. Projects will be awarded an IS Rating based on an overall score:

ISv12

There are up to 7 points available under the materials category; 6 points for the materials calculator and 1 point for environmentally labelled products.

ISv1.2		
Points	Rating Level	
25 – 49+	Commended	
50 - 74+	Excellent	
75+	Leading	

Related ISv1.2 Credits
Mat-1, Mat-2, Pro-2, Pro-4, Was-1, Was-2, Was-3
Rating Phases: As Built, Design, Planning

ISv2.0

There are up to 6 points available under the materials category: 4.5 points for the materials calculator and 1.5 points for environmentally labelled products.

ISv2.0		
Points	Rating Level	
25 – 39	Bronze	
40 – 59	Silver	
60 – 79	Gold	
80 – 94	Platinum	
95+	Diamond	

Related ISv2.0 Credits

Ecn-1, Ecn-4, Inn-1, Lea-1, Lea-2, Lea-3, Rso-4, Rso-5, Rso-6, Rso-7, Spr-2, Spr-3, Wfs-4

As Built, Design, Operations

Under Both Versions

Up to three points are available to reward design and practice that reduces life cycle impacts via reduced material use such as Prefabricated Reinforcing Elements, Engineered Reinforcing Bar Carpet (BAMTEC®) or Engineered Mat (BARMAT®).

Up to three points are available to reward environmentally labelled products and supply chains:

- One point is available via the use of products covered by our EPDs
- Two additional points are available if >9%
 of materials/products (by value) have an ISC approved environmental label, such as InfraBuild's
 FPD.

Sustainability Outcomes

InfraBuild publishes Environmental Product Declarations (EPDs) that cover our hot-rolled steel, reinforcing bar and reinforcing mesh products. InfraBuild EPDs may help your project achieve credits with ISv2.0 and ISv1.2.

InfraBuild also publishes Corporate Sustainability reports.

InfraBuild has a range of policies and procedures that demonstrates strong social, economic, safety and environmental credentials, which may contribute to additional IS credits such as ISV2.0 Lea-1, Lea-2, Lea-3, Inn-1 Spr-2, Spr-3, Rso-4, Rso-6, Wfs-4 (L3.4), Ecn-1 and Ecn-4 and ISV1.2 Mat-1, Mat-2, Pro-2, Pro-4, Was-1, Was-2, Was-3.

Early collaboration with InfraBuild fosters opportunities for innovation, reduced environmental impacts, risk minimisation, knowledge sharing, offsite fabrication, design and logistics optimisation and waste minimisation, as well as broader supply chain engagement contributing to the above credits.

InfraBuild's products are all manufactured to the relevant Australian Standards. InfraBuild has ACRS Certification for our reinforcing products, which further underpins our strong compliance credentials.

Our product traceability and transparency through the supply chain provides confidence to the market that the material supplied meets the design, quality and sustainability specifications of the project.

Read more about the IS Rating Scheme at the ISC website (https://www.iscouncil.org/).

Green Star®

Steel Credit Points

The Green Building Council of Australia (GBCA) is a national authority on sustainable buildings, communities and cities.



 The GBCA administers the Green Star® environmental rating system for commercial, residential, industrial, healthcare and education buildings.

In Australia, Green Star® is a trusted mark of quality for the design, construction and operation of sustainable buildings, fit-outs and communities

- Green Star[®] ratings are utilised by the majority of CBD commercial multi-storey developments and government projects
- In 2017, the Green Building Council of Australia updated its Design and As Built Guidelines.
- The following lists the Steel Credit points that may be available through using InfraBuild's products under the current guidelines v1.3:

Points under D&AB Tool		
Points	Rating	Outcome
45 – 59	Four Star	Australian Best Practice
60 – 74	Five Star	Australian Excellence
75+	Six Star	World Leadership

Life Cycle Impacts - Steel Credit 19B.2B - Points available: 1

 One point is available where project teams can demonstrate a reduction in the mass of steel framing used in the building when compared to standard practice.

There are available pathways to achieving this Credit;

- A.19B.2A.A through the use of a minimum proportion of high strength steel
- **B.**19B.2AB by demonstrating that the project results in a 5% or more reduction in mass of steel framing, when compared to a suitable reference case building.

Responsible Building Materials Credit 20.1A – Points available: 1

MIDALIA STEEI

- One point is available where 95% of the building's steel (by mass) is sourced from a responsible steel maker and at least 60% (by mass) of the fabricated structural steelwork is supplied by a steel fabricator / steel contractor accredited to the Environmental Sustainability Charter of the Australian Steel Inestitute.
- InfraBuild meets the two requirements of being a "Responsible Steel Maker" by having
 - A currently valid and certified ISO 14001
 Environmental Management Sustem (EMS) in place
- Membership of the worldsteel Climate Action Program Certification to demonstrate the above is available from the InfraBuild website.

Sustainable Products - Credit 21

- Up to three (3) points are available when project teams can demonstrate that a specified percentage of eligible products meet one of the following initiatives:
 - A. Reused Products, in accordance with 21A
 - B. Recycled Content Products, in accordance with 21B
 - C. Environmental Product Declarations, in accordance with 21C
 - D. Third-Party Certification, in accordance with 21D, or
 - E. Stewardship Programs, in accordance with 21E.

Points are awarded based on the percentage value of the products that meet one of the specified initiatives. This is demonstrated by calculating the Project Sustainability Value (PSV) and comparing it with the Project Contract Value (PCV) as a percentage.

Midalia Steel can help achieve the Green Star® steel credit requirements in the following ways:

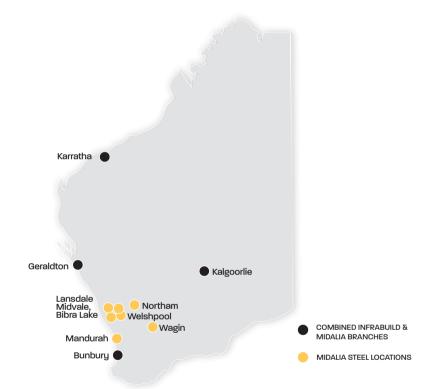
- Midalia Steel sources a range of products from mills with a valid ISO 14001 Environmental Management System
- Midalia Steel sources a range of products from mills with membership of the worldsteel Climate Action Programme
- Midalia Steel can assist in Credit 21 of the GBCA Green Star scheme

For more information on Green Star[®] related products visit the Green Star page of our website.



Branch Network

Midalia Steels' extensive branch network provides solutions for our customers, wherever they need them.



Safety at Our Sites

At Midalia Steel we have set ourselves a safety goal of < 2 TRIFR (Total Recordable Injury Frequency Rate) by 2025. We have a roadmap to get us there called — WRIB Safe. All of our safety actions and behaviours are underpinned by our 'Be GFG Safe' global strategy to ensure every employee returns home fit and well at the end of each workday. By working together as one team, with respect for one another, we build our safety culture. We take the time to do things safely, to intervene, and to speak up when we notice a risk or hazard. At Midalia Steel, we believe one injury is one too many.



We appreciate your compliance with our safety policies when you visit our sites.

Hot rolled structural | tubular | merchant bar | pipe & fittings | plate | sheet reinforcing mesh & bar | aluminium | building products | fencing rural products | roofing & rainwater | accessories

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DISCOVER THE STRENGTH AND PROTECTION OF DURAGAL®

- Superior Quality Finish
- Exceptional Corrosion Resistance
- Strength You Can Rely On
- Cost-Saving Efficiency



Tubular

Square Hollow Sections (SHS)

				Length	n/Pack
Size	Surface	Mass	Metres	Standa	ard (m)
mmxmmxmm	Finish	kg/m	per tonne .	6.5	8.0
25 x 25 x 1.6	P,S	1.12	890	100	5.0
25 x 25 x 2.0	P,S	1.36	733	100	
25 x 25 x 2.5	P,S	1.64	610	100	
25 x 25 x 3.0	P,S	1.89	529	100	
30 x 30 x 1.6	P,S	1.38	727		100
30 x 30 x 2.0	P,S	1.68	596		100
30 x 30 x 2.5	P,S	2.03	492		100
30 × 30 × 3.0	P,S	2.36	423		64
35 x 35 x 1.6	P,S	1.63	615		100
35 x 35 x 2.0	P,S	1.99	502		100
35 x 35 x 2.5	P,S	2.42	412		64
35 x 35 x 3.0	P,S	2.83	353		64
40 x 40 x 1.6	P,S	1.88	533		81
40 × 40 × 2.0	P,S	2.31	434		81
40 × 40 × 2.5	P,S	2.82	355		64
40 × 40 × 3.0	P,S	3.30	303		64
40 x 40 x 4.0	P,S	4.09	244		49
50 x 50 x 1.6	P,S	2.38	420		64
50 x 50 x 2.0	P,S	2.93	300		64
50 x 50 x 2.5	P,S	3.60	278		49
50 x 50 x 3.0	P,S	4.25	236		49
50 x 50 x 4.0	P,S	5.35	187		36
50 x 50 x 5.0	P,S	6.39	156		30
50 x 50 x 6.0	0	7.32	137		25
65 x 65 x 1.6	P,S	3.13	319		49
65×65×2.0	P,S,C	3.88	258		42
65 x 65 x 2.5	P,S,C	4.78	209		42
65 x 65 x 3.0	P,S	5.66	177		36
65 x 65 x 4.0	P,S,C	7.23	138		30
65 x 65 x 5.0	P,S	8.75	114		25
65 x 65 x 6.0	Р	10.1	98.6		20
75 x 75 x 2.0	P,S,C	4.50	222		36
75 x 75 x 2.5	P,S,C	5.56	180		30
75 × 75 × 3.0	P,S	6.60	152		30
75×75×3.5	P,S	7.53	133		25
75 × 75 × 4.0	P,S,C	8.49	118		25
75 × 75 × 5.0	P,S	10.3	96.9		20
75 x 75 x 6.0	Р	12.0	83.1		16
89 x 89 x 2.0	S	5.38	186		20
89 x 89 x 3.5	P,S,C	9.07	110		20
89 x 89 x 5.0	P,S	12.5	80.0		16
89 x 89 x 6.0	Р	14.7	68.3		12
90 x 90 x 2.0	Z	5.45	184		20







Surface Finishes:

- C DuraGal®Clear
 - S DuraGal®
- Z DuraGal®ZB135/135
- P DuraPrimed®
- O Oiled

Typical Uses:

- · Engineering Construction
- Residential Construction
- Non-Residential Construction
- Mining Infrastructure
- · Transport and Storage
- Manufacturing
- · Agriculture

Features:

- Available in Grades C350L0 and C450PLUSTM-
- All tube manufactured to meet AS/NZS 1163:2016
- Available in various coating types including DuraGal®, DuraGal®ZB135/135, DuraPrimed® and NOPC (No Oil or Paint Coating).
- DuraGal® hot-dip galvanized coating has a minimum average zinc mass of 100g/m².

Note: See pages 11-12 for Rectangular Hollow Sections.



Square Hollow Sections (SHS)

				Length/Pack	
Size mmxmmxmm	Surface Finish	Mass kg/m	Metres = per tonne =	Standard (m)	
			por tormo _	8.0	12
100 × 100 × 2.0	Р	6.07	165	20	20
100 x 100 x 2.5	P,S	7.53	133	20	
100 × 100 × 3.0	P,S,C	8.96	112	20	16
100 x 100 x 4.0	P,S	11.6	86.0	16	12
100 x 100 x 5.0	P,S,C	14.2	70.2	12	9
100 x 100 x 6.0	Р	16.7	59.7	12	9
100 x 100 x 8.0	0	21.4	46.7	9	6
100 x 100 x 9.0	0	23.5	42.5	9	6
100 × 100 × 10.0	0	25.6	39.0		6
125 x 125 x 4.0	Р	14.8	67.7	12	9
125 x 125 x 5.0	Р	18.2	55.0	12	9
125 x 125 x 6.0	Р	21.4	46.6	9	6
125 x 125 x 8.0	0	27.7	36.1	6	4
125 x 125 x 9.0	P,O	30.6	32.7	8	4
125 x 125 x 10.0	0	33.4	29.9		4
150 x 150 x 5.0	Р	22.1	45.3	9	6
150 x 150 x 6.0	Р	26.2	38.2	6	6
150 x 150 x 8.0	0	33.9	29.5	6	4
150 x 150 x 9.0	P,O	37.7	26.6	6	4
150 × 150 × 10.0	0	41.3	24.2		2
200 x 200 x 5.0	0	29.9	33.4	6	4
200 x 200 x 6.0	0	35.6	28.1	4	4
200 x 200 x 8.0	0	46.5	21.5	4	2
200 x 200 x 9.0	0	51.8	19.3	4	2
200 x 200 x 10.0	0	57.0	17.6		2
200 x 200 x 12.5	0	69.4	14.4		2
200 x 200 x 16.0	0	85.5	11.7		1
250 x 250 x 6.0	0	45.0	22.2	4	2
250 x 250 x 8.0	0	59.1	16.9	4	2
250 x 250 x 9.0	0	65.9	15.2	2	2
250 x 250 x 10.0	0	72.7	13.8		2
250 x 250 x 12.5	0	89.0	11.2		1
250 x 250 x 16.0	0	111	9.04		1
300 x 300 x 8.0	0	71.6	14.0		1
300 × 300 × 10.0	0	88.4	11.3		1
300 x 300 x 12.5	0	109	9.21		1
300 x 300 x 16.0	0	136	7.36		1
350 x 300 x 8.0	0	84.2	11.9		1
350 × 300 × 10.0	0	104	9.61		1
350 x 300 x 12.5	0	128	7.80		1
350 × 300 × 16.0	0	161	6.21		1
400 × 400 × 10.0	0	120	8.35		1
400 × 400 × 12.5	0	148	6.76		1
400 × 400 × 16.0	0	186	5.38		1





Surface Finishes:

- C DuraGal®Clear
- S DuraGal®
- Z DuraGal®ZB135/135
- P DuraPrimed®
- O Oiled

Typical Uses:

- · Engineering Construction
- · Residential Construction
- Non-Residential Construction
- · Mining Infrastructure
- · Transport and Storage
- Manufacturing
- Agriculture

Features:

- Available in Grades C350LO and C450PLUS™
- All tube manufactured to meet AS/NZS 1163:2016
- Available in various coating types including DuraGal®, DuraGal®ZB135/135, DuraPrimed® and NOPC (No Oil or Paint Coating).
- DuraGal® hot-dip galvanized coating has a minimum average zinc mass of 100g/m².

Note: See pages 11-12 for Rectangular Hollow Sections.

MIDALIA STEEL

Rectangular Hollow Sections (RHS)

				Length/Pack	
Size mmxmmxmm	Surface Finish	Mass kg/m	Metres – per tonne	Standa	ard (m)
			_	8.0	12
150 × 50 × 2.0	P,S,C,Z	6.07	165	21	21
150 x 50 x 2.5	P,S	7.53	133	24	18
150 x 50 x 3.0	P,S,C	8.96	112	21	15
150 x 50 x 4.0	P,S	11.6	86.0	15	15
150 x 50 x 5.0	P,S	14.2	70.2	15	9
150 x 50 x 6.0	Р	16.7	59.7	15	9
150 × 100 × 4.0	Р	14.8	67.7	12	9
150 × 100 × 5.0	Р	18.2	55.0	12	8
150 × 100 × 6.0	Р	21.4	46.6	9	6
150 × 100 × 8.0	0	27.7	36.1		4
150 × 100 × 9.0	0	30.6	32.7	6	4
152 x 76 x 5.0	0	16.4	60.7	8	8
152 x 76 x 6.0	0	19.4	51.5	8	8
200 x 100 x 4.0	Р	17.9	55.8	8	6
200 x 100 x 5.0	Р	22.1	45.3	8	6
200 x 100 x 6.0	Р	26.2	38.2	8	4
200 x 100 x 8.0	0	33.9	29.5	6	4
200 x 100 x 9.0	0	37.7	26.6	6	4
250 x 150 x 5.0	0	29.9	33.4	6	4
250 x 150 x 6.0	0	35.6	28.1	4	4
250 x 150 x 8.0	0	46.5	21.5	4	2
250 x 150 x 9.0	0	51.8	19.3	4	2
250 x 150 x 10.0	0	57.0	17.6		2
250 x 150 x 12.5	0	69.4	14.4		1
250 x 150 x16.0	0	85.5	11.7		1
300 x 200 x 6.0	0	45.0	22.2	2	1
300 x 200 x 8.0	0	59.1	16.9	2	1
300 x 200 x 9.0	0	65.9	15.2		2
300 x 200 x 10.0	0	72.7	13.8	1	1
300 x 200 x 12.5	0	89.0	11.2		1
300 x 200 x 16.0	0	111	9.04		1
350 x 250 x 8.0	0	71.6	14.0		2
350 x 250 x 10.0	0	88.4	11.3		1
350 x 250 x 12.5	0	109	9.21		1
350 x 250 x 16.0	0	136	7.36		1
400 x 200 x 8.0	0	71.6	14.0		2
400 x 200 x 10.0	0	88.4	11.3		1
400 x 200 x 12.5	0	109	9.21		1
400 x 200 x 16.0	0	136	7.36		1
400 x 300 x 8.0	0	84.2	11.9		1
400 × 300 × 10.0	0	104	9.61		1
400 × 300 × 12.5	0	128	7.80		1
400 x 300 x 16.0	0	161	6.21		1

Information reflects standard lengths as well as lengths available ex-rolling. Subject to MOQ.





- C DuraGal®Clear
- S DuraGal®
- Z DuraGal®ZB135/135
- P DuraPrimed®
- O Oiled

Typical Uses:

- Engineering Construction
- · Residential Construction
- Non-Residential
 Construction
- Mining Infrastructure
- Transport and Storage
- Manufacturing
- · Agriculture

Features:

- Available in Grades
 C350L0 and C450PLUS™
- All tube manufactured to meet AS/NZS 1163:2016
- Available in various coating types including DuraGal®, DuraGal® ZB135/135, DuraPrimed® and NOPC (No Oil or Paint Coating).
- DuraGal[®] hot-dip galvanized coating has a minimum average zinc mass of 100g/m².

Note: See pages 9-10 for Square Hollow Sections.



Rectangular Hollow Sections (RHS)

Size Surface Mass Metres Standard (nmxmmxmm Finish kg/m per tonne	n) _
• •	12
50 x 25 x 1.6 P,S 1.75 571 96	
50 x 25 x 2.0 P,S 2.15 465 96	
50 x 25 x 2.5 P,S 2.62 382 72	
50 x 25 x 3.0 P,S 3.07 326 60	
65 x 35 x 2.0 P,S 2.93 341 54	
65 x 35 x 2.5 P,S 3.60 278 54	
65 x 35 x 3.0 P,S 4.25 236 45	
65 x 35 x 4.0 P, S 5.35 187 45	
75 x 25 x 1.6 P,S 2.38 420 65	
75 x 25 x 2.0 P,S 2.93 341 65	
75 x 25 x 2.5 P,S 3.60 278 48	
75 x 50 x 1.6 P,S,C 3.01 332 54	54
75 x 50 x 2.0 P,S 3.72 269 42	42
75 x 50 x 2.5 P,S 4.58 218 42	24
75 x 50 x 3.0 P,S 5.42 184 35	24
75 x 50 x 4.0 P,S 6.92 145 28	24
75 x 50 x 5.0 P,S 8.35 120 24	20
75 x 50 x 6.0 P 9.67 103 20	16
100 x 50 x 1.6 P,S,C,Z 3.64 275 32	32
100 x 50 x 2.0 P,S,C,Z 4.50 222 32	32
100 x 50 x 2.5 P,S 5.56 180 32	24
100 x 50 x 3.0 P,S 6.60 152 32	24
100 x 50 x 3.5 P,S 7.53 133 24	18
100 x 50 x4.0 P,S 8.49 118 24	18
100 x 50 x 5.0 P,S 10.3 96.9 18	15
100 x 50 x 6.0 P 12.0 83.1 15	12
102 x 76 x 3.5 P, S 9.07 110 12	
102 x 76 x 5.0 P, S 12.5 79.9 12	
102×76×6.0 P,S 14.7 68.2 12	
125 x 75 x 2.0 P 6.07 165 24	
The state of the s	20
125 x 75 x 3.0 P,S 8.96 112 20	15
	15
1,000	12
125 x 75 x 6.0 P 16.7 59.7 12	6
127×51×3.5 P 9.07 110 12	
127 x 51 x 5.0 P 12.5 79.9 8	
127 x 51 x 6.0 P 14.7 68.2 8	





Surface Finishes:

- C DuraGal®Clear
- S DuraGal®
- Z DuraGal®ZB135/135
- P DuraPrimed®
- O Oiled

Typical Uses:

- · Engineering Construction
- · Residential Construction
- Non-Residential
 Construction
- Mining Infrastructure
- · Transport and Storage
- Manufacturing
- · Agriculture

Features:

- Available in Grades C350LO and C450PLUS™
- All tube manufactured to meet AS/NZS 1163:2016
- Available in various coating types including DuraGal®, DuraGal®ZB135/135, DuraPrimed® and NOPC (No Oil or Paint Coating).
- DuraGal® hot-dip galvanized coating has a minimum average zinc mass of 100g/m².

Note: See pages 9-10 for Square Hollow Sections.



Circular Hollow Sections (CHS)

Stock Range Overview

Nominal		Outside	Wall	Length	Mass	
Size (NB)	Section	Diameter mm	Thickness mm	m	kg/m	m/t
15	Black L	21.3	2.0	6.5	0.952	1050
15	Black M	21.3	2.6	6.5	1.21	830
15	Black H	21.3	3.2	6.5	1.44	696
15	Black XH	21.3	3.6	6.5	1.57	636
15	Gal. L	21.3	2.0	6.5	1.00	999
15	Gal. M	21.3	2.6	6.5	1.25	798
15	Gal. H	21.3	3.2	6.5	1.48	674
20	Black XL	26.9	2.0	6.5	1.23	814
20	Black L	26.9	2.3	6.5	1.40	717
20	Black M	26.9	2.6	6.5	1.56	642
20	Black H	26.9	3.2	6.5	1.87	535
20	Black XH	26.9	4.0	6.5	2.26	443
20	Gal. XL	26.9	2.0	6.5	1.29	774
20	Gal. L	26.9	2.3	6.5	1.46	686
20	Gal. M	26.9	2.6	6.5	1.62	617
20	Gal. H	26.9	3.2	6.5	1.93	518
25	Black XL	33.7	2.0	6.5	1.56	640
25	Black L	33.7	2.6	6.5	1.99	501
25	Black M	33.7	3.2	6.5	2.41	414
25	Black H	33.7	4.0	6.5	2.94	340
25	Black XH	33.7	4.5	6.5	3.24	309
25	Gal. XL	33.7	2.0	6.5	1.64	608
25	Gal. AL	33.7	2.6	6.5	2.07	482
						401
25	Gal. M	33.7	3.2	6.5 6.5	2.49 3.02	332
25	Gal. H	33.7	4.0			
32	Black XL	42.4	2.0	6.5	1.99	502
32	Black L	42.4	2.6	6.5	2.55	392
32	Black M	42.4	3.2	6.5	3.10	322
32	Black H	42.4	4.0	6.5	3.80	263
32	Black XH	42.4	4.9	6.5	4.53	221
32	Gal. XL	42.4	2.0	6.5	2.10	477
32	Gal. L	42.4	2.6	6.5	2.65	377
32	Gal. M	42.4	3.2	6.5	3.20	312
32	Gal. H	42.4	4.0	6.5	3.92	257
40	Black XL	48.3	2.3	6.5	2.61	383
40	Black L	48.3	2.9	6.5	3.25	308
40	Black M	48.3	3.2	6.5	3.56	281
40	Black H	48.3	4.0	6.5	4.37	229
40	Black XH	48.3	5.4	6.5	5.71	175
40	Gal. XL	48.3	2.3	6.5	2.73	367
40	Gal. L	48.3	2.9	6.5	3.36	297
40	Gal. M	48.3	3.2	6.5	3.68	272
40	Gal. H	48.3	4.0	6.5	4.49	223
50	Black XL	60.3	2.3	6.5	3.29	304
50	Black L	60.3	2.9	6.5	4.11	244
50	Black M	60.3	3.6	6.5	5.03	199
50	Black H	60.3	4.5	6.5	6.19	161
50	Black XH	60.3	5.4	6.5	7.31	137
50	Gal. XL	60.3	2.3	6.5	3.44	291
50	Gal. L	60.3	2.9	6.5	4.25	235
50	Gal. M	60.3	3.6	6.5	5.18	193
50	Gal. H	60.3	4.5	6.5	6.33	158

Nominal Size (NB)	Section	Outside Diameter mm	Wall Thickness mm	Length m	Mas kg/m	ss m/t
65	Black XL	76.1	2.3	6.5	4.19	239
65	Black L	76.1	3.2	6.5	5.75	174
65	Black M	76.1	3.6	6.5	6.43	156
65	Black H	76.1	4.5	6.5	7.93	126
65	Black XH	76.1	5.9	6.5	10.2	98
65	Gal, XL	76.1	2.3	6.5	4.37	229
65	Gal. L	76.1	3.2	6.5	5.94	168
65	Gal. M	76.1	3.6	6.5	6.61	151
65	Gal. H	76.1	4.5	6.5	8.12	123
80	Black XL	88.9	2.6	6.5	5.53	181
80	Black L	88.9	3.2	6.5	6.76	148
80	Black M	88.9	4.0	6.5	8.37	120
80	Black H	88.9	5.0	6.5	10.3	97
80	Black XH	88.9	5.9	6.5	12.1	83
80	Gal. XL	88.9	2.6	6.5	5.75	174
80	Gal. L	88.9	3.2	6.5	6.98	143
80	Gal. M	88.9	4.0	6.5	8.58	117
80	Gal. H	88.9	5.0	6.5	10.5	95
90	Black XL	101.6	2.6	6.5	6.35	158
90	Black L	101.6	3.2	6.5	7.77	129
90	Black M	101.6	4.0	6.5	9.63	104
90	Black H	101.6	5.0	6.5	11.9	84
90	Gal. XL	101.6	2.6	6.5	660	152
90	Gal. L	101.6	3.2	6.5	8.02	125
90	Gal. M	101.6	4.0	6.5	9.88	101
90	Gal. H	101.6	5.0	6.5	12.20	82
100	Black XL	114.3	3.2	6.5	8.77	114
100	Black L	114.3	3.6	6.5	9.83	102
100	Black M	114.3	4.5	6.5	12.2	82
100	Black H	114.3	5.4	6.5	14.5	69
100	Gal. XL	114.3	3.2	6.5	9.05	110
100	Gal. L	114.3	3.6	6.5	10.1	99
100	Gal. M	114.3	4.5	6.5	12.4	80
100	Gal. H	114.3	5.4	6.5	14.8	87
125	Black XL	139.7	3.0	6.5	10.1	99
125	Black L	139.7	3.5	6.5	11.8	85
125	Black M	139.7	5.0	6.5	16.6	60
125	Black H	139.7	5.4	6.5	17.9	56
125	Gal. XL	139.7	3.0	6.5	10.5	96
125	Gal. L	139.7	3.5	6.5	12.1	83
125	Gal. M	139.7	5.0	6.5	16.9	59
125	Gal. H	139.7	5.4	6.5	18.2	55
150	Black XL	165.1	3.0	6.5	12.0	84
150	Black L	165.1	3.5	6.5	13.9	72
150	Black M	165.1	5.0	6.5	19.7	51
150	Black H	165.1	5.4	6.5	21.3	47
150	Gal. XL	165.1	3.0	6.5	12.4	61
150	Gal. L	165.1	3.5	6.5	14.4	70
150	Gal. M	165.1	5.0	6.5	20.1	50
150	Gal. H	165.1	5.4	6.5	21.7	46

Note: Some sizes subject to rolling MOOs.



Circular Hollow Sections (CHS)

Black

Nominal Size (DN)	Section	Outside Diameter mm	Wall Thickness mm	Mass kg/m	Metres per tonne	Pack Size (Lns)
25	Extra Light	33.7	2.0	1.56	641	91
25	Light		2.6	1.99	503	91
25	Medium		3.2	2.41	415	91
25	Heavy		4.0	2.94	340	91
32	Extra Light	42.4	2.0	1.99	503	61
32	Light		2.6	2.55	392	61
32	Medium		3.2	3.10	323	61
32	Heavy		4.0	3.80	263	61
40	Extra Light	48.3	2.3	2.61	383	61
40	Light		2.9	3.25	308	61
40	Medium		3.2	3.57	280	61
40	Heavy		4.0	4.38	228	61
40	Extra Heavy		5.4	5.71	175	61
50	Extra Light	60.3	2.3	3.29	304	37
50	Light		2.9	4.11	243	37
50	Medium		3.6	5.03	199	37
50	Heavy		4.5	6.19	162	37
50	Extra Heavy		5.4	7.31	137	37
65	Extra Light	76.1	2.3	4.19	239	37
65	Light		3.2	5.75	174	37
65	Medium		3.6	6.43	156	37
65	Heavy		4.5	7.93	126	37
65	Extra Heavy		5.9	10.2	97	37
80	Extra Light	88.9	2.6	5.53	181	19
80	Light		3.2	6.76	148	19
80	Medium		4.0	8.37	119	19
80	Heavy		5.0	10.3	97	19
80	Extra Heavy		5.9	12.1	83	19
90	Extra Light	101.6	2.6	6.35	157	19
90	Light		3.2	7.77	129	19
90	Medium		4.0	9.63	104	19
90	Heavy		5.0	11.9	84	19
100	Extra Light	114.3	3.2	8.77	114	19
100	Light		3.6	9.83	102	19
100	Medium		4.5	12.2	82	19
100	Heavy		5.4	14.5	69	19
125	Extra Light	139.7	3.0	10.1	99	13
125	Light		3.5	11.8	85	13
125	Medium		5.0	16.6	60	13
125	Heavy		5.4	17.9	56	13
150	Extra Light	165.1	3.0	12.0	83	10
150	Light		3.5	13.9	72	10
150	Medium		5.0	19.7	51	10
150	Heavy		5.4	21.3	47	10





Typical Uses:

- · Engineering Construction
- Residential Construction
- Non-Residential Construction
- Mining Infrastructure
- · Transport and Storage
- Manufacturing
- · Agriculture

- Extra Light and Light sections meet AS/NZS 1163: 2016 C350L0
- Medium and Heavy sections meet AS 1074 & AS/NZS 1163 - C250

MIDALIA STEEL

Circular Hollow Sections (CHS)

DuraGal®

Nominal Size (DN)	Section	Outside Diameter mm	Wall Thick- ness mm	Mass kg/m	Metres per tonne	Pack Size (Lns)
25	Extra Light	33.7	2.0	1.56	641	91
25	Light		2.6	1.99	503	91
25	Medium		3.2	2.41	415	91
32	Extra Light	42.4	2.0	1.99	503	61
32	Light		2.6	2.55	392	61
32	Medium		3.2	3.10	323	61
40	Extra Light	48.3	2.3	2.61	383	61
40	Light		2.9	3.25	308	61
40	Medium		3.2	3.57	280	61
50	Extra Light	60.3	2.3	3.29	304	37
50	Light		2.9	4.11	243	37
50	Medium		3.6	5.03	199	37
65	Extra Light	76.1	2.3	4.19	239	37
65	Light		3.2	5.75	174	37
65	Medium		3.6	6.43	156	37
80	Extra Light	88.9	2.6	5.53	181	19
80	Light		3.2	6.76	148	19
80	Medium		4.0	8.37	119	19
90	Light	101.6	3.2	7.77	129	19
90	Medium		4.0	9.63	104	19
100	Light	114.3	3.6	9.83	102	19
100	Medium		4.5	12.20	82	19

Available off mill rolling only. Minimum order quantity required.

Circular Hollow Sections (CHS)

DuraPrimed Red™

Nominal Size (DN)	Section	Outside Diameter mm	Wall Thickness mm	Mass kg/m	Metres per tonne	Pack Size (Lns)
25	Medium	33.7	3.2	2.41	414	91
32	Medium	42.4	3.2	3.10	322	61
40	Medium	48.3	3.2	3.57	280	61
50	Medium	60.3	3.6	5.03	199	37
65	Medium	76.1	3.6	6.43	156	37
80	Medium	88.9	4.0	8.37	120	19
100	Medium	114.3	4.5	12.2	82.2	19
Typical (Jses:	Features:				

Typical Uses:

- · Fire System Tube
 - Dual Specified AS 1074 and AS/NZS 1163 C250LO
 - · Available in plain ends, screwed one end and screwed both ends





Typical Uses:

- · Engineering Construction
- Residential Construction
- Non-Residential Construction
- Mining Infrastructure
- · Transport and Storage
- Manufacturing
- Agriculture

- · Medium Dual Specified AS 1074 / AS/NZS 1163 C250L0
- Extra Light and Light AS/NZS 1163: 2016 C350L0
- · DuraGal coating AS/NZS 4792: 2006 ZB100/100







Circular Hollow Sections (CHS)

Hot-dip Galvanised

Nominal Size (DN)	Section	Outside Diameter mm	Wall Thick- ness mm	Mass kg/m	Metres per tonne	Pack Size (Lns)
32	Heavy	42.4	4.0	3.87	258	61
40	Heavy	48.3	4.0	4.46	224	61
50	Medium	60.3	3.6	5.14	195	37
50	Heavy	60.3	4.5	6.30	159	37
65	Medium	76.1	3.6	6.56	152	37
65	Heavy	76.1	4.5	8.07	124	37
80	Extra Light	88.9	2.6	5.75	174	19
80	Light	88.9	3.2	6.92	145	19
80	Medium	88.9	4.0	8.53	117	19
80	Heavy	88.9	5.0	10.50	95	19
90	Extra Light	101.6	2.6	6.64	151	19
90	Light	101.6	3.2	8.02	125	19
90	Medium	101.6	4.0	9.81	102	19
90	Heavy	101.6	5.0	12.10	83	19
100	Extra Light	114.3	3.2	9.05	110	19
100	Light	114.3	3.6	10.00	100	19
100	Medium	114.3	4.5	12.40	81	19
100	Heavy	114.3	5.4	14.70	68	19
125	Extra Light	139.7	3.0	10.50	95	10
125	Light	139.7	3.5	12.10	83	10
125	Medium	139.7	5.0	16.90	59	10
125	Heavy	139.7	5.4	18.10	55	10
150	Extra Light	165.1	3.0	12.40	81	10
150	Light		3.5	14.40	69	10
150	Medium		5.0	20.00	50	10
150	Heavy		5.4	21.60	46	10





Typical Uses:

- · Engineering Construction
- Residential Construction
- Non-Residential Construction
- Mining Infrastructure
- · Transport and Storage
- · Manufacturing
- Agriculture

Features:

- Medium and Heavy Dual Specified AS 1074 and AS/NZS 1163 C250L0
- Extra Light and Light AS/NZS 1163 C350L0
- Hot Dip Galvanized AS/NZS 4680: 2006 HDG 300



Tubular Processing

Midalia Steel can process Pipe and Tube using a variety of machinery including Band Saws, Power Hacksaws, Tube saws and Beamlines.

Applications include: Straight cuts, pack cuts, drilling and de-burring.

Call your local branch to discuss your requirements

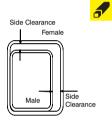
MIDALIA STEEL

Telescoping RHS

Rectangular Hollow Sections

Fen	nale (Ou	ter)	Nominal	Nominal Clearance		e (Inner)
d	b	t	Тор	Side	d	b
mm	mm	mm	mm	mm	mm	mm
50	20	1.6				
50	20	2.0		No section	available	
50	20	2.5				
50 50	20 25	3.0 1.6				
50	25	2.0				
50	25	2.5		No section	available	
50	25	3.0				
65	35	2.0	11.0	6.00	50	25
65	35	2.5	10.0	5.00	50	25
65	35	3.0	9.00	4.00	50	25
65	35	4.0	7.00	2.00	50	25
75	25	1.6	21.8	1.80	50	20
75	25	2.0	21.0	1.00	50	20
75	25	2.5	20.0	0.00	50	20
75	50	1.6	6.80	11.8	65	35
75	50	2.0	6.00	11.0	65	35
75	50	2.5	5.00	10.0	65	35
75	50	3.0	4.00	9.00	65	35
75	50	4.0	2.00	7.00	65	35
75	50	5.0	0.00	5.00	65	35
75	50	6.0	13.0	13.0	50	25
100	50	1.6	20.8	20.8	76	38
100	50	2.0	20.0	20.0	76	38 38
100	50	2.5	19.0	19.0	76	
100	50	3.0	18.0	18.0	76	38 38
100	50	3.5	17.0	17.0	76	38
100	50	4.0	16.0	16.0	76	38 38
100	50	5.0	14.0	14.0	76	38 38 38
100	50 75	6.0	12.0 21.0	12.0	76 100	⋖ 38
125	75 75	2.5	20.0	20.0	100	50
125	75	3.0	19.0	19.0	100	50
125	75	4.0	17.0	17.0	100	50
125	75	5.0	15.0	15.0	100	50
125	75	6.0	13.0	13.0	100	50
200	100	4.0	40.0	40.0	152	76
200	100	5.0	38.0	38.0	152	76
200	100	6.0	36.0	36.0	152	76
200	100	9.0	30.0	30.0	152	76
250	150	5.0	40.0	40.0	200	100
250	150	6.0	38.0	38.0	200	100
250	150	9.0	32.0	32.0	200	100





Note: RHS is not a precision tube and all dimensions shown in the chart, although in accordance with the specifications, may vary marginally within the tolerance bands permitted.

Sizes shown in bold print are sizes that provide a clearance of less than 2.0mm. The internal weld bead and variation in corner radii between sections will need to be considered when closer fits are indicated. Where telescoping over some length is desired, additional allowance may be needed for straightness. For tight fits it is suggested that some form of testing be carried out prior to committing material.

How to use this chart See page 19

Note: See page 13 for Circular Hollow Sections and 9 for Square Hollow Sections.



Telescoping SHS

Square Hollow Sections

Fe	Female (Outer)		Nominal (Clearance	Male (Inner)	
d mm	b mm	t mm	Top mm	Side mm	d mm	b mm
20	20	1.6	1.8	1.8		
25	25	1.6	1.8	1.8	20	20
25	25	2.0	1.0	1.0	20	20
25	25	2.5	0.0	0.0	20	20
30	30	1.6	1.8	1.8	25	25
30	30	2.0	1.0	1.0	25	25
35	35	1.6	1.8	1.8	30	30
35	35	2.0	1.0	1.0	30	30
35	35	2.5	0.0	0.0	30	30
35	35	3.0	4.0	4.0	25	25
40	40	1.6	1.8	1.8	35	35
40	40	2.0	1.0	1.0	35	35
40	40	2.5	0.0	0.0	35	35
40	40	3.0	4.0	4.0	30	30
40	40	4.0	2.0	2.0	30	30
50	50	1.6	6.8	6.8	40	40
50	50	2.0	6.0	6.0	40	40
50	50	2.5	5.0	5.0	40	40
50	50	3.0	4.0	4.0	40	40
50	50	4.0	2.0	2.0	40	40
50	50	5.0	0.0	0.0	40	40
65	65	1.6	11.8	11.8	50	50
65	65	2.0	11.0	11.0	50	50
65	65	2.5	10.0	10.0	50	50
65	65	3.0	9.0	9.0	50	50
65	65	4.0	7.0	7.0	50	50
65	65	5.0	5.0	5.0	50	50
65	65	6.0	3.0	3.0	50	50
75	75	2.0	6.0	6.0	65	65
75	75	2.5	5.0	5.0	65	65
75	75	3.0	4.0	4.0	65	65
75	75	3.5	3.0	3.0	65	65
75	75	4.0	2.0	2.0	65	65
75	75	5.0	0.0	0.0	65	65
75	75	6.0	13.0	13.0	50	50
89	89	3.5	7.0	7.0	75 	75
89	89	5.0	4.0	4.0	75 	75
89	89	6.0	2.0	2.0	75	75
90	90	2.0	11.0	11.0	75	75
90	90	2.5	10.0	10.0	75	75







Note: SHS is not a precision tube and all dimensions shown in the chart, although in accordance with the specifications, may vary marginally within the tolerance bands permitted.

Sizes shown in bold print are sizes that provide a clearance of less than 2.0mm. The internal weld bead and variation in comer radii between sections will need to be considered when closer fits are indicated. Where telescoping over some length is desired, additional allowance may be needed for straightness. For tight fits it is suggested that some form of testing be carried out prior to committing meterial.

How to use this chart See page 19

Note: See page 13 for Circular Hollow Sections and 11 for Rectangular Hollow Sections.

MIDALIA STEEL

Telescoping SHS

Square Hollow Sections

Fe	male (Out	er)	Nominal (Clearance	Male (Inner)
d mm	b mm	t mm	Top mm	Side mm	d mm	b mm
100	100	2.0	7.1	7.1	89	89
100	100	2.5	6.1	6.1	89	89
100	100	3.0	5.1	5.1	89	89
100	100	4.0	3.1	3.1	89	89
100	100	5.0	1.1	1.1	89	89
100	100	6.0	13.0	13.0	75	75
100	100	9.0	7.0	7.0	75	75
125	125	4.0	17.0	17.0	100	100
125	125	5.0	15.0	15.0	100	100
125	125	6.0	13.0	13.0	100	100
125	125	9.0	7.0	7.0	100	100
150	150	5.0	15.0	15.0	125	125
150	150	6.0	13.0	13.0	125	125
150	150	9.0	7.0	7.0	125	125
200	200	5.0	40.0	40.0	150	150
200	200	6.0	38.0	38.0	150	150
200	200	9.0	32.0	32.0	150	150
250	250	6.0	38.0	38.0	200	200
250	250	9.0	32.0	32.0	200	200



- Select the appropriate table for the type of hollow section required. Select the size of female (or outside) member closest to your requirements for the left hand column.
- 2. Depending on the application select the clearance required between the two members. Members may need to slide freely inside each other, or be locked with a pin, spot welded or fixed with wedges. This means, in some cases, a 'sloppy' fit may be suitable, while for others the tightest fit possible may be more appropriate.
- Having selected the most suitable clearance for your application, take the appropriate size of the male (inner) section from the right hand column, eg:
 - Female Section (outer) 75 x 75 x 3.0
 - Clearance mm 4.0x4.0
- Male Section (inner) 65 x 65

Note: Clearance is total available difference between member dimensions, not the gap on both sides.

- Where two telescoping sections are being used, thickness should be similar and will be determined by normal structural requirements. If a third section is to be used, consideration of both clearance and thickness within the size list available may be required.
- RHS has the obvious advantage that its shape prevents rotation of the sections. When pipe is used it may need to be fixed against twisting by welding or bolting.
- Press Fit. For short pieces with no need for separation or sliding an interference fit can be achieved using the available ductility of the steel.

Note: Sizes where clearance is shown as 0.0 will generally require press fit.







Note: SHS is not a precision tube and all dimensions shown in the chart, although in accordance with the specifications, may vary marginally within the tolerance hands permitted

Sizes shown in bold print are sizes that provide a clearance of less than 2.0mm. The internal weld bead and variation in corner radii between sections will need to be considered when closer fits are indicated. Where telescoping over some length is desired, additional allowance may be needed for straightness. For tight fits it is suggested that some form of testing be carried out prior to committing material.

Note: See page 13 for Circular Hollow Sections and 11 for Rectangular Hollow Sections.



Telescoping CHS

Circular Hollow Sections

How to use this chart

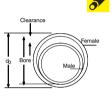
- Select the size of female (or outside) member closest to your requirements for the left hand column.
- 2. Depending on the application select the clearance required between the two members. Members may need to slide freely inside each other, or be locked with a pin, spot welded or fixed with wedges. This means, in some cases, a 'sloppy' fit may be suitable, while for others the tightest fit possible may be more appropriate. (See Note 6 Press Fit).
- Having selected the most suitable clearance for your application, take the appropriate size of the male (inner) section from the right hand column, eg:
 - Female Section (outer) 76.1 x 5.9
 - Clearance mm 2.6
 - Male Section (inner) 60.3

Note: Clearance is total available difference between member dimensions, not the gap on both sides

- 4. Where two telescoping sections are being used, thickness should be similar and will be determined by normal structural requirements. If a third section is to be used, consideration of both clearance and thickness within the size list available may be required.
- Pipe may need to be fixed against twisting by welding or bolting.
- Press Fit. For short pieces with no need for separation or sliding an interference fit can be achieved using the available ductility of the steel.

Note: Sizes where clearance is shown as 0.0 will generally require press fit.





Note: Clearance = (AS/NZS 1163 Min do - 2t) -(AS/NZS 1163 Max do).

Note: CHS is not a precision tube and all dimensions shown in the chart, although in accordance with the specifications, may vary marginally within the tolerance bands permitted.

Sizes shown in bold print are sizes that provide a clearance of less than 2.0mm. The internal weld bead and variation in corner radii between sections will need to be considered when closer fits are indicated.

Where telescoping over some

Where telescoping over some length is desired, additional allowance may be needed for straightness. For tight fits it is suggested that some form of testing be carried out prior to committing material.

	Female (C	outer)		Male (Inn	er)
DN	Quality	do t mm×mm	DN	di mm	Min. Clearance mm
20	Extra Light	26.9 x 2.0	15	21.3	0.4
25	Extra Light	33.7 × 2.0	20	26.9	1.6
25	Light	33.7 × 2.6	20	26.9	0.4
25	Medium	33.7 × 3.2	15	21.3	4.8
25	Heavy	33.7 × 4.0	15	21.3	3.2
32	Extra Light	42.4 x 2.0	25	33.7	3.5
32	Light	42.4 x 2.6	25	33.7	2.3
32	Medium	42.4 × 3.2	25	33.7	1.1
32	Heavy	42.4 × 4.0	20	26.9	6.3
40	Extra Light	48.3 x 2.3	32	42.4	0.1
40	Light	48.3 x 2.9	25	33.7	7.6
40	Medium	48.3 x 3.2	25	33.7	7.0
40	Heavy	48.3 × 4.0	25	33.7	5.4
40	Extra Heavy	48.3 x 5.4	25	33.7	2.6

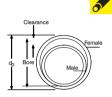


Telescoping CHS

Circular Hollow Sections (CONTINUED)

	Female (O	uter)		Male (Inn	er)
DN	Quality	do t mmxmm	DN	di mm	Min. Clearance mm
50	Extra Light	60.3 x 2.3	40	48.3	6.4
50	Light	60.3 x 2.9	40	48.3	5.2
50	Medium	60.3 × 3.6	40	48.3	3.8
50	Heavy	60.3×4.5	40	48.3	2.0
50	Extra Heavy	60.3 × 5.4	40	48.3	0.2
65	Extra Light	76.1 x 2.3	50	60.3	9.8
65	Galtube® Plus	76.1×2.6	50	60.3	9.2
65	Light	276.1 x 3.2	50	60.3	8.0
65	Medium	76.1 x 3.6	50	60.3	7.2
65	Heavy	76.1 × 4.5	50	60.3	5.4
65	Extra Heavy	76.1 x 5.4	50	60.3	2.6
80	Extra Light	88.9 x 2.6	65	76.1	6.0
80	Light	88.9 x 3.2	65	76.1	4.8
80	Medium	88.9 x 4.0	65	76.1	3.2
80	Heavy	88.9 x 5.0	65	76.1	1.2
80	Extra Heavy	88.9 x 5.9	50	60.3	15.3
90	Extra Light	101.6 × 2.6	80	88.9	5.6
90	Light	101.6 x 3.2	80	88.9	4.4
90	Medium	101.6 × 4.0	80	88.9	2.8
90	Heavy	101.6 × 5.0	80	88.9	0.8
100	Extra Light	114.3 × 3.2	90	101.6	4.1
100	Light	114.3 × 3.6	90	101.6	3.3
100	Medium	114.3 × 4.5	90	101.6	1.5
100	Heavy	114.3 × 5.4	80	88.9	12.6
125	Extra Light	139.7 x 3.0	100	114.3	16.9
125	Light	139.7 x 3.5	100	114.3	15.9
125	Medium	139.7 x 5.0	100	114.3	12.9
125	Heavy	139.7 x 5.4	100	114.3	12.1
150	Light	165.1 × 3.0	125	139.7	15.4
150	Medium	165.1 × 5.0	125	139.7	12.4
150	Heavy	165.1 × 5.4	125	139.7	11.6





Note: Clearance = (AS/NZS 1163 Min do - 2t) -(AS/NZS 1163 Max do).

Note: CHS is not a precision tube and all dimensions shown in the chart, although in accordance with the specifications, may vary marginally within the tolerance bands permitted.

Sizes shown in bold print are sizes that provide a clearance of less than 2.0mm. The internal weld bead and variation in corner radii between sections will need to be considered when closer fits are indicated. Where telescoping over some length is desired, additional allowance may be needed for straightness. For tight fits it is suggested that some form of testing be carried out prior to committing material.

How to use this chart See page 20



End Colour Codes

Square and Rectangular sections (RHS)

Octory	Wall Thickness
Colour	mm
Violet	1.6
Chocolate Brown	1.8
Yellow	2.0
Silver	2.3
Pink	2.5
Gold	2.8
Dark Blue	3.0
Grey	3.5
Green	4.0
Orange	5.0
White	6.0
Pink	7.0
Red	8.0
Violet	9.0



Note: Meets AS/ NZS 4496:1997 (Recommended practice for the colour coding of steel products).



End Colour Codes

Circular Sections (CHS)

Colour	Gauge
Green end	Extra light (XL)
Yellow end	Light (L)
Blue end	Medium (M)
Red end	Heavy (H)
Cream end	Extra heavy (XH)



Note: Meets AS/ NZS 4496:1997 (Recommended practice for the colour coding of steel products).







SCAN THE QR CODE TO LEARN MORE ABOUT OUR PRODUCT RANGE ON-LINE!

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Bar Sections

Equal Angles

Various Standard Lengths

Size	Mass	Metres
mmxmmxmm	kg/m	per tonne
20 x 20 x 3	0.95	1053
25 x 25 x 3	1.12	893
25 x 25 x 5	1.65	606
25 x 25 x 6	2.08	481
30 x 30 x 3	1.35	741
30 x 30 x 5	2.01	498
30 x 30 x 6	2.56	391
40 x 40 x 3	1.83	546
40 x 40 x 5	2.73	366
40×40×6	3.50	286
50 x 50 x 3	2.31	433
50 x 50 x 5	3.48	287
50 x 50 x 6	4.46	224
50 x 50 x 8	5.68	176
55 x 55 x 5	3.84	260
55×55×6	4.93	203
65 x 65 x 5	4.56	219
65×65×6	5.87	170
65 x 65 x 8	7.51	133
65 x 65 x 10	9.02	111
75×75×5	5.27	190
75×75×6	6.81	147
75×75×8	8.73	115
75×75×10	10.5	95
90×90×6	8.22	122
90×90×8	10.6	94
90 x 90 x 10	12.7	79
100 × 100 × 6	9.16	109
100×100×8	11.8	85
100 × 100 × 10	14.2	70
100 × 100 × 12	17.7	56



MIDALIA STEEL

Note: See page 36 for Structural Angles.

Typical Uses:

- Engineering Construction
- Residential Construction
- Non-Residential Construction
- · Mining Infrastructure
- Transport and Storage
- Manufacturing

- Meets AS/NZS 3679.1:2016
- Up to 20% stronger for improved strength to weight ratios
- Requires no special pre-heating for welding



Unequal Angles

Various Standard Lengths

Size mmxmmxmm	Mass kg/m	Metres per tonne
65 x 50 x 5	4.02	249
65×50×6	5.16	194
65 x 50 x 8	6.59	152
75 x 50 x 5	4.40	227
75 x 50 x 6	5.66	177
75 x 50 x 8	7.23	138
100×75×6	7.98	125
100 x 75 x 8	10.3	97
100 x 75 x 10	12.4	81
125 x 75 x 6	9.16	109
125 x 75 x 8	11.8	85
125 x 75 x 10	14.2	70
125 x 75 x 12	17.7	57





Typical Uses:

- Engineering Construction
- · Residential Construction
- Non-Residential Construction
- Mining Infrastructure
- · Transport and Storage
- Manufacturing

- Meets AS/NZS 3679.1:2016
- Up to 20% stronger for improved strength to weight ratios
- Requires no special pre-heating for welding



Flat Bars - Square Edge

Standard Length 6.0m

Size mmxmmxmm	Mass kg/m	Metres per tonne		
20 x 3	0.48	2083		
20 x 5	0.81	1235		
20 x 6	0.96	1042		
20 x 10	1.61	621		
25 x 3	0.60	1667		
25 x 5	1.00	1000		
25 x 6	1.21	826		
25 x 8	1.61	621		
25 x 10	2.01	498		
25 x 12	2.42	413		
32 x 3	0.77	1299		
32 x 5	1.29	775		
32 x 6	1.55	645		
32 x 8	2.06	485		
32 x 10	2.57	389		
32 x 12	3.09	324		
40 x 3	0.96	1042		
40 x 5	1.61	621		
40 x 6	1.93	518		
40 x 8	2.57	389		
40 x 10	3.22	311		
40 x 12	3.86	259		
40 x 16	5.15	194		
40 x 20	6.44	155		
50 x 3	1.21	826		
50 x 5	2.01	498		
50 x 6	2.42	413		
50 x 8	3.22	311		
50 x 10	4.03	248		
50 x 12	4.83	207		
50 x 16	6.44	155		
50 x 20	8.05	124		
50 x 25	10.1	99		
65 x 5	2.61	383		
65 x 6	3.14	318		
65 x 8	4.18	239		
65 x 10	5.23	191		
65 x 12	6.27	159		
65 x 16	8.36	120		
65 x 20	10.5	95		
65 x 25	13.1	76		



Typical Uses:

- Engineering Construction
- Residential Construction
- Non-Residential Construction
- · Mining Infrastructure
- · Transport and Storage
- Manufacturing

Features:

- Meets AS/NZS 3679.1:2016
- Up to 20% stronger for improved strength to weight ratios
- Requires no special preheating for welding

Note: Mass Calculations include a 2.5 per cent rolling tolerance for this product.

MIDALIA STEEL

Flat Bars - Square Edge

Standard Length 6.0m

Standard Length	6.0m	
Size mmxmmxmm	Mass kg/m	Metres per tonne
75 x 5	3.01	332
75 x 6	3.62	276
75 x 8	4.83	207
75 x 10	6.04	166
75 x 12	7.25	138
75 x 16	9.66	104
75 x 20	12.1	83
75 x 25	15.1	66
90 x 5	3.62	276
90 x 6	4.35	230
90 x 8	5.79	173
90 x 10	7.25	138
90 x 12	8.69	115
100 x 5	4.03	248
100 x 6	4.83	207
100 x 8	6.44	155
100 x 10	8.05	124
100 x 12	9.66	104
100 x 16	12.9	78
100 x 20	16.1	62
100 x 25	20.1	50
100 x 50	40.3	25
110 x 6	5.31	188
110 x 8	7.08	141
110 × 10	8.86	113
110 x 12	10.7	93
130 x 5	5.23	191
130 x 6	6.27	159
130 x 8	8.36	120
130 x 10	10.5	95
130 x 12	12.5	80
130 x 16	16.7	60
130 x 20	20.9	48
130 x 25	26.1	38
150 x 5	6.04	166
150 x 6	7.25	138
150 x 8	9.66	104
150 x 10	12.1	83
150 x 12	14.5	69
150 x 16	19.3	52
150 x 20	24.2	41
150 x 25	30.1	33
150 x 50	60.4	17









Typical Uses:

- Engineering Construction
 - Residential Construction
 - Non-Residential Construction
- · Mining Infrastructure
- Transport and Storage
- Manufacturing

Features:

- Meets AS/NZS 3679.1:2016
- Up to 20% stronger for improved strength to weight ratios
- Requires no special preheating for welding

Note: Mass Calculations include a 2.5 per cent rolling tolerance for this product.

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Flat Bars - Square Edge

Standard Length 6.0m

Size mmxmmxmm	Mass kg/m	Metres per tonne
180 x 5	7.25	138
180×6	8.69	115
180 x 10	14.5	69
180 x 12	17.4	57
180 x 16	23.2	43
180 x 20	29.0	34
180 x 25	36.2	28
200 x 6	9.66	104
200 x 8	12.9	78
200 x 10	16.1	62
200×12	19.3	52
200×16	25.7	39
200 x 20	32.2	31
200 x 25	40.3	25
250 x 6	12.1	83
250 x 8	16.1	62
250 x 10	20.1	50
250 x 12	24.2	41
250 x 16	32.2	31
250 x 20	40.3	25
250 x 25	50.3	20
300 x 6	14.5	69
300 x 8	19.3	52
300×10	24.2	41
300 x 12	29.0	34
300 x 16	38.6	26
300 x 20	48.3	21
300 x 25	60.4	17



Note: Mass Calculations include a 2.5 per cent rolling tolerance for this product.

Typical Uses:

- · Engineering Construction
- Residential Construction
- Non-Residential Construction
- · Mining Infrastructure
- · Transport and Storage
- Manufacturing

- Meets AS/NZS 3679.1:2016
- Up to 20% stronger for improved strength to weight ratios
- Requires no special pre-heating for welding

MIDALIA STEEL

Round Bars

Standard Length 6.0m

Size	Mass	Metres		
mmxmmxmm	kg/m	per tonne		
10	0.64	1563		
12	0.91	1099		
14	1.24	806		
16	1.62	617		
18	2.05	488		
20	2.53	395		
22	3.05	328		
24	3.64	275		
27	4.61	217		
30	5.69	176		
33	6.88	145		
36	8.19	122		
39	9.61	104		
42	11.2	89		
45	12.8	78		
48	14.6	68		
50	15.8	63		
56	19.8	51		
60	22.8	44 37		
65	26.7			
75	35.6	28		
80	40.5	25		
90	51.1	20		
100	63.2	16		
110	76.7	13		
120	91.2	11		
130	108	9		
140	124	8		
150	142	7		
160	162	6		
170	183	5		
180	206	5		
190	229	4		
200	253	4		





Typical Uses:

- Engineering Construction
- Residential Construction
- Non-Residential Construction
- Mining Infrastructure
- · Transport and Storage
- Manufacturing

- Meets AS/NZS 3679.1:2016
- Up to 20% stronger for improved strength to weight ratios
- Requires no special pre-heating for welding



Square Bars

Standard Length 6.0m

Size mmxmmxmm	Mass kg/m	Metres per tonne
10 × 10	0.81	1235
12 × 12	1.16	862
16 × 16	2.06	485
20 x 20	3.22	311
25 x 25	5.03	199
32 x 32	8.24	121
40×40	12.9	78

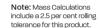
Typical Uses:

- Engineering Construction
- Residential & Non-Residential Construction
- · Mining Infrastructure
- · Transport and Storage
- Manufacturing

Features:

- Meets AS/NZS 3679.1:2016
- Up to 20% stronger for improved strength to weight ratios
- Requires no special pre-heating for welding





Parallel Flange Channels

Various Standard Lengths

Size mmxmmxmm	Mass kg/m	Metres per tonne
75×40	5.92	169
100 x 50	8.33	120
125 x 65	11.9	84

Typical Uses:

- Engineering Construction
- Residential & Non-Residential Construction
- · Mining Infrastructure
- · Transport and Storage
- Manufacturing

- Meets AS/NZS 3679.1:2016
- Up to 20% stronger for improved strength to weight ratios
- Requires no special pre-heating for welding







Note: See page 40 for Structural Steel Channels.

Billets

Standard Length 6.0m

Size mmxmmxmm	Mass kg/m	Metres per tonne
45 x 45	16.3	61
50 x 50	19.4	52
63 x 63	31.2	32
75 x 75	45.3	22



MIDALIA STEEL



				Naminal	Nominal			Lengt	h/Pack
Dim	11	Din	n 2	Thickness mm	Length m	Mass kg/m	Metres per tonne	Standard (m)	
							-	9.0	12.0
75	Х	40	X	4	9.0	4.43	226	18	
100	Х	50	X	4	9.0	5.58	179	18	
125	Х	65	X	4	9.0	7.60	132	18	
150	X	75	X	5	12.0	11.2	89		12
180	×	75	X	5	12.0	12.4	81		12
200	Х	75	Х	5	12.0	13.2	76		12
200	Х	75	Х	6	12.0	15.7	64		12
230	Х	75	Х	6	12.0	17.2	58		12
250	Х	90	X	6	12.0	19.6	51		8
300	Х	90	X	6	12.0	22.0	45		6



Note: Some sizes may be subject to rolling MOQs.

Typical Uses:

- · Residential Construction
- · Non-Residential Construction
- Fabrication

- · High strength roll-formed sections made from pre-coated strip of zinc, aluminium and magnesium
- · Minimum coating of 250g/m2 and self-healing properties Smooth quality finish
- · Significantly lighter than traditional hot rolled sections
- · Smooth surface allows easy powdercoating and painting



GalForce® Angles

Unequal Angles

Din	11	Dim	12	Nominal Thickness mm	Length m	Mass kg/m	Metres per tonne
75	Х	50	X	4	9.0	3.73	268
75	Х	50	X	5	9.0	4.58	218
75	Х	50	X	6	9.0	5.46	183
90	Х	75	X	6	9.0	7.44	134
100	Х	75	X	6	12.0	7.87	127
125	Х	75	X	5	12.0	7.54	133
125	Х	75	X	6	12.0	9.08	110
150	Х	100	Х	6	12.0	11.5	87



Note: Some sizes may be subject to rolling MOQs.

Typical Uses:

- Residential Construction
- Non-Residential Construction
- Fabrication

Features:

- High strength roll-formed sections made from pre-coated strip of zinc, aluminium and magnesium
- Minimum coating of 250g/m² and self-healing properties
- · Smooth quality finish
- Significantly lighter than traditional hot rolled sections
- Smooth surface allows easy powdercoating and painting



Merchant Bar Processing

We can process Flats, Rounds and Angles using Beamlines, Band Saws, Croppers and Oxy Bevelling Machines.

Applications include: Straight cuts, pack cuts, mitre cutting, drilling, notching, punching, shearing and cropping.

Call your local branch to discuss your requirements

GalForce® Angles

Equal Angles

		Nominal			Length	Mass	Metres	Le	ength/Pa	ck ———
Din	n 1	Dim	12	Thickness mm	m	kg/m	pertonne		Standar	1
								6.0	9.0	12.0
25	Х	25	X	2.5	6.0	0.89	1119	80		
30	Х	30	X	2.5	6.0	1.09	915	80		
40	×	40	×	2.5	6.0	1.49	671	60		
40	Х	40	X	4.0	6.0	2.31	433	39		
45	Х	45	X	2.5	6.0	1.69	592			
50	×	50	X	2.5	6.0	1.89	530	33	33	
50	Х	50	×	4.0	6.0	2.94	340	27	27	
50	×	50	X	5.0	12.0	3.59	278	24	24	24
50	Х	50	X	6.0	9.0	4.25	235		21	
65	Х	65	Х	4.0	9.0	3.89	257		22	
65	X	65	X	5.0	9.0	4.78	209		22	
65	X	65	X	6.0	9.0	5.70	176		18	
75	Х	75	×	4.0	9.0	4.53	221		22	
75	X	75	×	5.0	6.0	5.57	180	22	22	
75	X	75	×	6.0	9.0	6.66	150		18	
90	Х	90	Х	5.0	9.0	6.75	148		22	
90	Х	90	Х	6.0	9.0	8.11	123			
100	Х	100	Х	6.0	12.0	9.08	110			
150	Х	150	×	6.0	12.0	13.9	72			



MIDALIA STEEL





Note: Some sizes may be subject to rolling MOOs.

Typical Uses:

- · Residential Construction
- Non-Residential Construction
- Fabrication

- High Strength roll-formed sections made from precoated strip of zinc, aluminium and magnesium
- Minimum coating of 250g/m² and self-healing properties
- · Smooth quality finish
- Significantly lighter than traditional hot rolled sections
- Smooth surface allows easy powdercoating and painting



GalForce® Flat Bars

						Length/Pack
Din	11	Dim 2	Length m			Standard (m)
						6.0
50	×	4	6.0	1.582	632	57
50	×	5	6.0	1.975	506	45
65	X	5	6.0	2.567	390	36
75	×	4	6.0	2.373	421	38
75	×	5	6.0	2.962	338	32
90	X	6	6.0	4.346	230	26
100	×	4	6.0	3.165	316	28
100	×	5	6.0	3.950	253	28
100	×	6	6.0	4.829	207	26
130	X	5	6.0	5.134	195	28
150	×	5	6.0	5.924	169	28
150	×	6	6.0	7.243	138	24
200	Х	5	6.0	7.899	127	32
250	Х	5	6.0	9.874	101	23
300	Х	5	6.0	11.849	84	19



Note: some sizes may be subject to rolling MOQs.

Information reflects standard lengths as well as lengths available ex-rolling. Subject to MOQ.

Tupical Uses:

- · Residential Construction
- Non-Residential Construction
- Fabrication

- High strength roll-formed sections made from precoated strip of zinc, aluminium and magnesium
- Minimum coating of 250g/m² and self-healing properties
- · Smooth quality finish
- Significantly lighter than traditional hot rolled sections
- Smooth surface allows easy powdercoating and painting



300PLUS® structural steel | C450PLUS™ structural tube



The following mandatory requirements in the Australian Standards provide you with confidence you are getting quality and compliant steel products:

Minimum specific information on Test Certificates:

- Testing to be performed by laboratories with third party accreditation from NATA
- Individual length identification markings

The four Standards are:

- AS/NZS 1163-2016 Coldformed structural steel hollow sections
- AS/NZS 3678-2016
 Structural steel Hot rolled plates, floorplates and slabs
- AS/NZS 3679.1-2016 Structural steel – Part 1: Hotrolled bars and sections
- AS/NZS 3679.2-2016 Structural steel – Part 2: Welded I sections

The two Technical Specifications:

- SA TS 102-2016 Structural steel – Limits on elements added
- SA TS 103-2016 Welding to AS/NZS 1554 Parts 1, 5 and 7– Limits on boron in parent materials

Structural

MIDALIA STEEL

Equal Angles

Various Standard Lengths

Size	Mass	Metres
mmxmmxmm	kg/m	per tonne
125 x 125 x 8	14.9	67
125 x 125x 10	18.0	56
125 x 125 x 12	22.5	44
125 x 125 x 16	29.1	34
150 x 150 x 10	21.9	46
150 x 150 x 12	27.3	37
150 x 150 x 16	35.4	28
150 x 150 x 19	42.1	24
200 x 200 x 13	40.0	25
200 x 200 x 16	48.7	21
200 x 200 x 18	54.4	18
200 x 200 x 20	60.1	17
200 x 200 x 26	76.8	13



Equal Angles.

Typical Uses:

- · Engineering Construction
- · Residential Construction
- Non-Residential Construction
- Mining Infrastructure
- Transport and Storage
- Manufacturing

Features:

- Meets AS/NZS 3679.1:2016
- Up to 20% stronger for improved strength to weight ratios
- Requires no special pre-heating for welding

Unequal Angles

Various Standard Lengths

Size mmxmmxmm	Mass kg/m	Metres per tonne
150 x 90 x 8	14.3	70
150 x 90 x 10	17.3	58
150 x 90 x 12	21.6	46
150 x 90 x 16	27.9	36
150 × 100 × 10	18.0	56
150 x 100 x 12	22.5	44

Typical Uses:

- · Engineering Construction
- Residential Construction
- Non-Residential Construction
- · Mining Infrastructure
- Transport and Storage
- Manufacturing

Features:

- Meets AS/NZS 3679.1:2016
- Up to 20% stronger for improved strength to weight ratios
- Requires no special pre-heating for welding







Note: See page 25 for Merchant Bar Unequal Angles.



Universal Beams

Various Standard Lengths

	0		
Metric Designation	Size mm x mm	Mass kg/m	Metres per tonne
150 UB	150 x 75	14.0	71
150 UB	155 x 75	18.0	56
180 UB	173 x 90	16.1	62
180 UB	175 x 90	18.1	55
180 UB	179 x 90	22.2	45
200 UB	198 x 99	18.2	55
200 UB	202 x 133	22.3	45
200 UB	203 x 133	25.4	39
200 UB	207 x 134	29.8	34
250 UB	248 x 124	25.7	39
250 UB	252 x 146	31.4	32
250 UB	256 x 146	37.3	27
310 UB	298 x 149	32.0	31
310 UB	304×165	40.4	25
310 UB	307 x 166	46.2	22
360 UB	352 x 171	44.7	22
360 UB	356 x 171	50.7	20
360 UB	359 x 172	56.7	18
410 UB	403×178	53.7	19
410 UB	406 x 178	59.7	17
460 UB	454 x 190	67.1	15
460 UB	457 x 190	74.6	13
460 UB	460 x 191	82.1	12
530 UB	528 x 209	82.0	12
530 UB	533 x 209	92.4	11
610 UB	602 x 228	101	10
610 UB	607 x 228	113	9
610 UB	612 x 229	125	8



Typical Uses:

- · Engineering Construction
- Residential Construction
- Non-Residential Construction
- · Mining Infrastructure
- · Transport and Storage
- Manufacturing

Features:

- Meets AS/NZS 3679.1:2016
- · Up to 20% stronger for better strength to weight ratios
- · Requires no special pre-heating for welding



Structural Processing

Midalia Steel offer processing for Structural Steel sections using a variety of machinery including Beamlines, Band Saws and Cambering Machines.

Applications include: Straight cuts, pack cuts, mitre cutting, drilling and cambering.

Call your local branch to discuss your requirements

Welded Beams

Various Standard Lengths

	O		
Metric Designation	Mass kg/m	Size mm x mm	Metres per tonne
700 WB	115	692 x 250	8.70
700 WB	130	700 x 250	7.69
700 WB	150	710 x 250	6.67
700 WB	173	716 x 275	5.78
800 WB	122	792 x 250	8.20
800 WB	146	800 x 275	6.85
800 WB	168	810 x 275	5.95
800 WB	192	816 x 300	5.21
900 WB	175	900 x 300	5.71
900 WB	218	910 x 350	4.59
900 WB	257	916 x 400	3.89
900 WB	282	924 x 400	3.55
1000 WB	215	1000 x 300	4.65
1000 WB	258	1010 × 350	3.88
1000 WB	296	1016 x 400	3.38
1000 WB	322	1024 × 400	3.11
1200 WB	249	1170 × 275	4.02
1200 WB	278	1170 × 350	3.60
1200 WB	317	1176 × 400	3.15
1200 WB	342	1184×400	2.92
1200 WB	392	1184 x 500	2.55
1200 WB	423	1192 x 500	2.36
1200 WB	455	1200 x 500	2.20





Typical Uses:

- · Engineering Construction
- Residential Construction
- Non-Residential Construction
- Mining Infrastructure
- · Transport and Storage
- Manufacturing

Features:

- Meets AS/NZS 3679.2:2016
- Up to 20% stronger for improved strength to weight ratios
- Requires no special preheating for welding

Taper Flange Beams

Various Standard Lengths

Size mmxmmxmm	Mass kg/m	Metres per tonne
100 x 45	7.20	139
125 x 65	13.1	76

Typical Uses:

- Engineering Construction
- · Residential Construction
- Non-Residential Construction
- · Mining Infrastructure
- Transport and Storage Manufacturing

Features:

Meets AS/NZS 3679.1:2016





Universal Columns

Various Standard Lengths

Metric Designation	Mass kg/m	Size mm x mm	Metres per tonne
100 UC	14.8	97×99	68
150 UC	23.4	152 x 152	43
150 UC	30.0	158 x 153	33
150 UC	37.2	162 x 154	27
200 UC	46.2	203 x 203	22
200 UC	52.2	206 x 204	19
200 UC	59.5	210 x 205	17
250 UC	72.9	254 x 254	14
250 UC	89.5	260 x 256	11
310 UC	96.8	308 x 305	10
310 UC	118	315 x 307	8
310 UC	137	321 x 309	7
310 UC	158	327 x 311	6









Typical Uses:

- Engineering Construction
- · Residential Construction
- · Non-Residential Construction
- Mining Infrastructure
- · Transport and Storage
- Manufacturing

Features:

- Meets AS/NZS 3679.1:2016
- . Up to 20% stronger for better strength to weight ratios
- · Requires no special pre-heating for welding

Welded Columns

Various Standard Lengths

Metric Designation	Mass kg/m	Size mm x mm	Metres per tonne
350WC	197	331 x 350	5.08
350WC	230	339 x 350	4.35
350WC	258	347 x 350	3.88
350WC	280	355 x 350	3.57
400WC	144	382 x 400	6.94
400WC	181	390 x 400	5.52
400WC	212	400 x 400	4.72
400WC	270	414 x 400	3.70
400WC	303	422 x 400	3.30
400WC	328	430 x 400	3.05
400WC	361	430 x 400	2.77
500 WC	228	490 x 500	4.39
500 WC	267	500 x 500	3.75
500 WC	290	506 x 500	3.45
500 WC	340	514 x 500	2.94
500 WC	383	472 x 500	2.61
500 WC	414	480 x 500	2.42
500 WC	440	480 x 500	2.27









Features:

• Meets AS/NZS 3679.2:2016

Note: Made to order. Lead times may apply.

40



Parallel Flange Channels

Various Standard Lengths

Size mmxmmxmm	Mass kg/m	Metres per tonne
150 x 75	17.7	56.5
180 x 75	20.9	47.8
200 x 75	22.9	43.7
230 x 75	25.1	39.8
250 x 90	35.5	28.2
300 x 90	40.1	24.9
380 x100	55.2	18.1

Tupical Uses:

- · Engineering Construction
- Residential Construction
- Mining Infrastructure
- · Transport and Storage
- Manufacturing

Features:

- Meets AS/NZS 3679.1:2016
- Up to 20% stronger for improved strength to weight ratios.
- · Requires no special pre-heating for welding.









Note: See page 30 for Small Channel Sections.

Rails

Section	Mass kg/m	Metres per tonne
10	10.1	99.0
15	15.2	65.8
22	22.3	44.8
30	30.1	33.2
41	40.8	24.5
50	50.7	19.8
53	53.0	18.9
60	60.7	16.5
68	67.5	14.8
73	73.6	13.9
86	85.5	11.7







Note: Rails are not normally a stocked item, lead times may apply.



Rely on the strength of 300PLUS®

- · Manufactured in Australia by Liberty Steel
- Available across the entire Merchant Bar and Structural Steel Ranges
- Up to 20% extra strength improved strength to weight ratios mean your constructions can save weight, as well as money
- · Can be readily welded without requiring special pre-heating

Call your local branch to discuss your requirements

Plate

Flat Plate

Grade 250

Thickness mm	Mass kg/m	Width mm	Length m	kg/lineal metre of
				plate width
5	39.25	2400	6.0	94.2
5	39.25	2400	9.0	94.2
5	39.25	3000	9.0	117
6	47.10	2400	6.0	11
6	47.10	2400	9.0	11
6	47.10	3000	9.0	141
6	47.10	3200	12.0	151
8	62.80	1800	6.0	113
8 8	62.80 62.80	2400 2400	6.0 9.0	151 151
8	62.80	3000	9.0	188
8	62.80	3200	12.0	201
10	78.50	1800	6.0	141
10	78.50	2400	6.0	188
10	78.50	2400	9.0	188
10	78.50	3000	9.0	236
10	78.50	3200	12.0	251
12	94.20	1800	6.0	170
12	94.20	2400	6.0	226
12	94.20	2400	9.0	226
12	94.20	3000	6.0	283
12	94.20	3000	9.0	283
12	94.20	3200	12.0	301
16	125.60	1800	6.0	226
16	125.60	2400	6.0	301
16	125.60	2400	9.0	301
16	125.60	3000	6.0	377
16	125.60	3000	9.0	377
16	125.60	3200	12.0	402
20	157.00	1800	6.0	283
20	157.00	2400	6.0	377
20	157.00	2400	9.0	377
20	157.00	3000	9.0	471
20	157.00	3200	12.0	502
25	196.25	1800	6.0	353
25	196.25	2400	6.0	471
25	196.25	2400	9.0	471
25	196.25	3000	9.0	589
25	196.25	3200	12.0	628
28	219.80	2400	6.0	528
28	219.80	2400	9.0	528
32	251.20	1800	6.0	452
32	251.20	2400	6.0	603
32	251.20	2400	9.0	603
32	251.20	3000	9.0	754
36	282.60	2400	6.0	678
36	282.60	2400	9.0	678
40	314.00	1800	6.0	565
40	314.00	2400	6.0	754
40	314.00	2400	9.0	754







Typical Uses:

- General fabrication
- Structural members
- High-rise buildings
- Bridges
- Storage tanks

- Meets AS/NZ 3678:2016. (Structural Steel, Hot Rolled Floor Plates δ slabs).
- A medium strength structural steel plate product with nominal yield strength of 250 MPa



Flat Plate

Grade 250

Thickness mm	Mass kg/m	Width mm	Length m	kg/lineal metre of plate width
45	353	2400	6.0	848
45	353	2400	9.0	848
50	393	1800	6.0	707
50	393	2400	6.0	942
50	393	2400	9.0	942
55	432	2400	6.0	1036
55	432	2400	8.4	1036
60	471	1800	6.0	848
60	471	2400	6.0	1130
70	550	1800	6.0	989
70	550	2400	6.0	1319
80	628	1800	6.0	1130
80	628	2400	5.2	1507
90	707	1800	6.0	1696
100	785	1800	5.6	1413
100	785	2400	4.0	1884
110	864	1800	5.0	1554
110	864	2400	3.7	2072
120	942	1800	4.6	1696
120	942	2400	3.4	2261
130	1021	1800	4.2	1838
130	1021	2400	3.1	2450
140	1099	1800	3.85	1978
140	1099	2400	2.9	2638
150	1178	1800	3.6	2120
150	1178	2400	2.7	2826





Typical Uses:

- · General fabrication
- · Structural members
- High-rise buildings
- Bridges
- Storage tanks

Features:

- Meets AS/NZ 3678:2016. (Structural Steel, Hot Rolled Floor Plates & slabs).
- A medium strength structural steel plate product with nominal yield strength of 250 MPa



XLERPLATE® Steel Plate

XELERPLATE® steel's consistent quality makes your manufacturing processes more efficient, helping you maintain your quality assurance and enhances your reputation as a supplier of high-calibre products.

Call your local branch to discuss your requirements



Flat Plate

Grade 350

Thickness mm	Mass kg/m	Width mm	Length m	kg/lineal metre of plate width
5	39.3	2400	6.0	94.2
5	39.3	2400	9.0	94.2
5	39.3	3000	9.0	118
6	47.1	2400	9.6	113
8	62.8	2400	9.6	151
10	78.5	2400	9.6	188
10	78.5	3100	9.6	243
12	94.2	2400	9.6	226
12	94.2	3100	9.6	292
16	126	2400	9.6	301
16	126	3100	9.6	389
20	157	2400	9.6	377
20	157	3100	9.6	487
25	196	2400	9.6	471
32	251	2400	9.6	603
40	314	2400	7.6	754
50	393	2400	7.6	942
60	471	2400	7.6	1130
70	550	2400	6.0	1319
80	628	2400	5.5	1507
90	707	2400	6.3	1696
90	707	2400	3.15	1696
100	785	2100	6.5	1649
100	785	2100	3.25	1649





Typical Uses:

- · General fabrication
- · Structural members
- High-rise buildings
- Bridges
- Storage tanks

Features:

- Meets AS/NZ 3678: 2016 (Structural Steel, Hot Rolled Floor Plates & slabs).
- A medium strength structural steel plate product with nominal yield strength of 350 MPa



Plate Processing

Midalia Steel can offer various plate processing options including Oxy profiling and bevelling, Plasma cutting, Flame cutting and cropping. We can also cut shapes, letters and numbers.

Applications include: Stripping, bevel cutting, stitch cutting, notching, punching, shearing & cropping.

Call your local branch to discuss your requirements

44



Floor Plate

XLERPLATE® Grade 250 Steel

Thickness mm	Mass kg/m²	Width mm	Length m	Pack Mass		-Stock igths
	i kg/iii⁻			tonnes	mm	kg/LM
6	48.60	1800	6.0	1.9	6	87.5
8	64.80	1800	6.0	1.4	8	117
10	80.50	1800	6.0	1.2	10	145
12	96.20	1800	6.0	1.0	12	173





Features:

- Meets AS/NZS 1594: 2002
 Meets AS/NZS 1365: 1996 HA250
 (Flat rolled steel products)
- Hot rolled structural product with minimum yield strength of 250MPa; good ductility and good weldability

Coil Plate

TRU-SPECTM HA250

Thickness	Mass Width	Length	Pack Mass		Non-Stock lengths	
mm	kg/m²	mm	m	tonnes	mm	kg/ LM
3	23.550	1200	2.4	2	3	28.3
3	23.550	1200	6.0	2	3	28.3
3	23.550	1500	3.0	2	3	35.3
3	23.550	1500	6.0	2	3	35.3
4	31.400	1200	2.4	2	4	37.7
4	31.400	1500	3.0	2	4	47.1
4	31.400	1500	6.0	2	4	47.1
5	39.250	1200	2.4	2	5	47.1
5	39.250	1500	3.0	2	5	58.9
5	39.250	1500	6.0	2	5	58.9
6	47.100	1200	2.4	2	6	56.5
6	47.100	1500	3.0	2	6	70.7
6	47.100	1500	6.0	2	6	70.7
8	62.800	1200	2.4	2	8	75.4
8	62.800	1500	3.0	2	8	94.2
10	78.500	1200	2.4	2	10	94.2
10	78.500	1500	3.0	2	10	118
12	94.200	1200	2.4	2	12	113
12	94.200	1500	3.0	2	12	141





Typical Uses:

- Brake press forming applications
- · General fabrication
- · Laser cutting

- Meets AS/NZS 1594: 2002
 Meets AS/NZS 1365: 1996
- Hot rolled structural product with minimum yield strength of 250MPa; good ductility and good weldability



Floor Plate

TRU-SPECTM HA250

Thickness	Mass Width Length Pack			Stock gths		
mm	kg/m²	mm	m	tonnes	mm	kg/ LM
3	25.550	1200	2.4	2	3	30.7
3	25.550	1200	6.0	2	3	30.7
5	41.250	1200	2.4	2	5	49.5
5	41.250	1200	6.0	2	5	49.5
5	41.250	1500	6.0	2	5	61.9
6	49.100	1200	6.0	2	6	58.9
6	49.100	1500	6.0	2	6	73.7
8	64.800	1500	6.0	2	8	97.2





Typical Uses:

Features:

- Floorplate
- Meets AS/NZS 1594: 2002
 Meets AS/NZS 1365: 1996 HA250 (Flat rolled steel products)
- Hot rolled structural product with minimum yield strength of 250MPa; good ductility and good weldability

Coil Plate

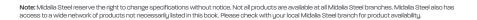
TRU-SPEC™ HA350

Mass	ass Width Length Maco			Stock gths	
kg/m²	mm	m m	tonnes	mm	kg/ LM
39.250	1500	8.0	2	5	58.9
47.100	1200	6.0	2	6	56.5
47.100	1500	6.0	2	6	70.6
62.800	1200	6.0	2	8	75.4
	kg/m² 39.250 47.100 47.100	kg/m² mm 39.250 1500 47.100 1200 47.100 1500	kg/m² mm m 39.250 1500 8.0 47.100 1200 6.0 47.100 1500 6.0	Mass kg/m² Width mm Length m Mass tonnes 39.250 1500 8.0 2 47.100 1200 6.0 2 47.100 1500 6.0 2	Mass kg/m² Width mm Length m Pack Mass tonnes length mm 39.250 1500 8.0 2 5 47.100 1200 6.0 2 6 47.100 1500 6.0 2 6





- Meets AS/NZS 1594: 2002 Meets AS/NZS 1365: 1996
- Hot rolled structural product with minimum yield strength of 350MPa; good ductility and good weldability



Wear Plate

BISALLOY®









Typical Uses:

- · Demolition tools
- · Ground engaging tools
- · Earthmoving buckets
- · Drag Line buckets
- Wear plates
- · Chutes

Thickness	Mass	BISALLOY® Wear 500 steel	BISALLOY [®] Wear 600 steel
mm	kg/m²	Tensile strength: Typical - 1640 MPA	Tensile strength: Typical - 2050 MPA
8	62.8	2485 x 8000	
10	78.5	2485 x 8000	
10	78.5	2485 x 8000	
12	94.2	2485 x 8000	2400 x 8000
12	94.2	2485 x 8000	2400 x 8000
16	126	2485 x 8000	2400 x 8000
16	126	2485 x 8000	2400 x 8000
20	157	2485 x 8000	2400 x 8000
20	157	2485 x 8000	2400 x 8000
25	196	2485 x 8000	2400 x 8000
25	196	2485 x 8000	2400×8000
32	251	2485 x 8000	2400 x 8000
40	314	2485 x 8000	2400×8000
50	393	2485 x 8000	2400 x 6000
60	471	2485 x 6000	
70	549	1900 x 6000	
75	589	1900 x 6000	
80	628	1900 x 6000	
90	706	1525 x 6000	
100	785	1525 x 6000	

Structural Plate

BISALLOY®

Thick-	Mass	BISALLOY [®] Structural 60 steel	BISALLOY® Structural 70 steel	BISALLOY [®] Structural 80 steel	BISALLOY® Structural 100 steel	BISALLOY [®] Structural 110 steel
ness mm	kg/m²	Tensile strength: Typical - 640 MPA	Tensile strength: Typical - 760 MPA	Tensile strength: Typical - 830 MPA	Tensile strength: Typical - 1000 MPA	Tensile strength: Typical - 1100 MPA
5	39.3	1525 x 8000	1525 x 8000	1525 x 8000	1525 x 8000	
6	47.1	1525 x 8000	1525 x 8000	1525 x 8000	1525 x 8000	1525 x 8000
6	47.1	2485×8000	2485 x 8000	2485×8000	2485 x 8000	2485 x 8000
8	62.8	2485 x 8000	2485×8000	2485×8000	2485×8000	2485×8000
10	78.5	2485 x 8000	2485×8000	2485 x 8000	2485 x 8000	2485×8000
10	78.5	3100 x 8000	3100 x 8000	3100 x 8000	3100 x 8000	3100 x 8000
12	94.2	2485×8000	2485×8000	2485×8000	2485×8000	2485 x 8000
12	94.2	3100 x 8000	3100 x 8000	3100 x 8000	3100 x 8000	3100 x 8000
16	126	2485×8000	2485×8000	2485×8000	2485×8000	2485×8000
16	126	3100 x 8000	3100 x 8000	3100 x 8000	3100 x 8000	3100 x 8000
20	157	2485×8000	2485×8000	2485×8000	2485×8000	2485×8000
20	157	3100 x 8000	3100 x 8000	3100 x 8000	3100 x 8000	3100 x 8000
25	196	2485×8000	2485×8000	2485 x 8000	2485×8000	
25	196	3100 x 8000	3100 x 8000	3100 x 8000	3100 x 8000	
32	251	2485 x 8000	2485×8000	2485×8000	2485×8000	
40	314	2485 x 8000	2485×8000	2485 x 8000	2485×8000	
50	393	2485 x 8000	2485×8000	2485 x 8000		
60	471	2485×6000	2485×6000	2485 x 6000		
70	549	1900 x 6000	1900 x 6000	1900×6000		
75	589	1900 x 6000	1900 x 6000	1900 x 6000		
80	628	1900×6000	1900 x 6000	1900×6000		
90	706	1600×6000	1600 x 6000	1600×6000		
100	785	1525 x 6000	1525 x 6000	1525 x 6000		



MIDALIA STEEL





Typical Uses:

- Transport Equipment such as Low Loaders
- Structural Components for Mining Dump Trucks and other Mobile Equipment
- Mining Equipment Roll Over Protection Systems (ROPS)
- Underground Longwall Mining Supports
- · Storage Tanks for water, oil and gas
- Columns for Low and High Rise Buildings
- Transfer Beams for Low and High Rise Buildings
- Road and Rail Bridge Beams and Columns
- Excavator Buckets
- · Mobile Lifting Equipment
- Overhead Cranes
- Container Handling Equipment





SCAN TO FIND YOUR NEAREST MIDALIA STEEL LOCATION

Reinforcing Bar and Mesh

HANDIMESH®

Galvanized

Product Code	Std Unit	Longitudinal Wires*	Cross Wires*	Mass (kg)	Dimensions (m)
G112A	Sheet	97 x 2.5 @ 25	121 x 2.5 @ 25	22	3×2.4
G122A	Sheet	97 x 2.5 @ 25	61 x 2.5 @ 50	17	3×2.4
G113	Sheet	97 × 3.2 @ 25	121 x 3.2 @ 25	36	3×2.4
G123	Sheet	97 x 3.2 @ 25	61 x 3.2 @ 50	27	3×2.4
G234	Sheet	49×4@50	41×4@75	24	3×2.4
G235	Sheet	49 x 5 @ 50	41 × 5 @ 75	38	3×2.4
G224	Sheet	49 x 4 @ 50	61 × 4 @ 50	29	3×2.4
G225	Sheet	49 x 5 @ 50	61 x 5 @ 50	45	3×2.4
G445	Sheet	25 x 5 @ 100	31 × 5 @ 100	23	3×2.4
G445A	Sheet	25 x 5.6 @ 100	31 x 5.6 @ 100	29	3×2.4
G465A	Sheet	25 x 5.6 @ 100	21 x 5.6 @ 150	24	3×2.4



MIDALIA STEEL



Typical Uses:

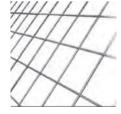
Features

- General Purpose Applications
- Also available in 'bright wire' on request.
- DIY & Home Improvement

ONEMESH®

Ribbed Square Mesh

Product Code	Std Unit	Longitudinal Wires*	Cross Wires*	Mass (kg)	Dimensions (m)
SL62	Sheet	10 x 6 @ 200 +4 x 4.24 @ 100	30×6@200	33	6×2.4
SL72	Sheet	10 × 6.75 @ 200 +4 × 4.75 @ 100	30 x 6.75 @200	41	6×2.4
SL81	Sheet	25 x 7.6 @ 100	60 x 7.6 @ 100	105	6×2.4
SL82	Sheet	10 x 7.6 @ 200 +4 x 5.35 @ 100	30 x 7.6 @ 200	52	6×2.4
SL92	Sheet	10 x 8.6 @ 200 +4 x 6 @ 100	30 x 8.6 @ 200	66	6×2.4
SL102	Sheet	10 x 9.5 @ 200 +4 x 6.75 @ 100	30 x 9.5 @ 200	80	6×2.4
SL63 (WA ONLY)	Sheet	6 x 6 @ 300 +4 x 4.75 @ 100	20×6@300	21	6×2.3





Features: AS/NZS 4671 - Steel for the reinforcement of concrete

^{*} Number of Wires x Diameter (mm) @ Spacing (mm)

^{*} Number of Wires x Diameter (mm) @ Spacing (mm)

Trench Mesh

Product Code	Std Unit	Longitudinal Wires*	Mass (kg)	Dimensions (m)
L8TM200	Sheet	3 × 7.6 @ 100	6.8	6 x 0.2
L8TM300	Sheet	4 x 7.6 @ 100	9.2	6 x 0.3
L8TM400	Sheet	5 x 7.6 @ 100	11.6	6×0.4
L8TM500	Sheet	6 x 7.6 @ 100	13.9	6 x 0.5
L11TM200	Sheet	3×10.7@100	13.3	6 x 0.2
L11TM300	Sheet	4×10.7@100	17.7	6×0.3
L11TM400	Sheet	5 x 10.7 @ 100	22.3	6 x 0.4
L11TM500	Sheet	6×10.7@100	26.8	6 x 0.5
L12TM200	Sheet	3 x 11.9 @ 100	15.8	6 x 0.2
L12TM300	Sheet	4 x 11.9 @ 100	21.2	6 × 0.3
L12TM400	Sheet	5 x 11.9 @ 100	26.5	6 x 0.4
L12TM500	Sheet	6 x 11.9 @ 100	31.9	6 x 0.5
FTM16200	Sheet	3 x 16 @ 100	30.6	6 x 0.2
FTM16300	Sheet	4 x 16 @ 100	41.1	6 × 0.3

^{*} Number of Wires x Diameter (mm) @ Spacing (mm)





Features: AS/NZS 4671 - Steel for the reinforcement of concrete



Deformed Reinforcing Bar

Class N

Product Code	Mass kg/m	Length (m/t)
N10S	0.64	1552
N12S	0.93	1077
N16S	1.65	605
N20S	2.58	387
N24S	3.71	269
N28S	5.05	198
N32S	6.59	151
N36S	8.35	119
N40S	10.3	97



Note: Calculated mass includes an allowance for rolling manufacturing variations as per our Terms and Conditions. N40S is available only on request – Lead time required. AS/NZS 4671 - Steel for the reinforcement of concrete.

Reinforcing Accessories

Danley Tape				
Product Code	Туре	Width (mm)	Length (m)	
STEGOST95	Seaming Tape	95	55	
STEGOCT75	Claw Tape	75	55	
STEGOTT51	Tack Tape	51	15	



Plastic Mesh Chairs Clipfast				
Product Code	Height (mm)	No./Bag		
PC20M	20			
PC25M	25			
PC30M	30			
PC32M	32	100		
PC40M	40	100		
PC50M	50			
PC65M	65			
PC75M	75			





Reinforcing Accessories

	Plastic Bar Chairs	
Product Code	Height (mm)	No./Bag
COM2540	25 or 40	
COM5065	50 or 65	
COM5065C	50 or 65	
COM7590	75 or 90	
COM7590C	75 or 90	
COM85100	85 or 100	
COM105110	105 or 110	100
COM115120	115 or 120	
COM125130	125 or 130	
COM135140	135 or 140	
COM145150	145 or 150	
COM155160	155 or 160	
COM165170	165 or 170	



C = Clip on

Typical Uses:

- · Slab on ground
- Polystyrene pod slab
- · Swimming pools

Features:

- · Sets concrete cover
- · Dual heights
- · Clip-on mechanism for stability
- Integrated base to minimise puncture of polythene film

Tie Wire Roll								
Product Code	Wire Diameter (mm)	Length (m) Approximate						
TW	1.6	60						
TW5	1.6	320						
TW10	1.6	650						
TW315	3.15	16						
	Tie Wire Belt Pack Black							
Product Code	Wire Diameter (mm)	Length (m) Approximate						
BP1.4	1.4	100						
BP1.5	1.5	93						
	Tie Wire Belt Pack Galva	nised						
Product Code	Wire Diameter (mm)	Length (m) Approximate						
BP1.5GAL	1.5	93						





Note: Large range of reinforcing accessories available - contact your local. Midalia Steel branch for assistance.



Sheet and Coil

Sheet and Coil Thickness Terminology

B.M.T. vs. T.C.T. vs. T.P.T.



When ordering through different suppliers or importing sheet & coil products, it is important to understand the difference between B.M.T., T.C.T. & T.P.T.

B.M.T. = Base Metal Thickness. This excludes any coatings applied to the base metal sheet.

T.C.T. = Total Coated Thickness. This measures both the base sheet and the coating. For example: Zincalume, Galvanised, Zincanneal and Electro-Galv.

T.P.T. = Total Painted Thickness. This applies to painted sheets such as Colorbond and Signwhite.

This is only a factor in coated material and painted material. Manufactured painted products (ie. Colorbond) use a metallic-coated base metal.

Most suppliers quote base metal thickness, B.M.T. but it is important the user understands how different coatings will change the thickness.





Hot Rolled Sheet

Formable HA1S Steel

Base Metal Thickness	Width	kg/m²
mm	mm	
1.50	1200	11.8
1.50	1210	11.8
1.60	910	12.6
1.60	1195	12.6
1.60	1200	12.6
1.60	1210	12.6
1.95	900	15.3
1.95	1195	15.3
1.95	1200	15.3
1.95	1210	15.3
2.40	1200	18.8
2.50	1195	19.6
2.50	1210	19.6
2.50	1495	19.6
2.50	1510	19.6
2.90	1210	22.8
2.90	1500	22.8
2.95	1200	23.2
2.95	1500	23.2
2.95	1800	23.2
3.00	895	23.6
3.00	1195	23.6
3.00	1210	23.6
3.00	1495	23.6
3.00	1510	23.6
3.00	1800	23.6







Tupical Uses:

- Shelving
- · Light structural members
- Tanks

Features:

- Meets AS/NZS 1594: 2002 (Flat rolled steel products) and AS/NZS 1365: 1996 (Tolerances for flat rolled steel products)
- Skin-passed, Hot-rolled low carbon steel suitable for simple forming, bending and welding operations.



TRU-SPEC® Steel Plate

TRU-SPEC® steel is available in a range of structural grades, widths and lengths. Typically used in light and standard structural members, brake press forming applications, light poles, trailer and automotive components, general fabrications and galvanising applications.

The benefits of selecting TRU-SPEC® steel include:

- Guaranteed minimum strength levels
- Various levels of weldability, formability and ductility (Good and Excellent)
- Excellent for galvanising applications
- Enhanced weather resistance

BlueScope's stretch levelling process provides a consistently flat and 'memory-free' product every time particularly suited to the industry's growing preference towards laser cutting.



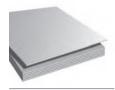


Call your local branch to discuss your requirements

GALVABOND® Sheet

G2 Z275

Base Metal Thickness	Width	kg/m²
mm	mm	Kg/III
0.40	915	3.43
0.40	1220	3.43
0.45	915	3.82
0.50	1220	4.22
0.55	915	4.61
0.55	1200	4.61
0.55	1220	4.61
0.55	1500	4.61
0.60	1525	5.00
0.70	1220	5.79
0.75	915	6.18
0.75	1200	6.18
0.75	1220	6.18
0.75	1500	6.18
0.80	1525	6.57
0.90	915	7.36
0.90	1220	7.36
0.95	1200	7.75
0.95	1220	7.75
0.95	1500	7.75
1.00	1220	8.14
1.00	1525	8.14
1.10	915	8.92
1.10	1220	8.92
1.15	915	9.32
1.15	1200	9.32
1.15	1220	9.32
1.15	1500	9.32
1.20	1525	9.71
1.50	915	12.1
1.50	1220	12.1
1.50	1500	12.1
1.55	1200	12.5
1.55	1220	12.5
1.55	1500	12.5
1.60	1525	12.9
1.90	1220	15.2
1.95	1200	15.6
1.95	1220	15.6
2.40	1220	19.1
2.45	1200	19.5
2.90	1220	23.1







Typical Uses:

- Tube
- · Air conditioning ducts,
- · Air conditioning panels,
- Meter boxes
- Trailers
- Partitioning systems
- Cable trays
- Scaffolding planks
- Rendering mesh
- · Feeder troughs

- Meets AS/NZS 1365: 1996 (Tolerances for flat rolled steel products) and AS 1397: 2011 (Continuous hot-dip metallic coated steel sheet and strip -Coatings of zinc and zinc alloyed with aluminium and magnesium)
- Galvabond G2 steel is a hot-dipped zinc-coated commercial forming steel with a spangled surface, suitable for general manufacturing. Product is suitable for moderate drawing applications and is suitable for lockseaming up to 1.6mm thick.



ZINCANNEAL® Sheet

G2S ZF100

Base Metal Thickness mm	Width mm	kg/m²
0.50		4.00
	1220	4.06
0.55	1220	4.45
0.70	1220	5.63
0.75	1220	6.02
0.80	1200	6.41
0.90	915	7.19
0.90	1220	7.19
0.95	1200	7.59
0.95	1220	7.59
1.00	1200	7.98
1.10	1200	8.77
1.10	1220	8.77
1.15	1200	9.16
1.15	1220	9.16
1.20	1200	9.55
1.40	1220	11.1
1.50	915	11.9
1.50	1200	11.9
1.50	1220	11.9
1.55	1200	12.3
1.60	1200	12.7
1.90	1220	15.1
1.95	1200	15.4







Note: Hot-dipped zinc/iron alloy-coated commercial forming steel with a skin-passed smooth surface suitable for direct-on painting. Some powdering of the coating may occur with severe deformation.

Typical Uses:

- · Exposed painted panels
- Non-exposed automotive panels
- · Washing machines
- Acoustic ceiling tiles
- Door frames
- Switchboards

- Meets AS/NZS 1365: 1996 (Tolerances for flat rolled steel products) and AS 1397: 2011 (Continuous hot-dip metallic coated steel sheet and strip - Coatings of zinc and zinc alloyed with aluminium and magnesium)
- Zincanneal G2S is a matte manufacturing. Product is suitable for moderate drawing applications and is suitable for lockseaming up to 1.6mm thick.



ZINCALUME® Sheet

G300 AZ150

Base Metal Thickness mm	Width mm	kg/m²
0.40	1200	3.31
0.55	1200	4.49
0.55	900	4.49
0.75	1200	6.06
1.00	900	8.02
1.00	1200	8.02
1.20	900	9.59
1.20	1200	9.59







Typical Uses:

- Rainwater goods
- Gutters
- · Garden sheds

- Meets AS/NZS 1365: 1996 (Tolerances for flat rolled steel products) and AS 1397: 2011 (Continuous hot-dip metallic coated steel sheet and strip - Coatings of zinc and zinc alloyed with aluminium and magnesium)
- Zincalume G300 steel is a hot-dipped zinc/ aluminium alloy-coated structural steel with a regular spangle surface and a guaranteed minimum yield strength of 300MPa with good ductility. Suitable for roll forming to a minimum internal diameter of it.



COLORBOND® Sheet

Grade 300

Size mm x mm x mm	Colours	Mass sheets/tonne
1200 x 2400 x 0.55	Manor Red [®] Jasper [®] Classic	76
1200 x 3050 x 0.55	Cream™ Surfmist® Paperbark® Dune® Shale Grey™ Windspray® Woodland Grey® Pale Eucalypt® Wilderness® Cottage Green® Monument™ Deep Ocean® Ironstone® Evening Haze®	60
1200 x 3660 x 0.55		51
1200 x 2400 x 0.80		63
1200 x 3000 x 0.80		43
1200 x 2440 x 0.55	Appliance	76
1200 x 1800 x 0.55	Sign White	100







Note: All colours listed are trademarks or registered trademarks of BlueScope Steel Ltd.

Typical Uses:

- Roofing & accessories
- Wall cladding
- · Rainwater goods.

Features:

 Colorbond prepainted steel is specifically designed by BlueScope Steel to provide a high durability, premier cladding and roofing material for general use.

COLORBOND® Steel Standard Colour Range



The printed steel colours shown here have been reproduced to represent actual colours as accurately as possible. However we recommend checking your chosen colour against an actual product sample before purchasing as varying light conditions and print limitations affect colour tones.

Aluminium

Aluminium Circular Tube

Size mm x mm	Die	Length m	Alloy / Temper	Weight Kg
12 x 1.6	EX5004	6.5	6060 T5	0.917
16 x 1.6	EX5006	6.5	6060 T5	1.268
19 x 1.2	E40149	6.5	6060 T5	1.177
20 x 1.6	EX5008	6.5	6060 T5	1.575
25 x 1.6	EX5010	6.5	6060 T5	1.908
25 x 3.0	EX5011	6.5	6060 T5	3.64
32 x 1.6	EX5013	6.5	6060 T5	2.685
32 x 3.0	EX5014	6.5	6060 T5	4.428
38.09 x 3.25	EX2078	6.0	6060 T5	5.76
38.1 x 3.25	E40016	6.5	6060 T5	6.247
40 × 3.0	EX5017	6.5	6060 T591	6.123
44.45 × 3.25	EX2101	6.0	6060 T591	6.816
46 x 3.5	E40700	6.0	6060 T591	7.572
48.41 × 4.47	EX2202	6.0	6005A T5	9.996
50 x 1.6	EX5018	6.5	6060 T5	4.271
50 x 2.0	EX5019	6.5	6060 T591	5.291
50 × 3.0	EX5041	6.5	6082 T5	7.176
50 x 4.0	EX5081	6.5	6082T5	9.366
50 × 6.0	E40545	6.5	6060 T5	13.428
60 x 2.0	EX5021	6.5	6063 T6	1.968
60 x 3.0	EX5022	6.5	6060 T591	9.425
60 x 5.0	EX5071	6.5	6060 T591	15.165
63.5 × 3.95	E40098	6.0	6060 T4	6.384
76.19 × 4.75	EX2207	6.5	6060 T1	17.256
76.19 × 6.35	EX2153	6.5	6005 T5	24.453
76.2 × 3.2	EP13843	6.5	6060 T4	12.678
76.2 × 3.8	EP8552	6.5	6060 T5	15.171
80 × 3.0	EX5024	6.5	6060 T5	12.734
88.9 x 5.33	EX2161	6.5	6060 T5	22.668
100 x 3.0	EX5026	6.5	6060 T5	16.042



MIDALIA STEEL



Note: * Sizes not available in all states



Aluminium Rectangular Tube

Size	Die	Length	Alloy/	Weight
mm x mm		m	Temper	Kg
38 x 25 x 1.5 RAD	E22174	6.5	6106 T6	3.06
40 x 20 x 2.0 RAD	E22169	6.5	6060 T5	3.89
40 x 25 x 2.5	EB1014	6.5	6060 T5	5.27
40 x 25 x 3.0 RAD	E22122	6.5	6060 T5	6.09
50 x 25 x 1.6	EQ3359	6.5	6060 T5	4.03
50 x 25 x 2.5	EU7751	6.5	6060 T5	6.14
50 × 25 × 3.0	EL8012	6.0	6082 T5	6.71
50 x 25 x 3.0 RAD	EW5373	6.5	6060 T5	7.13
50 × 40 × 3.0	EL8013	6.5	6082 T5	8.85
60 x 40 x 3.0	EL8015	6.5	6060 T5	9.90
65 x 16 x 1.2 RAD	EQ6823	6.5	6060 T5	3.22
65 x 16 x 1.4 RAD	EQ6948	6.5	6060 T5	3.74
75 x 50 x 3.0	EL8017	6.5	6060 T5	12.5
76.2 x 25.4 x 2.4	EL4238	6.5	6060 T5	8.16
76.2 × 50.8 × 1.6	EQ1915	6.0	6060 T5	6.42
80 x 25 x 3.0	EL8018	6.5	6060 T5	10.4
80 x 40 x 3.0	EL8019	6.5	6060 T5	12.0
80 x 50 x 3.0	EL8020	6.5	6060 T5	13.1
100 x 25 x 2.5	EL8021	6.5	6060 T5	10.5
100 x 25.2 x 1.60	EQ2698	6.5	6060 T5	6.85
100 x 40 x 3.0	EL8023	6.5	6060 T5	14.1
100 x 50 x 1.6	EL8024	6.5	6060 T5	8.24
100 × 50 × 1.6	EP8087	6.5	6106 T6	8.25
100 x 50 x 3.0	EL8025	6.5	6063 T5	6.48
100 × 50 × 3.0 RAD	E22177	6.0	6082 T5	14.0
100 x 50 x 6 RAD	EB1592	6.0	6082 T5	10.7
101.6 x 76.2 x 2.29 RAD	EG5074	8.0	6060 T5	16.8
125 × 40 × 3.0	EL8028	6.5	6060 T5	16.7
125 x 50 x 3.0	EL8030	6.5	6060 T5	17.8
150 x 50 x 3.0	EL8033	6.5	6060 T5	20.4
150 × 50 × 3.0 RAD	E22178	6.5	6063 T5	20.5
200 × 50 × 3.0	EL8035	6.5	6060 T5	7.91
250 x 50 x 3	E22173	6.5	6106 T6	21.4





Note: * Sizes not available in all states

Aluminium Square Tube

Size mm x mm	Die	Length m	Alloy / Temper	Weight Kg
19.05 x 1.2	EK1333	6.5	6060 T5	1.50
20 x 1.6	E22101	6.5	6060 T5	2.07
20 x 3.0	EL2299	6.5	6060 T5	3.58
20 x 3.0 RAD	E51872	6.5	6060 T591	3.44
25 x 1.5 RAD	EL8819	6.5	6060 T5	2.48
25 x 1.6	E22103	6.5	6060 T5	2.63
25 x 2.0 RAD	EN3238	6.5	6060 T5	3.23
25 x 3.0	EL8003	6.5	6060 T5	4.64
25 x 3.0 RAD	E22120	6.5	6060 T5	4.50
25 x 3.0 RAD	EQ4067	6.5	6060 T591	4.64
32 x 3.0	EL8005	6.5	6060 T5	6.11
40 x 1.6	EL7938	6.5	6060 T5	4.32
40×2RAD	EQ6818	6.5	6060 T5	5.21
40 x 2.0	EQ4000	6.5	6060 T5	5.34
40 × 3.0	E22108	6.5	6060 T5	7.79
40 x 3.0 RAD	E73599	6.5	6060 T5	7.70
45 x 2.5	E22109	6.5	6060 T5	7.46
50 x 1.6	EQ2259	6.5	6060 T5	5.43
50 x 1.6 RAD	EQ6446	6.6	6060 T6	5.25
50 x 2.0	EB1003	6.5	6060 T5	6.74
50 x 2.5	EL8008	6.5	6060 T5	8.34
50 x 3.0	EB1004	6.5	6060 T5	9.90
50.8 x 3.18 RAD	EL6217	6.5	6060 T5	10.5
65 x 2.5	EQ6382	6.5	6060 T5	11.0
65 x 3.0 RAD	EU2011	6.5	6060 T5	13.1
75 x 3.0 RAD	EQ6032	6.5	6060 T5	14.8
76 × 6.35 RAD	EQ4171	6.0	6082T6	26.4
76.2 x 6.35 RAD	E11077	6.5	6005AT5	28.7
80×6RAD	E22129	6.0	6085 T5	28.8





Note: * Sizes not available in all states

Aluminium Angles

				Alloy/	Length	
A	В	Т	Die	Temper	m	Mass/LEN
20	20	1.6	EK9107	6060 T5	6.5	1.07
20	20	3.0	EK9108	6060 T5	6.5	1.95
25	12	1.6 RAD	EK9109	6060 T5	6.5	0.65
25	20	1.6	EK9111	6060 T5	6.5	1.22
25	25	1.6	EK9216	6060 T5	6.5	1.36
25	25	3.0	EK9217	6060 T5	6.5	2.48
32	20	1.6	EK9114	6060 T5	6.5	1.42
32	32	1.6	EB1126	6060 T5	6.5	1.75
32	32	3.0	EK9118	6060 T5	6.5	3.21
40	20	1.6	EL3257	6060 T5	6.5	1.64
40	20	3.0	EK9121	6060 T5	6.5	3.00
40	25	1.6	EL8124	6060 T5	6.5	1.78
40	25	3.0	EK9122	6060 T5	6.5	3.26
40	40	1.6	EK9123	6060 T5	6.5	2.20
40	40	3.0	EK9124	6060 T5	6.5	4.06
40	40	6.0	EK9126	6060 T5	6.5	7.79
50	25	1.6	EK9129	6060 T5	6.5	2.06
50	25	3.0	EK9130	6060 T5	6.5	3.79
50	40	3.0	EK9131	6060 T5	6.5	4.58
50	50	1.6	EL9417	6060 T5	6.5	2.76
50	50	3.0	EK9132	6060 T5	6.5	5.11
50	50	6.0	EK9134	6060 T5	6.5	9.90
50	50	6.0 RAD	EN5408	6060 T5	6.0	9.19
60	60	3.0	EK9135	6060 T5	6.5	6.61
60	60	6.0	EK9136	6060 T5	6.5	12.0
70	25	1.6	EN5714	6060 T5	6.5	2.61
70	40	1.6	EN7492	6060 T5	6.5	3.04
75	25	3.0	EL5923	6060 T5	6.5	5.12
76.2	50.8	6.35 RAD	EG6410	6060 T5	6.0	12.8
76.2	76.2	3.2	E06168	6060 T5	6.5	8.31
80	20	3.0	EK9137	6060 T5	6.5	5.10
80	50	2.5	E20559	6060 T5	6.5	5.60
80	80	6.0	EK9138	6060 T5	6.5	16.2
100	50	3.0	EP12372	6060 T5	6.5	7.74
100	50	4.0	E20525	6060 T5	6.5	10.3
100	50	6.0 RAD	EQ1558	6060 T5	6.5	14.1
100	100	6.0	EP12627	6060 T5	6.5	18.9
125	50	3.0	EK9139	6060 T5	6.5	9.06
125	50	6.0 RAD	E20700	6060 T5	6.5	16.5



Note: * Sizes not available in all states



A	В	С	TI	T2	Die	Alloy / Temper	Length m	Mass/ LEN
10	10	10	1.6		EK9146	6060 T5	6.5	0.75
12	12	12	1.6		EK9149	6060 T5	6.5	0.92
12	20	20	2.5		EK9151	6060 T5	6.5	2.06
16	16	16	1.6		EK9152	6060 T5	6.5	1.26
20	20	20	1.6		EL1812	6060 T5	6.5	1.59
20	20	20	3		EK9155	6060 T5	6.5	2.84
22.32	20	20	1.2 RAD		EN4619	6060 T5	6.5	1.29
25	12	12	3		EK9156	6060 T5	6.5	2.26
25	25	25	1.6		EL5249	6060 T5	6.5	2.02
25	25	25	3		EK9158	6060 T5	6.5	3.63
25	40	40	3		EK9159	6060 T5	6.5	5.21
32	16	16	1.6		E20784	6060 T5	6.5	1.70
32	25	25	3		EK9160	6060 T5	6.5	4.00
40	20	20	2		EQ1556	6060 T5	6.5	2.67
40	20	20	3		EK9161	6060 T5	6.5	3.89
40	25	25	3		EK9162	6060 T5	6.5	4.42
40	40	40	3		E20790	6060 T5	6.5	6.00
44.45	25.4	25.4	3.18		EG1021	6060 T5	6.5	4.96
50	25	25	3		EK9215	6060 T5	6.5	4.95
50	50	50	3		EK9163	6060 T5	6.5	7.58
53	25	25	1.5		E20830	6060 T5	6.5	2.43
54.2	20	20	1.6		E20821	6060 T5	6.5	2.56
60	32	32	3		EK9164	6060 T5	6.5	6.21
76.2	38.1	38.1	RAD		EG6435	6060 T5	6.5	16.4
80	25	25	3		EK9165	6060 T5	6.5	6.53
80	40	40	4		EK9166	6060 T5	6.5	10.7
80	40	40	4 RAD		E20921	6060 T5	6.5	9.88
80	40	40	6 RAD		E20922	6060 T5	6.5	14.5
100	25	25	3		EK9168	6060 T5	6.5	7.58
100	50	50	3		EB1208	6060 T5	6.5	10.2
100	50	50	5 RAD		EN3527	6060 T5	6.5	19.5
100	50	50	6 RAD	9	EN3528	6060 T5	6.5	26.6
100	50	50	7.56 RAD		EP13664	6060 T5	6.5	#N/A
101.6	50.8	50.8	7.9 RAD	6.3	EG6434	6060 T5	6.5	22.5





Note: * Sizes not available in all states

Aluminium Tees

Size mm x mm	Die	Length m	Alloy / Temper	Mass/LEN
20 x 20 x 1.6	EK9140	4.0	6060 T5	0.66
25 x 25 x 1.6	EK9142	6.5	6060 T5	1.36
25 x 25 x 3.0	EK9143	6.5	6060 T5	2.48
35 x 50 x 3.0 RAD	EU9284	6.0	6082 T6	4.05
40 × 40 × 1.6	EL5287	6.5	6060 T5	2.20
40 x 40 x 3.0	EK9144	6.5	6060 T5	4.06
40 x 40 x 4.0 RAD	EU9187	6.0	6082 T6	5.02
45 x 100 RAD	EU7074	9.65	6082 T6	21.5
50 x 156 x 6.0 RAD	EU8408	9.65	6082 T6	31.3
50 x 25 x 1.6	E20212	6.5	6060 T5	2.06
50 x 50 x 4.0 RAD	E20219	6.0	6082 T6	6.32
50 x 50 x 6.0 RAD	E20205	6.0	6082 T6	9.31
50 x 60 RAD	EU6368	6.0	6082 T6	8.47
50 x 70 RAD	EN5331	9.65	6082 T6	17.1
80 x 139 RAD	EU7545	6.0	6082 T6	21.7
80 x 163 RAD	EN5218	6.0	6082 T6	23.6





Note: * Sizes not available in all states

Aluminium Round Bar

Die	Length m	Alloy / Temper	Mass/LEN
EX6000	4.0	6060 T5	0.85
EX6001	4.0	6060 T5	1.22
EX6002	4.0	6060 T5	2.17
EX6003	4.0	6060 T5	3.39
EX3000	4.0	6060 T5	5.48
EX6005	4.0	6061T6	9.24
EX6006	4.0	6061T6	12.9
	EX6000 EX6001 EX6002 EX6003 EX3000 EX6005	EX6000 4.0 EX6001 4.0 EX6002 4.0 EX6003 4.0 EX3000 4.0 EX6005 4.0	DIE m Temper EX6000 4.0 6060 T5 EX6001 4.0 6060 T5 EX6002 4.0 6060 T5 EX6003 4.0 6060 T5 EX3000 4.0 6060 T5 EX6005 4.0 6061 T6



Note: * Sizes not available in all states



	ze x mm	Die	Length m	Alloy / Temper	Mass/LEN
20	1×3	EX4004	4.0	6060 T5	0.65
20	x6	EX4020	4.0	6060 T5	1.30
25	x3	EX4005	4.0	6060 T5	0.81
25	x6	EX4021	4.0	6060 T5	1.62
32	1x3	EX4006	4.0	6060 T5	1.04
32	x6	EX4022	4.0	6060 T5	2.07
32	x 10	EX4030	4.0	6060 T5	3.46
40) x 3	EX4007	4.0	6060 T5	1.30
40	x6	EX4023	4.0	6060 T5	2.59
40	x10	EX4031	4.0	6060 T5	4.32
50) x 3	EX4008	4.0	6060 T5	1.62
50	x6	EAL4035	4.0	6060 T5	3.24
50 x 6	3 RAD	EX4024	4.0	6060 T5	3.23
50	x10	EX4032	4.0	6060 T5	5.40
50	x12	EX4039	4.0	6060 T5	6.48
60) x 3	EX4009	4.0	6060 T5	1.94
60	1×6	EX4069	4.0	6060 T5	3.89
60	x 10	EX4070	4.0	6060 T5	6.48
60	x 12	EX4040	4.0	6060 T5	7.78
80) x 3	EX4010	4.0	6060 T5	2.59
80)x6	EX4025	4.0	6060 T5	5.18
80	x 10	EX4033	4.0	6060 T5	8.64
80	x12	EX4041	4.0	6060 T5	10.4
80	x 16	EX4044	4.0	6060 T5	13.8
100 x 1	I.5 RAD	E34113	3.75	6060 T5	1.52
100) x 3	EX4011	4.0	6060 T5	3.24
100)x6	EX4026	4.0	6060 T5	6.48
100	x 10	EX4034	4.0	6060 T5	10.8
100) x 12	EX4042	4.0	6060 T5	13.0
160)×6	EX4027	4.0	6060 T5	10.4
160	x 10	EX4035	4.0	6060 T5	17.3



Note: * Sizes not available in all states

Aluminium Square Bars

Size mm x mm	Die	Length m	Alloy / Temper	Mass/LEN
6×6	EX6500	4.0	6060 T5	0.39
10 × 10	EX6501	4.0	6059 T5	1.08
12 × 12	EX6502	4.0	6060 T5	1.56
16 × 16	EX6503	4.0	6060 T5	2.77
20×20	EX6504	4.0	6060 T5	4.32
25 x 25	EX6505	4.0	6060 T5	6.75
40×40	EX6506	4.0	6106 T6	17.0



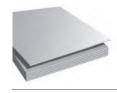
Note: * Sizes not available in all



Aluminium Sheet and Plate

Sheet 5005 H34

Width mm	Length m	kg/sheet
1200	2.4	4.66
1200	2.4	6.22
1200	2.4	7.78
1200	2.4	9.33
1200	2.4	12.4
1200	2.4	15.5
1200	3.0	19.4
1500	3.6	29.2
1200	2.4	19.4
1200	2.4	23.3
1200	3.0	29.2
1500	3.0	36.3
1500	3.6	43.7
1200	2.4	31.1
1200	2.4	38.9
1200	2.4	46.6
	1200 1200 1200 1200 1200 1200 1200 1200	mm m 1200 2.4 1200 2.4 1200 2.4 1200 2.4 1200 2.4 1200 3.0 1500 3.6 1200 2.4 1200 2.4 1200 3.0 1500 3.0 1500 3.6 1200 2.4 1200 2.4 1200 2.4 1200 2.4





Aluminium Sheet and Plate

PVC Coated 5005 H34

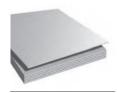
Thickness mm	Width mm	Length m	kg/sheet
1.20	1200	2.4	9.33
1.60	1200	2.4	12.4
2.00	1200	2.4	15.5
2.50	1200	2.4	19.4
3.00	1200	2.4	23.3





Aluminium Sheet and Plate

Grade	Thickness mm	Width mm	Length m	kg/sheet
	1.60	1200	2.4	12.4
5052 H32	2.00	1200	2.4	15.4
00021102	2.50	1200	2.4	19.4
	3.00	1200	2.4	23.3
5251 H34	2.50	1500	3.0	30.2







Aluminium Tread Plate

3003 H22 - Propellor Bright

Thickness mm	Width mm	Length m	kg/sheet
1.60	1219	2.438	12.9
2.00	1219	2.438	17.1
3.00	1219	2.438	27.2
4.76	1219	2.438	45.0





Aluminium Tread Plate

5052 H114 - 5BAR

Thickness mm	Width mm	Length	kg/sheet
111111	111111	m	
1.60	1200	2.4	13.2
2.00	1200	2.4	17.0
2.00	1500	3.0	26.5
2.50	1200	2.4	21.3
2.50	1500	3.0	33.3
3.00	1200	2.4	25.3
3.00	1200	6.0	63.4
3.00	1500	3.0	39.6
3.00	1500	6.0	80.3
4.00	1200	2.4	33.1
4.00	1200	6.0	82.4
4.00	1500	6.0	103
5.00	1200	2.4	39.7
5.00	1200	3.66	62.0
5.00	1200	6.0	102
5.00	1500	6.0	127
6.00	1200	2.4	47.8
6.00	1500	3.0	74.7









SCAN THE QR CODE TO REQUEST A QUOTE AND FIND EXACTLY WHAT YOU NEED

Stainless Steel

Stainless Steel Angles

Grades 304, 316

Size mm x mm	Mass kg/m
25 x 25 x 3	1.13
25×25×5	1.77
25×25×6	2.06
30 x 30 x 3	1.36
30 × 30 × 5	2.17
30 × 30 × 6	2.53
30 x 30 x 5	1.02
30×30×6	1.21
40×40×3	1.85
40×40×5	2.98
40×40×6	3.49
50×50×3	2.36
50 × 50 × 5	3.79
50 x 50 x 6	4.46



MIDALIA STEEL



Stainless Steel Sheet and Coil

Austentic		
Grade	Thickness Range mm	Width mm
316	0.55 to 6.00	914, 1219, 1500, 1525
304	0.55 to 6.00	914, 1219, 1500, 1525

	Ferritic	
Grade	Thickness Range mm	Width mm
430	0.55 to 0.9	914, 1219





Note: Range of Stainless Steel includes: Grades: 304, 304L, 316, 316L Finishes: 2B, No. 4 Polished, bright annealed



Stainless Steel Flat Bars

Grades 304, 316

Size mm x mm	Mass kg/m
12×3	0.29
12×6	0.58
20×3	0.49
20×5	0.81
20×6	0.98
25×3	0.61
25×5	1.02
25×6	1.21
25×10	2.04
25 x 12	2.45
32×3	0.77
32×5	1.30
32×6	1.57
32×10	2.62
40×3	0.98
40×5	1.61
40×6	1.96
40×10	3.27
40×12	3.92
50×3	1.21
50 x 5	2.04
50×6	2.45
50×10	4.08
50×12	4.90
65×5	2.61
65×6	3.18
65×10	5.31
75 x 5	3.06
75 x 6	3.68
75×10	6.04
75×12	7.25
100 × 6	4.91
100×10	8.18



Note: Range of Stainless Steel includes: Grades: 304, 304L, 316, 316L



Stainless Steel Round Bars

Grades 304, 316 & 430

Size	Mass
mm x mm	kg/m
3.18	0.06
4.76	0.14
6.35	0.25
7.94	0.39
9.00	0.50
10.0	0.62
12.0	0.89
12.7	0.99
15.9	1.55
16.0	1.58
19.1	2.24
20.0	2.47
22.2	3.04
24.0	3.55
25.4	3.98
30.0	5.55
31.8	6.21
32.0	6.31
35.0	7.55
38.1	8.94
40.0	9.86
44.5	12.2
50.8	15.9
54.0	17.9
57.2	20.1
63.5	24.9
66.7	27.4
69.9	30.1
76.2	35.8
82.6	42.0
88.9	48.7
101.6	63.6
127	99.4





Walkway Systems



Midalia Steel have partnered with leading suppliers Webforge and Nepean Building & Infrastructure to supply walkway systems as either fully prefabricated custom panels or as standard components. Grating, handrail and components are available in mild steel, aluminium, stainless steel, or corrosion/chemical resistant fibreglass reinforced plastic (FRP). Stanchion and handrail products are available in a range of mounting configurations to suit mounting for: platform, stairway, side mount, side offset, conveyor, cored, weld-on, or bolt-on stule.

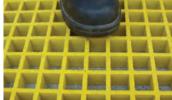
FRP grating is composed of 65% resin and 35% continuous glass fibres, available in stock panels 3660 x 1220 with 6 mm load bar configurations in a range of depths and sizes in green or yellow and a greu "Mini-mesh". The high resin content makes FRP resistant to a wide range of corrosive chemicals, gases and fumes. Other













Drainage Grates

FRP Grating

Midalia Steel offers a range of standard (stock) and custom made mild steel drainage and trench grates that comply with AS3996.

Grates are rated to:

Class A: Extra light duty - suit pedestrian/cyclists Class B: Light duty - suit light vehicles/tractors, livestock Class C: Medium duty - suit malls and pedestrian areas open to slow moving commercial vehicles

Class D: Heavy Duty - suit roads and areas open to commercial





Composite Flooring

Composite flooring comprises of floorplate welded to the top of grating (shown right), and is available in mild steel or aluminium. Another option is a composite comprised of grating with a light gauge mesh welded to the underside to prevent tools or small objects from falling through the grating.



Made from 5mm mild steel, walkway mesh is a strong, cost effective solution for high impact and load applications. 3000mm long panels are available in stock widths of 1200/900/750/600mm. 45mm SWM x 135mm LWM and 30mm SWM x 75mm LWM configurations available.





Stair Stringers

Weldlok® stair stringers are available configured for 2 to 17 treads. Treads and mounting brackets can be purchased separately. Advantages of pre-assembled stringers

- · Convenient and easy to install
- Hot-dip galvanised to AS/NZS 4680
- Standard with 175mm rise and 250mm going at an angle of 35 degrees
- · Designed to take a maximum tread width of 1000mm

How to calculate the number of treads required

- Measure the vertical height from the ground to the finished floor level of the landing.
- 2. Divide the height by the rise (175mm)
- **3.** Round the result to the nearest whole number, then reduce by 1 for the top landing.

i.e. Height = 1000 divided by 175 = 5.71 rounded to 6 and reduced by 1 = 5 step stringers required.

Weldlok® Product Code	Number of Steps	Vertical Height (mm)	RHS Thickness (mm)	Weight per Pair (kg)
GITS	1	350	3.0	10
G2TS	2	525	3.0	15
G3TS	3	700	3.0	19
G4TS	4	875	3.0	25
G5TS	5	1050	3.0	30
G6TS	6	1225	4.0	35
G7TS	7	1400	4.0	41
G8TS	8	1575	4.0	46
G9TS	9	1750	4.0	52
GIOTS	10	1925	4.0	58
GIITS	11	2100	4.0	61
G12TS	12	2275	4.0	66
G13TS	13	2450	5.0	107
G14TS	14	2625	5.0	116
G15TS	15	2800	5.0	124
G16TS	16	2975	5.0	132
G17TS	17	3150	5.0	140



Notes:

- * Treads must be >50mm thick
- *Treads must not be greater than 1000mm wide *When installing the stringers, in order to comply with the Building Code of Australia, the 'rise' of each tread must be consistent, including the first step and the last step up to the landing platform. This may require the ground level to be built up.





Stair Treads

Stair treads are made to measure from mild steel, aluminium, stainless steel, or FRP with options of non slip nosing. Suitable for either bolt-on or weld-on attachment.

Weldok® stair treads can be supplied in Series 30, 40 & 60 forgebar grating.

Treads may be selected using the Recommended Width and Recommended Max. Length tables.

Non-standard treads can also be supplied on request. Please consult our sales department.

Type T1	Type T2	Type T3	Type T4
Welded fixing, no nosing	Mild steel bolted fixing	Mild steel with floor plate nosing, welded fixing	Bolted fixing, floor plate nosing
Type T5	Type T6	FRP	
Type T5 Aluminium with abrasive nosing, welded fixing	Type T6 Bolted fixing, Holed End Plates, abrasive Nosing	FRP FRP tread with abrasive nosing, bolted fixing	

Ordering Stair Treads

1. Select from the tread types shown (T1 to T6).

2. Refer to Recommended Max. Lengths table. Select a Load Bar Size and Series with a maximum length equal to or greater than the required tread length. For example, if the required tread length is 1100mm, the Series 40 grating with 32 x 5 load bars (A40-325) would be appropriate.

3. From the Recommended Widths table, choose a width that corresponds to the tread type and Series selected. For example, based on the Series 40 grating and a T1 tread, the tread width would be either 125, 165, 205, 245, 285 or 325mm. Example would be: Tread Type T1 ~ 1100 x 285 from A40 - 325

Recommended Maximum Lengths (mm)							
Load Bar Size 25 x 5 32 x 5 40 x 5							
Series 30	900	1300	1600				
Series 40	750	1200	1500				
Series 60	500	800	1300				

Recommended Maximum Lengths (mm)						Rec	omme	nded \	Widths	(mm)		
ad Bar Size	25 x 5	32 x 5	40 x 5	Tread Types T1 to T6								
Series 30	900	1300	1600		Series 30	125	155	185	215	245	275	
Series 40	750	1200	1500		Series 40	125	165		205	245	285	
Series 60	500	800	1300		Series 60	125		185		245		

	Bolted Connections End Plate Hole Centres (mm)								
	End Plate Hole Centres (mm)								
'A'	45	75	75	100	100	100	100		
Otondo	Standard Stankad Transla (sarrated):								

Standard Stocked Treads (serrated):

600 x 285mm 750 x 285mm

900 x 245mm 900 x 275mm

1 1 8	RECOMMENDED WIDTH	-
2 2	Ø14mm	65 X 5 FLAT 85° SNIPE TO ALL TREADS (UNIESS REQUESTED OTHERWISE)
1	25 'A' 26	

Note: Special End Plate Hole Centres available on request.

Standard End Plates for Bolted Threads

Note: Midalia Steel reserve the right to change specifications without notice. Not all products are available at all Midalia Steel branches. Midalia Steel also has access to a wide network of products not necessarily listed in this book. Please check with your local Midalia Steel branch for product availability.



Non-Weld Handrail Systems



Top Rail









101 - Short Tee

104 - Long Tee

128 - Corner (Top Rail)

125 - 90 degree elbow

Suit Pipe	Product code						
32NB	101-C42	32NB	104-C42	32NB	128-C42	32NB	125-C42
40NB	101-D48	40NB	104-D48	40NB	128-D48	40NB	125-D48
48NB/32NB	101-D48/C42	40NB	104-D48	40NB	128-D48	48NB/32NB	125-D48/C42

Middle Rail









116 - Corner (Middle Rail)

119 - Cross (Middle Rail)

150 - Internal Expanding Joint

Suit Pipe	Product code	Suit Pipe	Product code	Suit Pipe	Product code
32NB	116-C42	32NB	119-C42	32NB	150-C42
40NB	116-D48	40NB	119-D48	40NB	150-D48

Elbows & Knuckles





degrees



166 - Adjustable knuckle



173 - Single Swivel Combination

Suit Pipe	Product code	Suit Pipe	Product code	Suit Pipe	Product code
32NB	124-C42	32NB	166-C42	32NB	173-C42
40NB	124-D48	40NB	166-D48	40NB	173-D48



Non-Weld Handrail Systems





232 - Heavy Duty Railing Base Flange



Bases

242 - Base Flange with Toe Board Fixing



246 - Heavy Duty Side Palm

Suit Pipe	Product code	Suit Pipe	Product code	Suit Pipe	Product code
32NB	232-C42	32NB	242-C42	32NB	246-C42
40NB	232-D48	40NB	242-D48	40NB	246-D48

Access Systems



745 - DDA Assist Expanding Wall Bracket



746 - DDA Assist Saddle Wall Bracket



766 - Adjustable elbow

Suit Pipe	Product code	Suit Pipe	Product code	Suit Pipe	Product code	
32NB	745-C42	32NB	746-C42	32NB	766-C42	
*Will also fit 40NB		*Will als	o fit 40NB	*Will also fit 40NB		

Note: In order to meet the requirements of accessability standards, the range forms flush joints with size 32NB tube.







SCAN THE OR CODE TO SIGN UP AS A STEEL SAVER AND RECEIVE INSTANT DISCOUNT PRICING!

DuraGal Flooring System®



DuraGal Flooring System®

DuraGal Flooring System® is a fully-engineered steel flooring system developed to provide a fire-and-termite-resistant, economical and easy-to-install alternative to conventional timber bearers and joists.

Easy to Install

DuraGal Flooring System^{®M} uses high strength C450L0 grade galvanized DuraGal[®] ZBI35/I35 Hollow Sections. The sections are strong and lightweight making them easy to handle on site. DuraGal[®] ZBI35/I35 is easy to cut and drill, and best of all the system has been designed so that it simply screws together on site using a screw gun fitted with a hex head bit. The DuraGal Flooring System[®] features a range of speciality galvanized fittings designed to allow you to get on with the job easily and quickly.

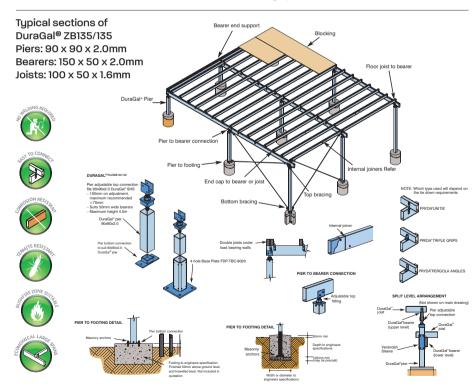
Fast and accurate levelling of the floor using the adjustable piers during and after construction is a great feature.

Sheet flooring can still be attached in the traditional way using building adhesive and gun-nailing. Most reputable nail tool suppliers have hardened tipped nails to suit common nail guns to attach sheet flooring to steel joists up to and including 2mm thick.

Spans

Joists are typically $100 \times 50 \times 1.6$ mm with continuous spans of 2800mm and bearers are typically $150 \times 50 \times 2.0$ mm with continuous spans of 3000mm. Other sizes may be specified with differing spans subject to the floor layout and site conditions. Your DuraGal Flooring System® distributor will be able to nominate the most economical sizes and layout upon receipt of the house plans.

Note: DuraGal Flooring System® requires independent engineering certification to determine compliance of site specific conditions with statutory requirements.









DuraGal®

Mezzanine Flooring System

DuraGal® Mezzanine Flooring System

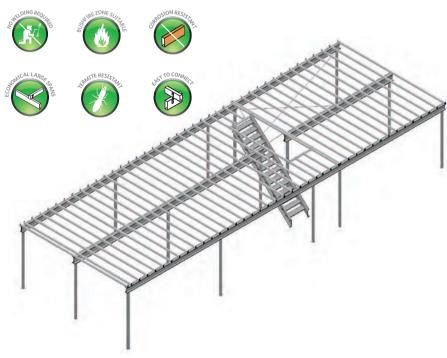
- A user friendly system that can save you time in construction, reducing the disruption to your business.
- On-site assembly without welding, only normal tools such as cut-off saws and Tek screw guns are required.
- High tensile strength and light weight sections allowing for a wider spacing of the bearers and, with the]larger span distances between columns, underfloor areas are still usable with large open areas for uses such as workshops, office accommodation and storage areas etc.
- All connections are either screwed or nailed.
- Effectively increases storage capabilities
- · Long lasting and virtually maintenance free
- · Minimum fabrication required
- · Minimum welding
- Low cost

DuraGal[®] Mezzanine Flooring System offers:

MIDALIA STEEI

- A high strength, lightweight steel flooring system which can be used to increase the floor area of existing or new buildings.
- The system can also allow for the height of the columns to be adjusted, therefore compensating for any variations in the slab, with adjustment being available before or after installation.
- Columns, bearers and joists are all galvanised to be practically maintenance free.

DuraGal® Mezzanine Flooring System uses high strength C450L0 grade galvanised DuraGal® ZBI35/I35. The sections are strong and lightweight making them easy and safe to handle on site. The DuraGal® Mezzanine Flooring System is designed using a range of speciality fittings to allow safe and easy construction.







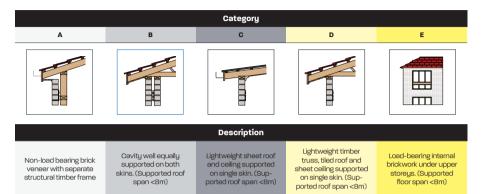


80

Building Products

Lintels - Traditional

Quick Selection and Safe Load Tables



MIDALIA STEEL

Traditional Angle 100 x 75 x 10 - 13kg/m	Category	• Follow the	colour code fro		ear Span I		nm) earing of 100-15	50mm to both e	ends of span
100 x /5 x 10 - 15kg/m		900	1200	1500	1800	2100	2400	2700	3000
	Α								
	В								
	С								
	D								
	E								

Traditional Angle Category		Clear Span Length (mm) * Follow the colour code from the loading categories above. Add end bearing of 100-150mm to both ends of span						
		2100	2400	2700	3000	3300	3600	4000
	Α							
	В							
	С							
	D							
	E							



Lintels - Traditional

Quick Selection and Safe Load Tables

Traditional Angle 100 x 75 x 10 - 13kg/m	Category	Clear Span Length (mm) All tables are intended as a guide, Qualified expert advice should be sought in deciding the suitability of any structural product for a construction application. UDL = Uniform Distributed Load						
	Span (mm)	900	1200	1500	1800	2100	2400	2700
	Bar Length (mm)	1200	1500	1800	2100	2400	2700	3000
	Total Load (kg)	1345	1005	805	670	575	500	415
	UDL (kg/m)	1494	840	538	373	274	210	154
	Point Load (kg)	670	500	400	335	285	250	220

Traditional Angle 150 x 100 x 10 - 19kg/m	Category	Clear Span Length (mm) All tables are intended as a guide. Qualified expert advice should be sought in deciding the suitability of any structural product for a construction application. UDL = Uniform Distributed Load						
	Span (mm)	1800	2100	2400	2700	3000	3300	3600
	Bar Length (mm)	2100	2400	2700	3000	3300	3600	4000
	Total Load (kg)	3205	2355	1800	1425	1150	950	800
	UDL (kg/m)	1781	1121	751	527	384	289	222
	Point Load (kg)	1690	1325	1010	800	645	535	450

[·] Loads limited by short term deflection of 1/600 span

Note: *Loads given are total (allowable) loads including lintel and brickwork.

MIDALIA STEEL

C-Purlins

Designation	Size mm x mm x mm	Mass kg/m
C 10010	102 x 51 x 1.0	1.78
C 10012	102 x 51 x 1.2	2.10
C 10015	102 x 51 x 1.5	2.62
C 10019	102 × 51 × 1.9	3.29
C 15012	152 x 64 x 1.2	2.89
C 15015	152 x 64 x 1.5	3.59
C 15019	152 x 64 x 1.9	4.51
C 15024	152 x 76 x 2.4	5.70
C 20015	203 x 76 x 1.5	4.49
C 20019	203 x 76 x 1.9	5.74
C 20024	203 x 76 x 2.4	7.24
C 25019	254 x 76 x 1.9	6.50
C 25024	254 x 76 x 2.4	8.16
C 30024	300 x 96 x 2.4	10.1
C 30030	300 x 96 x 3.0	12.6
C 35030	350 x 125 x 3.0	15.1

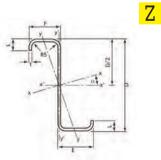


Note: Purlins are made from high tensile steel to be fastened rather than welded. Purlins can be ordered preout to length and with prepunched holes or slots.

Z-Purlins

Designa- tion	Web D (mm)	Thick- ness t (mm)	Flange E (mm)	Flange F (mm)	Flange L (mm)	Mass kg/m
Z 10010	102	1.0	53	49	12.5	1.78
Z 10012	102	1.2	53	49	12.5	2.10
Z 10015	102	1.5	53	49	13.5	2.62
Z 10019	102	1.9	53	49	14.5	3.29
Z 15012	152	1.2	66	61	15.5	2.89
Z 15015	152	1.5	66	61	16.5	3.59
Z 15019	152	1.9	66	61	17.5	4.51
Z 15024	152	2.4	70	60	19.5	5.70
Z 20015	203	1.5	77	74	15.0	4.49
Z 20019	203	1.9	80	74	18.5	5.74
Z 20024	203	2.4	82	73	21.5	7.24
Z 25019	254	2.4	79	74	18.0	6.50
Z 25024	254	2.4	79	73	21.0	8.16
Z 30024	300	2.4	105	93	27.0	10.1
Z 30030	300	3.0	107	93	31.0	12.6
Z 35030	350	3.0	134	121	30.0	15.1





Note: Purlins are made from high tensile steel to be fastened rather than welded. Purlins can be ordered pre-cut to length and with pre-punched holes or slots.

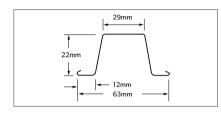


Battens, Roofing and Walling

LYSAGHT TOPSPAN®

LYSAGHT TOPSPAN® has been used in the building and construction industry for many decades in commercial and residential applications. Applications include sheds, garages, carports, and as ceiling and roof battens as well as for handyman projects

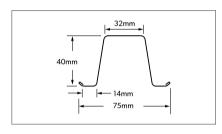
TOPSPAN® 22



BMT mm	MASS kg/m	Yield Strength Mpa	Coating Mass g/m²	
0.42	0.35	550	150	
Description				

22mm deep batten ideal for use as a ceiling batten for internal fixing of ceiling or wall liner. MPa minimum yield stress, 150g/m² minimum coating mass).

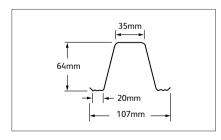
TOPSPAN® 40



BMT mm	MASS kg/m	Yield Strength Mpa	Coating Mass g/m²	
0.55	0.67	550	150	
0.75	0.91	550	150	
Description				

Ideal for use as a roofing batten for residential steel or tiled roof, TOPSPAN® 40 is a 40mm deep batten offering a high strength yet light weight solution that won't shrink, warp or twist.

TOPSPAN® 64



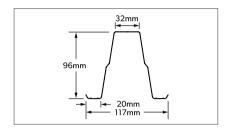
BMT mm	MASS kg/m	Yield Strength Mpa	Coating Mass g/m²		
0.75	1.20	550	125		
1.00	1.60	550	125		
	Description				

TOPSPAN® 64 is a 64mm deep batten ideal for small framed shed and awning applications with a convenient size between that of a small purlin and large batten.



Battens, Roofing and Walling

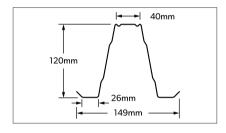
TOPSPAN® 96



BMT mm	MASS kg/m	Yield Strength Mpa	Coating Mass g/m²	
0.75	1.68	550	125	
1.00	2.22	550	125	
1.20	2.66	500	125	
Description				

A 96mm deep 96mm deep roof purlin or wall girt ideal for sheds, garages, carports and awnings. TOPSPAN® 96 is high strength, lightweight and won't shrink, warp or twist. Can be mounted directly onto rafters or against columns without the use of cleats or bolts.

TOPSPAN® 120



BMT mm	MASS kg/m	Yield Strength Mpa	Coating Mass g/m²		
0.70	2.07	550	125		
0.90	2.64	550	125		
1.00	2.93	550	125		
	Description				

A 120mm deep roof purlin or wall girt, TOPSPAN® 120 is commonly used in rural, residential and small commercial applications for sheds, garages and awnings where longer spans or strength is required.



At Midalia Steel our complete one-stop-shop saves you time and reduces complexity and risk on your next building project. We take your plans and provide a full-service solution: take offs, estimation, technical support, scheduling and delivery for all steel requirements. Our quality manufactured products give you confidence, because they meet relevant Australian Standards and Building Codes. Enquire with us today about how we can help you deliver your next building project on time and on budget.

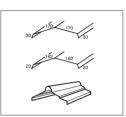
Call your local branch to discuss your requirements



Flashings

Ridge Cap

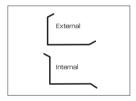




Description	Stock lengths mm
Ridge Capping RC1	1800
kidge Oappii ig KOI	2400
Didge Copping DOS	1800
Ridge Capping RC2	2400
Didgo Doll Top DOZ	1800
Ridge Roll Top RC3	2400

Note: Stock lengths and custom cut. Available in Zincalume® and Colorbond®. For fasteners refer to page 100.

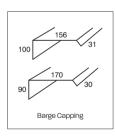
Barge Mould/Corner Mould

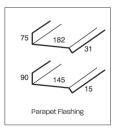


Size mm	Stock lengths mm
External – 75 x 75	1800 & 2400
External – 100 x 100	1800 & 2400
Internal – 150 x 100	1800 & 2400
Internal – 150 x 150	1800 & 2400

Note: Stock lengths and custom cut. Available in Zincalume® and Colorbond®. For fasteners refer to page 100

Barge Capping/Parapet





Description	Profile	Stock lengths mm
Barge Capping	Spandek Hi-Ten	1800 & 2400
	Custom Orb	1800 & 2400
	Trimdek Hi-Ten	1800 & 2400
Parapet	Spandek Hi-Ten	1800 & 2400
Flashing	Custom Orb	1800 & 2400
	Trimdek Hi-Ten	1800 & 2400

Note: Stock lengths and custom cut. Available in Zincalume $^{\otimes}$ and Colorbond $^{\otimes}$. For fasteners refer to page 100.



COLORBOND® Steel Colour Range

Standard Colour Range

Colerbond



Matt Colour Range



The printed steel colours shown here have been reproduced to represent actual colours as accurately as possible. However we recommend checking your chosen colour against an actual product sample before purchasing as varying light conditions and print limitations affect colour tones.



Rainwater Products



Product Image	Description	Dimensions mm
	Stramit [®] Quad Gutter	Various sizes
	Stramit® Half Round Gutter	Various sizes
	Stramit [®] Downpipe Rectangular	100 × 50, 100 × 75, 100 × 100, 100 × 150
	Stramit [®] Downpipe Round	Diameter: 50, 65, 75, 90, 100
	Stramit [®] Flashings	Various sizes

Note: For fasteners refer to page 100.

COLORBOND® and ™ are trade marks of BlueScope Steel Limited.

[®] Registered trademark of Stramit Corporation Pty Limited trading as Stramit Building Products ABN 57 005 010 195. A Member of the Fletcher Building Group.



Structural Products



Product Image	Description	Dimensions mm
27.5 54 27.5 300 300 300 300 300	Stramit Condeck HP®	0.75 & 1.00 BMT, 300mm Cover 55mm Rib Height
thickness 1 15	Stramit [®] Edgeforma	Various sizes
	Stramit [®] C & Z Purlins	Various sizes
	Stramit [®] Top Hats	64×34×20×6,96×34×20×6, 120×42×27×10 (A×B×C×D)
Beare Joint	Stramit [®] Flooring	Various sizes
	Stramit [®] Roof Batten Stramit [®] Ceiling Batten	40 × 40 × 15 × 6.0m & 7.5m Length 6.1m
6000	Brackets & Angle Connectors	Various sizes

[®] Registered trademark of Stramit Corporation Pty Limited trading as Stramit Building Products ABN 57 005 010 195. A Member of the Fletcher Building Group.

COLORBOND® and ™ are trade marks of BlueScope Steel Limited.



Roofing and Walling



Description	BMT Base Metal Thickness mm	Width of Coverage mm
CUSTOM ORB®	0.42	762
TRIMDEK®	0.42	762
SPANDEK®	0.42	700
KLIP-LOK®	0.42	700

Note: For fasteners refer to page 100.

Gutters and Fascia



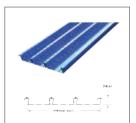
IYSAGHT



Product	Dimensions (mm)									
	A	В	С							
SHEERLINE®	81	141	124							
HALF ROUND		150								
RANCELINE®	70	90	98							
COLONIAL®	63	90	90							
NOVALINE® Fascia	18	185	35							

Note: For fasteners refer to page 100.

Structural Decking

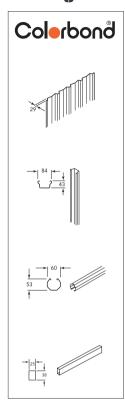


Description	BMT Base Metal Thickness mm	Mass kg/m²	Width of Coverage mm
BONDEK PLUS®	0.6	8.52	600
BONDEK PLUS®	0.75	10.5	600
BONDEK PLUS®	1	13.79	600

Note: For fasteners refer to page 100.

MIDALIA STEEL

Fencing



Neetascreen		Smartascree	n	Miniscreen				
		Infill Sheet						
Dimension	Qty	Dimension	Qty	Dimension	Qty			
Height mm	3	Height mm	3	Height mm	3			
1190 (non std)		1190 (non std)		1190 (non std)				
1490		1490		1490				
1790		1790		1790				
2090		2090		2090				
Non-standard		Non-standard		Non-standard				
		Post						
Dimension	Qty	Dimension	Qty	Dimension	Qtį			
Height mm	2	Height mm	2	Height mm	2			
2100		2100		2100				
2400		2400		2400				
2700		2700		2700				
3000		3000		3000				
		Rails						
Dimension	Qty	Dimension	Qty	Dimension	Qtį			
Universal Rail	2	Universal Rail	2	Miniscreen Rail	2			
Length mm		Length mm		Length mm				
2350		2350		2350				
3100 (raked panels only)		3100 (raked panels only)		3100 (raked panels only)				
(takea parkis ang)		Miniscreen Centre	Pail	(taxed per till dring)				
Dimension	Qty	Dimension	Qty	Dimension	Qtį			
				Length mm				
				2350				
				3100 (raked panels only)				
		Fasteners						
Dimension	Qty	Dimension	Qty	Dimension	Qtį			
Metal Teks Hex Head 10-16 x 16 (no neo)	17	Metal Teks Hex Head 10-16 x 16 (no neo)	17	Metal Teks Hex Head 10-16 x 16 (no neo)	17			
				Ripple Teks 10 x 16-20	7			
		Post Cap						
Dimension	Qty	Dimension	Qty	Dimension	Qtı			

Standard Fencing Colour Range



MIDALIA STEEL

Steel Pipes to American Standards

Piping Systems

		Outside				Namia		hicknes	E 14	raishta f	io.	KEV. D	mensior		'Dlask'
Nomin	al Size	Diameter			v			ess Stee					rnensior eight - kફ		
Dn	Nps	Mm	Std	Extra Strong	XX Strong	Sched. 10	Sched. 20	Sched. 30	Sched. 40	Sched. 60	Sched. 80	Sched. 100	Sched. 120	Sched. 140	Sched. 160
6	1/8	10.3	1.73 0.37	2.41 0.47	-	-	-	-	1/3 0.37	-	2.41 0.47	-	-	-	-
8	1/4	13.7	2.24 0.63	3.02 0.80	-	-	-	-	2.24	-	3.02 0.80	-	-	-	-
10	3/8	17.1	2.31 0.84	3.2 1.10	-	_	-	-	2.31 0.84	-	3.2 1.10	-	-	_	-
15	1/2	21.3	2.77 1.27	3.73 1.62	7.47 2.55	-	-	-	2.77 1.27	-	3.73 1.62	-	-	-	4.78 1.95
20	3/4	26.7	2.87 1.69	3.91 2.20	7.82 3.64	-	-	-	2.87 1.69	-	3.91 2.20	-	-	-	5.56 2.90
25	1	33.4	3.38 2.50	4.55 3.24	9.09 5.45	-	-	-	3.38 2.50	-	4.55 3.24	-	-	-	6.35 4.24
32	1-1/4	42.2	3.56 3.39	4.85 4.47	9.7 7.77	-	-	-	3.56 3.39	-	4.85 4.47	-	-	-	6.35 5.61
40	1-1/2	48.3	3.68 4.05	5.08 5.41	10.15 9.56	-	-	-	3.68 4.05	-	5.08 5.41	-	-	-	7.14 7.25
50	2	60.3	3.91 5.44	5.54 7.48	11.07 13.44	-	-	-	3.91 5.44	-	5.54 7.48	-	-	-	8.74 11.11
65	2-1/2	73.0	5.16 8.63	7.01 11.41	14.02 20.39	_	-	-	5.16 8.63	-	7.01 11.41	-	-	_	9.53 14.92
80	3	88.9	5.49 11.29	7.62 15.27	15.24 27.67	-	-	-	5.49 11.29	-	7.62 15.27	-	-	-	11.13 21.35
90	3 - 1/2	101.6	5.74 13.57	8.08 18.63	-	_	-	-	5.74 13.57	-	8.08 18.63	-	-	-	-
100	4	114.3	6.02 16.07	8.56 22.32	17.12 41.03	-	-	-	6.02 16.07	-	8.56 22.32	-	11.13 28.32	-	13.49 33.54
125	5	141.3	6.55 21.77	9.53 30.91	19.05 57.43	-	-	-	6.55 21.77	-	9.53 30.97	-	12.7 40.28	-	15.88 49.11
150	6	168.3	7.11 28.26	10.97 42.56	21.95 79.22	-	-	-	7.11 28.26	-	10.97 42.56	-	14.27 54.20	-	18.26 67.56
200	8	219.1	8.18 45.55	12.7 64.64	22.23 107.92	-	6.35 33.31	7.04 36.81	8.18 42.55	10.31 53.08	12.7 64.65	15.09 75.92	18.26 90.44	20.62 100.92	23.01 111.27
250	10	273.1	9.27 60.31	12.7 81.55	25.4 155.15	-	6.35 41.77	7.8 51.03	9.27 60.31	XS 81.55	15.09 96.01	18.26 114.75	21.44 133.06	XXS 155.15	28.58 172.33
300	12	323.9	9.53 73.88	12.7 186.97	25.4 186.97	-	6.35 49.73	8.38 65.20	10.31 79.73	14.27 108.96	17.48 132.08	21.44 159.91	XXS 186.97	28.58 208.14	33.32 238.76
350	14	355.6	9.53 93.27	12.7 107.10	-	6.35 54.99	7.92 67.90	Std. W.T. 81.33	11.13 94.55	15.09 126.70	19.05 158.10	23.83 194.96	27.79 224.65	31.75 253.56	35.71 281.70
400	16	406.4	9.53 93.27	12.7 123.30	-	6.35 62.64	7.92 77.83	Std. W.T. 93.27	123.50	16.66 160.12	21.44 203.53	26.19 245.56	30.96 286.64	36.53 333.19	40.49 365.35
450	18	457	9.53 105.16	12.7 139.15	-	6.35 70.57	7.92 87.71	11.13 122.38	14.27 155.80	19.05 205.74	23.83 254.55	29.36 309.62	34.93 363.56	39.67 408.26	45.24 365.35
500	20	508	9.53	12.7 155.12	-	6.35 78.55	Std. W.T 117.15	155.12	15.09 183.42	20.62	26.19 311.17	32.54 381.53	38.1 441.49	44.45 508.11	50.01 564.81
550	22	559	9.53	12.7 171.09	-	6.35 86.54	Std. W.T 129.13	171.09	-	22.23 294.25	28.58 373.83	34.93 451.42	41.28 527.05	47.63 600.63	53.98 672.26
600	24	610	9.53	12.7 187.06	-	6.35 94.53	Std W.T. 141.12	14.27 209.64	17.48 255.41	24.61 355.26	30.96 442.08	38.89 547.71	46.02 640.03	52.37 720.15	59.54 808.22
650	26	660	9.53 152.87	12.7	-	7.92	XS 202.72	-	-	-	-	-	-	-	-
700	28	711	9.53	12.7 218.69	-	7.92	XS 218.69	15.88 271.21	-	-	-	-	-	-	-
750	30	762	9.53 176.84	12.7 234.67	-	7.92	XS 234.67	15.88 292.18	- 17.40	-	-	-	-	-	-
800	32	813	9.53	12.7 250.64	-	7.92 157.24	XS 250.64	15.88 312.15	17.48 342.91	-	-	-	-	-	-
850	34	864	9.53	12.7 266.61	-	7.92	XS 266.61	15.88 332.12	17.48 364.90	-	-	-	-	-	-
900	36	914	9.53	12.7 282.27	-	7.92 176.96	XS 282.27	15.88 351.7	19.05 420.42	-	-	-	-	-	-
1050	42	1067	9.53 248.52	12.7 330.19	-	-	-	-	-	-	-	-	-	-	-

Formula to attain approximate mass in kilograms per metre (kg/m) for Steel Round Pipe and Tubing

 $m = (D - t) t \times 0.02466$

Where: m = mass to the nearest 0.01 kg/m

D = Outside Diameter in millimetres

(to nearest 0.1mm for OD up to 406.4mm)

(to nearest 1.0mm for OD 457mm and above)

= Wall thickness to nearest 0.01mm

Stainless Steel Pipes to American Standards



Stainless Steel Pipes to American Standards

		Nomir	nal Wall Thic	kness & Insi	de Diameter	(mm) for Sta	inless Steel	Pipe ASME E	336.19
Nominal Size	Outside Diameter	Sched	ule 55	Sched	ule 105	Schedu	ıle 405	Sched	ule 805
(DN)	mm	Wall Thickness	Inside Diameter	Wall Thickness	Inside Diameter	Wall Thickness	Inside Diameter	Wall Thickness	Inside Diameter
6	10.29	-	-	1.24	7.81	1.73	6.83	2.41	5.47
8	13.72	-	-	1.65	10.42	2.24	9.24	3.02	7.68
10	17.15	-	-	1.65	13.85	2.31	12.53	3.2	10.75
15	21.34	1.65	18.04	2.11	17.12	2.77	15.8	3.73	13.88
20	26.67	1.65	23.37	2.11	22.45	2.87	20.93	3.91	18.85
25	33.4	1.65	30.1	2.77	27.86	3.38	26.64	4.55	24.3
32	42.16	1.65	38.86	2.77	36.62	3.56	35.04	4.85	32.46
40	48.26	1.65	44.96	2.77	42.72	3.68	40.9	5.08	38.1
50	50 60.33		57.03	2.77	54.79	3.91	52.51	5.54	49.25
65	73.03	2.11	68.81	3.05	66.93	5.16	62.71	7.01	59.01
80	88.9	2.11	84.68	3.05	82.8	5.49	77.92	7.62	73.66
100	114.3	2.11	110.08	3.05	108.2	6.02	102.26	8.56	97.18
125	141.3	2.77	135.76	3.4	134.5	6.55	128.19	9.52	122.25
150	168.28	2.77	162.74	3.4	161.47	7.11	154.05	10.97	146.33
200	219.08	2.77	213.54	3.76	211.56	8.18	202.72	12.7	193.68
250	273.05	3.4	266.24	4.19	264.67	9.27	254.51	12.70*	247.65
300	323.85	3.96	315.93	4.57	314.71	9.52	304.08	12.70*	298.45
350	355.6	3.96	347.68	4.78	346.05	-	-	-	-
400	406.4	4.19	398.02	4.78	396.85	-	-	-	-
450	457.2	4.19	448.82	4.78	447.65	-	-	-	-
500	508	4.78	498.45	5.54	496.93	-	-	-	-
600	609.6	5.54	598.53	6.35	596.9	-	-	-	-
750	762	6.35	749.3	7.92	746.16	-	-	-	-

Innovative Mechanical Pipe Joining Solutions



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Carbon Steel Buttweld Fittings

MIDALIA STEEL

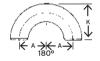
Nom.	Pipe	٧	Vall Thi	ckness	(mm)	for Butt	weld F	ittings	to ASN	IE B16.1	9, B16.2	28 and	BS.164	0						E. Std.	Nom.
Size DN	OD mm	Sch. 10	Sch. 20	Sch. 30	Std. Wt.	Sch. 40	Sch. 60	X Stg	Sch. 80	Sch. 100	Sch. 120	Sch. 140	Sch. 160	X.X. Stg	A	В	К	D	v	Wt. & Ex Stg	Size DN
15	21.3	-	-	-	2.77		-	3.73		-	-	-	4.78	7.47	38	16	47.5	-	-	25.4	15
20	26.7	-	-	-	2.87		-	3.91		-	-	-	5.56	7.82	38	19	43	19	33	25.4	20
25	33.4	-	-	-	3.38		-	4.55		-	-	-	6.35	9.09	38	22	55.5	25.4	41	38.1	25
32	42.2	-	-	-	3.56		-	4.85		-	-	-	6.35	9.7	47.5	25.4	70	32	52	38.1	32
40	48.3	-	-	-	3.68		-	5.08		-	-	-	7.14	10.15	57	29	82.5	38	62	38.1	40
50	60.3	-	-	-	3.91		-	5.54		-	-	-	8.74	11.07	76	35	106	51	81	38.1	50
65	73	-	-	-	5.16		-	7.01		-	-	-	9.53	14.02	95	44.5	132	63.5	100	38.1	65
80	88.9	-	-	-	5.49		-	7.62		-	-	-	11.13	15.24	114	51	159	76	121	50.8	80
90	101.6	-	-	-	5.74		-	8.08		-	-	-		16.15	133	57	184	89	140	63.5	90
100	114.3	-	-	-	6.02		-	8.56		-	11.13	-	13.49	17.12	152	63.5	210	102	159	63.5	100
125	141.3	-	-	-	6.55		-	9.53		-	12.7	-	15.88	19.05	190	79	262	127	197	76.2	125
150	168.3	-	-	-	7.11		-	10.97		-	14.27	-	18.26	21.95	229	95	313	152	237	88.9	150
200	219.1	-	6.35	7.04	8.18		10.31	12.7		15.09	18.26	20.62	23.01	22.23	305	127	414	203	313	102	200
250	273.1	-	6.35	7.8	9.27		12.7	12.7	15.09	18.26	21.44	25.4	28.58	25.4	381	159	517	254	390	127	250
300	323.9	-	6.35	8.38	9.53	10.31	14.27	12.7	17.48	21.44	25.4	28.58	33.32	25.4	457	190	619	305	467	152	300
350	355.6	6.35	7.92	9.53	9.53	11.13	15.09	12.7	19.05	23.83	27.79	31.75	35.71	-	533	222	711	356	533	165	350
400	406.4	6.35	7.92	9.53	9.53	12.7	16.66	12.7	21.44	26.19	30.96	36.53	40.49	-	610	254	813	406	610	178	400
450	457	6.35	7.92	11.13	9.53	14.27	19.05	12.7	23.83	29.36	34.93	39.67	45.24	-	686	286	914	457	686	203	450
500	508	6.35	9.53	12.7	9.53	15.09	20.62	12.7	26.19	32.54	38.1	44.45	50.01	_	762	318	1016	508	762	229	500
600	610	6.35	9.53	14.27	9.53	17.48	24.61	12.7	30.96	38.89	46.02	52.37	59.54		914	381	1219	610	914	267	600
750	762	7.92	12.7	15.88	9.53	-	-	12.7	-	-	-	-		-	1143	470	1524	762	1143	267	750
900	914	7.92	12.7	15.88	9.53	19.05	-	12.7	-	-	-	-		-	1372	565	-	914	1372	267	900

— B16.9 ————

Long radius welding elbows, return bends & caps











Radius welding elbows, return bends





Straight tees (b16.9)
± €2 ± €2 ± €2 ± €2 ± €2 ± €2 ± €2 ± €2 ± €3 ± €3
Peducing tees (h16.9)

Reducing tees (DI6.9)



Concentric & eccentric Reducers (b16.9)



Nomin	al Size				Nomin	al Size				Nomin	al Size			
	N	١.			D	N		i	١		N			
Large End	Small End	С	М	н	Large End	Small End	С	М	н	Large End	Small End	С	М	н
20	20	28.6	-	-	100	100	105	-	-	400	400	305	-	-
	15	28.6	28.6	38.1		90	105	102	102		350	305	305	356
25	25	38.1	-	-		80	105	98.4	102		300	305	295	356
	20	38.1	38.1	50.8		65	105	95.3	102		250	305	283	356
	15	38.1	38.1	50.8		50	105	88.9	102		200	305	273	356
32	32	47.6	-	-		40	105	85.7	102		150	305	264	356
	25	47.6	47.6	50.8	125	125	124	-	-	450	450	343	-	-
	20	47.6	47.6	50.8		100	124	117	127		400	343	330	381
	15	47.6	47.6	50.8		90	124	114	127		350	343	330	381
40	40	57.2	-	-		80	124	111	127		300	343	321	381
	32	57.2	57.2	63.5		65	124	108	127		250	343	308	381
	25	57.2	57.2	63.5		50	124	105	127		200	343	298	381
	20	57.2	57.2	63.5	150	150	143	-	-	500	500	381	-	-
	15	57.2	57.2	63.5		125	143	137	140		450	381	368	508
50	50	63.5	-	-		100	143	130	140		400	381	356	508
	40	63.5	60.3	76.2		90	143	127	140		350	381	356	508
	32	63.5	57.2	76.2		80	143	124	140		300	381	346	508
	25	63.5	50.8	76.2		65	143	121	140		250	381	333	508
	20	63.5	44.5	76.2	200	200	178	-	-		200	381	324	508
65	65	76.2	-	-		150	178	168	152	600	600	432	-	-
	50	76.2	69.9	88.9		125	178	162	152		500	432	432	508
	40	76.2	66.7	88.9		100	178	155	152		450	432	419	508
	32	76.2	63.5	88.9		80	178	152	152		400	432	406	508
	25	76.2	57.2	88.9	250	250	216	-	-		350	432	406	508
80	80	85.7	-	-		200	216	203	178		300	432	397	508
	65	85.7	82.6	88.9		150	216	194	178		250	432	384	508
	50	85.7	76.2	88.9		125	216	191	178	750	750	559	-	-
	40	85.7	73.0	88.9		100	216	184	178		600	559	533	610
	32	85.7	69.9	88.9	300	300	254	-	-		500	559	508	610
	25	85.7	69.9	88.9		250	254	241	203		450	559	495	610
90	90	95.3	-	-		200	254	229	203		400	559	483	610
	80	95.3	92.1	102		150	254	219	203	900	900	673	-	-
	65	95.3	88.9	102		100	254	210	203		750	673	635	610
	50	95.3	82.6	102	350	350	279	-	-		600	673	610	610
	40	95.3	79.4	102		300	279	270	330		500	673	584	610
						250	279	257	330		450	673	572	610
						200	279	248	330					
						150	279	238	330					



Flanges to American Standards

DN 15 to 600 are to ASME B16.5 (BS1560). DN 750 & 900 are to BS 3293 for Slip-On & Weldneck only.



Wolding	Nock	Elana

Threaded Flange

Slip-On Flange

Blind Flanges up to DN600
Socket Welding (DN) 15-80 (Above DN600 see notes below †)

			DNO	0 (Class	150)						DNE	0 (Class	700)		
			Length T		150)						Length T		300)		
Nom. Size Dn	Dia of Fig. 0	Thick- ness of Fig. Min. C(1)*	Thrd. Slip- On Soc/ Weld Y(1)*	Weld Neck Y(1)*	Dia of Bolt Circle	Dia of Bolt Holes	No. of Bolts	Nom. Size DN	Dia of Fig. 0	Thick- ness of Fig. Min. C(2)*	Thrd. Slip- On Soc/ Weld Y(2)*	Weld Neck Y(2)*	Dia of Bolt Circle	Dia of Bolt Holes	No. of Bolts
15	90	11.5	16	48	60.5	16	4	15	95	14.5	22	52	66.5	16	4
20	100	13	16	52	70	16	4	20	120	16	25	57	82.5	20	4
25	110	14.5	17	56	79.5	16	4	25	125	17.5	27	62	89	20	4
32	120	16	21	57	89	16	4	32	135	19.5	27	65	98.5	20	4
40	130	17.5	22	62	98.5	16	4	40	155	21	30	68	114.5	22	4
50	150	19.5	25	64	120.5	20	4	50	165	22.5	33	70	127	20	8
65	180	22.5	29	70	139.5	20	4	65	190	25.5	38	76	149	22	8
80	190	24	30	70	152.5	20	4	80	210	29	43	79	168.5	22	8
90	215	24	32	71	178	20	8	90	230	30.5	44	81	184	22	8
100	230	24	33	76	190.5	20	8	100	255	32	48	86	200	22	8
125	255	24	36	89	216	22	8	125	280	35	51	98	235	22	8
150	280	25.5	40	89	241.5	22	8	150	320	37	52	98	270	22	12
200	345	29	44	102	298.5	22	8	200	380	41.5	62	111	330	26	12
250	405	30.5	49	102	362	26	12	250	445	48	67	117	387.5	30	16
300	485	32	56	114	432	26	12	300	520	51	73	130	451	33	16
350	535	35	57	127	476	30	12	350	585	54	76	143	514.5	33	20
400	600	37	64	127	540	30	16	400	650	57.5	83	146	571.5	36	20
450	635	40	68	140	578	33	16	450	710	60.5	89	159	628.5	36	24
500	700	43	73	145	635	33	20	500	775	63.5	95	162	686	36	24
600	815	48	83	152	749.5	36	20	600	915	70	106	168	813	42	24
750	985	54	89	130.2	914	35	28	750	1090	92	210	210	997	48	28
900	1170	60.3	95	136.5	1086	41	32	900	1270	105	241	241	1168	54	32

			PN10	0 (Class	600)		
Nom. Size Dn	Dia of Fig. 0	Thick- ness of Fig. Min. C(1)*	Length T Thrd. Slip- On Soc/ Weld Y(1)*	Weld Neck Y(1)*	Dia of Bolt Circle	Dia of Bolt Holes	No. of Bolts
15	95	14.5	22	52	66.5	16	4
20	120	16	25	57	82.5	20	4
25	125	17.5	27	62	89	20	4
32	135	21	29	67	98.5	20	4
40	155	22.5	32	70	114.5	22	4
50	165	26.5	37	73	127	20	8
65	190	29	41	79	149	22	8
80	210	32	46	83	168.5	22	8
90	230	35	49	86	184	26	8
100	275	38.5	54	102	216	26	8
125	330	44.5	60	114	267	30	8
150	355	48	67	117	292	30	12
200	420	55.5	76	133	349	33	12
250	510	63.5	86	152	432	36	16
300	560	66.5	92	156	489	36	20
350	605	70	94	165	527	39	20
400	685	76.5	106	178	603	42	20
450	745	83	117	184	654	45	20
500	815	89	127	190	724	45	24
600	940	102	140	203	838	52	24
750	1130	114	248	248	1022	54	28
900	1315	124	283	283	1194	67	28

			PN15	0 (Class	900)		
Nom. Size Dn	Dia of Fig. 0	Thick- ness of Fig. Min. C(2)†	Length T Thrd. Slip- On Soc/ Weld Y(2)†	Meld Weld Neck Y(2)*	Dia of Bolt Circle	Dia of Bolt Holes	No. of Bolts
15							
20							
25							
32		Use F	N250 Dir	nension	s in these	e Sizes	
40							
50							
65							
80	240	38.5	54	102	190.50	26	8
100	295	44.5	70	114	235.00	32	8
125	350	51	79	127	279.50	35	8
150	380	56	86	140	317.50	32	12
200	470	63.5	102	162	393.5	39	12
250	545	70	108	184	470	39	16
300	610	79.5	117	200	533.5	39	20
350	640	86	130	213	559	42	20
400	705	89	133	216	616	45	20
450	785	102	152	229	686	52	20
500	855	108	159	248	749.5	54	20
600	1040	140	203	292	901.5	68	20



Flanges to American Standards

			PN250	(Class	1500)						PN420	(Class 2	2500)		
		Thick-	Length T	hru Hub						Thick-	Length T	hru Hub			
Nom. Size Dn	Dia of Fig. 0	ness of Fig. Min. C(2)†	Thrd. Slip- On Soc/ Weld Y(2)†	Weld Neck Y(2)†	Dia of Bolt Circle	Dia of Bolt Holes	No. of Bolts	Nom. Size DN	Dia of Fig. 0	ness of Fig. Min. C(2)†	Thrd. Slip- On Soc/ Weld Y(2)†	Weld Neck Y(2)†	Dia of Bolt Circle	Dia of Bolt Holes	No. of Bolts
15	120	22.5	32	60	82.5	22	4	15	135	30.5	40	73	89	22	4
20	130	25.5	35	70	89	22	4	20	140	32	43	79	95	22	4
25	150	29	41	73	101.5	26	4	25	160	35	48	89	108	26	4
32	160	29	41	73	111	26	4	32	185	38.5	52	95	130	30	4
40	180	32	44	83	124	30	4	40	205	44.5	60	111	146	33	4
50	215	38.5	57	102	165	26	8	50	235	51	70	127	171.5	30	8
65	245	41.5	64	105	190.5	30	8	65	270	57.5	79	143	197	33	8
80	270	48	73	118	203	33	8	80	305	67	92	168	228.5	36	8
100	310	54	90	124	241.5	36	8	100	355	76.5	108	190	273	42	8
125	375	73.5	105	155	292	42	8	125	420	92.5	130	229	324	48	8
150	395	83	119	171	317.5	39	12	150	485	108	152	273	368.5	56	8
200	485	92	143	213	393.5	45	12	200	550	127	178	318	438	56	12
250	585	108	159	254	482.5	52	12	250	675	165.5	229	419	539.5	68	12
300	675	124	181	283	571.5	56	16	300	760	184.5	254	464	619	76	12
350	750	133.5		298	635	60	16	350							
400	825	146.5		311	705	68	16	400							
450	915	162		327	774.5	76	16	450							
500	985	178		356	832	80	16	500							
600	1170	203.5		406	990.5	94	16	600							

Raised Face Diam.	Nom.	O.D. of				Ap	proxima	te Weldi	ng Neck	Flange E	Bores – r	nm			
All Press Ratings mm	Size DN	Pipe Mm	Sch. 10	Sch. 20	Sch. 30	Std. Wt.	Sch. 40	Sch. 60	Ext. Stg.	Sch. 80	Sch. 100	Sch. 120	Sch. 140	Sch. 160	X.X Stg.
35	15	21.3				15.8			13.9					11.8	6.4
43	20	26.7				20.9			18.9					15.5	11
51	25	33.4				26.6			24.3					20.7	15.2
65	32	42.2				35.1	\vdash		32.5	STG				29.5	22.8
73	40	48.3				40.9	WT.		38.1	လ				34	27.9
92	50	60.3				52.5	STD.		49.2	EXT.				42.9	38.2
105	65	73				62.7			59					54	45
127	80	88.9				77.9	88		73.7	Sameas				66.7	58.4
140	90	101.6				90.1	Same		85.4	Ĕ				-	-
157	100	114.3				102.3	ä		97.2	Sa		92.1		87.3	80.1
186	125	141.3				128.2	()		122.3			115.9		109.6	103.2
216	150	168.3				154.1			146.3			139.7		131.8	124.4
270	200	219.1		206.4	205	202.7		198.5	193.7		188.9	182.6	177.8	173.1	174.6
324	250	273.1		260.3	257.5	254.5		247.7	247.7	242.9	236.5	230.2	222.3	215.9	222.3
381	300	323.9		311.1	307.1	304.8	303.2	295.3	298.5	288.9	281	273.1	266.7	257.2	273.1
413	350	355.6	342.9	339.8	336.6	336.6	333.3	325.4	330.2	317.5	307.9	300	292.1	284.2	
470	400	406.4	393.7	390.6	387.4	387.4	381	373.1	381	363.5	354	344.5	333.3	325.4	
533	450	457	444.5	441.4	434.9	438.2	428.7	419.1	431.8	409.5	398.5	387.4	377.9	366.7	
584	500	508	495.3	489	482.6	489	477.8	466.8	482.6	455.6	442.9	431.8	419.1	408	
692	600	610	596.9	590.6	581.1	590.6	574.6	560.4	584.2	547.7	531.8	517.6	504.9	490.5	
857	750	762	746.2	736.6	730.2	743			736.6						
1022	900	914	898.6	889	882.6	895.4	876.3		889						

All dimensions are shown in millimetres - mm

- * 1. The 2mm Raised Face is included in thickness C(1) and length through hub Y(1). This applies to PN20 and PN50 Pressure Ratings
- † 2. The 7mm Raised Face is not included in thickness C(2) and length through hub Y(2). PNIO0. 150, 250 and 420 Pressure Ratings are regularly furnished with 7mm. Raised Face which is additional to the flange thickness C(2) and Y(2).

 3. Always specify bore when ordering weldneck flanges. Bore
 - dimensions shown opposite also provide inside pipe diameters.

Large Diameter Flanges Above DN 600

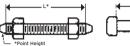
- For Blind Flanges refer to MSS SP44.
- BS 3293 covers Slip-On and Weldneck but excludes Blind Flanges.
 MSS SP44 covers Blind and Weldneck
- Must seel under Slip-On Flanges.
 BS 3293 Weldneck PN20 flange thickness, C(1), is less than MSS SP44.
- API 605 Dimensions for Large Diameter Flanges vary considerably from both BS
- 3293 and MSS SP44 Details on request.



Bolting for ANSI Flanges

Bolting

To suit R.F. Flange sizes DN 15 to 600 to ASME-B16.5 (BS. 1560) and DN 750 & 900 to BS. 3293





Stud Bolt With Nute Machine Bolt With Nut

Nom.	PI	N 20 (C	lass 15	0)	PI	1 50 (C	lass 30	0)	PN 10	0 (Clas	s 600)	PN 150	0 (Clas	s 900)	PN 25	0 (Class	s 1500)	PN 420) (Class	2500)	Nom.
Flge Size	No. Bolts	Dia. Bolts	Stud Bolts	Mach Bolts	No. Bolts	Dia. Bolts	Stud Bolts	Mach Bolts	No. Bolts	Dia. Bolts	L Stud Bolts	No. Bolts	Dia. Bolts	L Stud Bolts	No. Bolts	Dia. Bolts	L Stud Bolts	No. Bolts	Dia. Bolts	L Stud Bolts	Flge Size
Dn		ins.	mm	mm		ins.	mm	mm		ins.	mm		ins.	mm		ins.	mm		ins.	mm	Dn
15	4	1/2	60	45	4	1/2	65	55	4	1/2	80				4	3/4	105	4	3/4	125	15
20	4	1/2	65	50	4	5/8	75	60	4	5/8	90				4	3/4	115	4	3/4	125	20
25	4	1/2	65	55	4	5/8	80	65	4	5/8	90	Us	e PN2	50	4	7/8	125	4	7/8	140	25
32	4	1/2	70	55	4	5/8	80	65	4	5/8	100	Din	nensio	ons	4	7/8	125	4	1	150	32
40	4	1/2	70	60	4	3/4	90	75	4	3/4	105	in th	nese s	izes	4	- 1	140	4	11/8	170	40
50	4	5/8	80	65	8	5/8	90	75	8	5/8	105				8	7/8	145	8	1	175	50
65	4	5/8	90	75	8	3/4	100	85	8	3/4	120				8	- 1	160	8	11/8	195	65
80	4	5/8	90	75	8	3/4	110	90	8	3/4	125	8	7/8	145	8	11/8	180	8	11/4	220	80
90	8	5/8	90	75	8	3/4	110	95	8	7/8	140	-	-	-	-	-	-	-	-	-	90
100	8	5/8	90	75	8	3/4	110	95	8	7/8	145	8	11/8	170	8	11/4	195	8	11/2	255	100
125	8	3/4	90	80	8	3/4	120	100	8	1	165	8	11/4	190	8	11/2	250	8	13/4	300	125
150	8	3/4	100	85	12	3/4	125	105	12	1	170	12	11/8	195	12	13/8	260	8	2	345	150
200	8	3/4	110	90	12	7/8	140	110	12	11/8	195	12	13/8	220	12	15/8	290	12	2	380	200
250	12	7/8	115	95	16	1	155	130	16	11/4	215	16	13/8	235	12	17/8	335	12	21/2	485	250
300	12	7/8	120	100	16	11/8	170	145	20	11/4	220	20	13/8	255	16	2	375	12	23/4	540	300
350	12	1	130	110	20	11/8	175	150	20	13/8	235	20	11/2	275	16	21/4	405				350
400	16	-1	135	115	20	11/4	190	160	20	11/2	255	20	15/8	285	16	21/2	445				400
450	16	11/8	150	125	24	11/4	195	170	20	15/8	275	20	17/8	325	16	2 3/4	495				450
500	20	11/8	160	135	24	11/4	205	180	24	15/8	290	20	2	345	16	3	540				500
600	20	11/4	175	145	24	11/2	230	195	24	17/8	330	20	21/2	435	16	31/2	615				600
750	28	11/4	190	160	28	13/4	290	250	28	2	355	355 PN150, 250 & 420 – Mot Listed in BS 3293									750
900	32	11/2	215	180	32	2	325	280	28	21/2	400		PNR	50,250	J & 420	J – MC	LISTE	ain BS	3293		900

Raised Face height of 2 mm for PN20 & 50 and 7 mm for PN100, 150, 250 & 420 is included in dimension L (Bolt Length)

Material Specifications

ASTM A193 Grade B7 Standard specification for alloy steel and stainless steel bolting materials for high

temperature service.

Standard specification for carbon and alloy ASTM A194 Grade 2h

steel nuts for bolts for high pressure and high temperature service.

ASTM A320 Standard specification for alloy steel bolting

materials for low temperature service. Grade L7 covers alloy steel stud bolts. Grade L4 covers alloy steel nuts to suit Grade L7 stud bolts.

Inch / Met interchangea B16.5 flange	ble for ASME
For	Use
1/2	M14
5/8	M16
3/4	M20
7/8	M24
1	M27
11/8	M30
11/4	M33
13/8	M36
11/2	M39
15/8	M42
13/4	M45
17/8	M48
2	M52
21/4	M56
21/2	M64
23/4	M72



Buttweld Fittings and Flanges to ASME Standards

	Δ5	ME B36	.10					A	pproxim	ate Mas	s of Pop	ular Size	es			
		ipe Dime			Pipe	Butv	veld Fitt	tings				A.S.M.E	Flanges	;		
Nom. Pipe	Out-	Inside	Identif	ication	Steel Pipe	90o L/R Elbows	Tees Equal	Con. & Ecc. Red	Р	N20 (15	0)	PI	N50 (30	0)	PN100 (600)	PN150 (900)
Size DN	Diam. mm	Diam. mm	Std. X.S	Sch. No.	kg/m	kg/ea	kg/ea	kg/ea	SOW/ SW Thrded kg/ea	W/N kg/ea	Blind kg/ea	SOW/ SW Thrded kg/ea	W/N kg/ea	Blind kg/ea	W/N kg/ea	W/N kg/ea
15	21.3	15.8 13.9	Std. XS	40 80	1.27 1.62	0.08 1.62	0.16 0.21	_	0.45	0.79	0.57	0.73	0.91	0.79	0.91	2
20	26.7	20.9 18.9	Std. XS	40 80	1.69 2.20	0.08 0.11	0.21 0.27	0.07 0.10	0.68	0.86	0.91	1.25	1.41	1.13	1.59	2.72
25	33.4	26.6 24.3	Std. XS	40 80	2.50 3.24	0.17 0.21	0.34 0.43	0.14 0.18	0.95	1.09	1.09	1.36	1.81	1.77	1.86	3.86
32	42.2	35.1 32.5	Std. XS	40 80	3.39 4.47	0.28 0.39	0.64 0.75	0.18 0.23	1.13	1.41	1.25	2.04	2.27	2.68	2.72	4.54
40	48.3	40.9 38.1	Std. XS	40 80	4.05 5.41	0.39 0.50	0.95 1.13	0.27 0.32	1.36	1.81	1.7	2.81	3.06	2.83	3.74	6.35
50	60.3	52.5 49.2	Std. XS	40 80	5.44 7.48	0.68 1.00	1.45 1.72	0.41 0.54	2.22	2.83	2.77	3.13	3.74	3.52	4.65	10.89
65	73	62.7 59.0	Std. XS	40 80	8.63 11.41	1.39 1.82	2.45 2.95	0.68 0.91	3.82	4.42	4.04	4.54	5.56	5.44	6.44	16.33
80	88.9	77.9 73.7	Std. XS	40 80	11.29 15.27	2.18 2.86	3.45 4.30	0.91 1.27	4.08	5.22	5.44	6.12	7.37	7.26	8.5	14.51
90	101.6	90.1 85.4	Std. XS	40 80	13.57 18.63	3.05 4.1	4.5 5.9	1.36 1.81	4.99	5.44	6.35	7.71	9.53	9.98	12.25	-
100	114.3	102.3 97.2	Std. XS	40 80	16.07 22.32	4.2 5.7	5.7 7.3	1.59 2.18	5.94	7.48	7.37	9.53	11.79	11.79	17.24	23.23
125	141.3	128.2 122.3	Std. XS	40 80	21.77 30.97	6.8 10.0	9.1 11.8	2.7 3.8	6.12	9.53	9.07	12.7	15.42	15.88	30.84	39.01
150	168.3	154.1 146.3	Std. XS	40 80	28.26 42.56	10.9 16.3	13.6 19.0	3.9 5.4	8.16	11.34	12.7	16.3	19.96	20.87	34.02	49.9
200	219.1	202.7 193.7	Std. XS	40 80	42.55 64.64	21.8 33.1	25 33.5	5.9 8.6	12.7	19.05	21.77	25.4	32.21	38.1	52.16	84.82
250	273.1	254.5 247.7	Std. XS	40 60	60.31 81.55	38.6 52	41 54	10 14	17.24	25.4	31.75	35.38	44	53.34	90.36	121.56
300	323.9	304.8 298.5	Std. XS		73.88 97.46	57 75	57 77	15 20	27.22	38.1	45.36	50.8	64.41	86.18	101.6	168.74
350	355.6	336.6 330.2	Std. XS	30 –	81.33 107.39	73 97	73 93	28 37	35.38	51.26	58.97	74.39	84.37	107.05	157.4	254.92
400	406.4	387.4 381.0	Std. XS	30 40	93.27 123.30	98 130	91 120	35 46	42.48	63.5	77.11	101.6	111.58	145.15	209.11	310.71
450	457	438.2 431.8	Std. XS	-	105.16 139.15	120 165	135 190	40 53	52.62	68.04	102.51	126.1	138.35	181.89	217.27	419.12
500	508	489.0 482.6	Std. XS	20 30	117.15 155.12	150 200	168 245	61 82	65.32	81.65	123.38	149.69	174.63	231.33	312.98	527.98
600	610	590.6 584.2	Std. XS	20 –	141.12 187.26	220 280	240 350	77 95	91.63	118.84	203.21	222.23	247.21	342.92	443.16	680.39



Flanges to Australian Standards

			Tab	ile D						Table I							Table F				
		Flange			Drilling			Fla	nge		i	Drilling	•		Fla	nge			Drilling		
Nom. Size		Thick	cness	Bolt	<u> </u>	Dia.			nickne	ss	Bolt		Dia.			hickne	ss	Bolt		Dia.	Nom. Size
DN	OD mm	T3 mm	T6 mm	Cirlce Dia. mm	No. of Bolts	of Bolts mm	OD mm	T10 mm	T11 mm	T6 mm	Cirlce Dia. mm	No. of Bolts	of Bolts mm	OD mm	T10 mm	T11 mm	T6 mm	Cirlce Dia. mm	No. of Bolts	of Bolts mm	DN
15	95	6	5	67	4	M12	95	6	6	6	67	4	M12	95	8	8	10	67	4	M12	15
20	100	6	5	76	4	M12	100	6	6	6	73	4	M12	100	8	8	10	73	4	M12	20
25	115	8	5	86	4	M12	115	8	8	7	83	4	M12	120	10	10	10	87	4	M16	25
32	120	8	6	87	4	M12	120	8	8	8	87	4	M12	135	10	10	13	98	4	M16	32
40	135	10	6	98	4	M12	135	10	10	9	98	4	M12	140	- 11	- 11	13	105	4	M16	40
50	150	10	8	114	4	M16	150	10	10	10	114	4	M16	165	- 11	12	16	127	4	M16	50
65	165	- 11	8	127	4	M16	165	11	- 11	10	127	4	M16	185	13	13	16	146	8	M16	65
80	185	13	10	146	4	M16	185	13	13	11	146	4	M16	205	14	15	16	165	8	M16	80
100	215	16	10	178	4	M16	215	16	16	13	178	8	M16	230	17	17	19	191	8	M16	100
125	255	17	13	210	8	M16	255	17	17	14	210	8	M16	280	19	20	22	235	8	M20	125
150	280	17	13	235	8	M16	280	17	17	17	235	8	M20	305	22	23	22	260	12	M20	150
200	335	19	13	292	8	M16	335	19	20	19	292	8	M20	370	25	28	25	324	12	M20	200
250	405	19	16	356	8	M20	405	22	25	22	356	12	M20	430	25	32	29	381	12	M24	250
300	455	22	19	406	12	M20	455	25	28	25	406	12	M24	490	29	37	32	438	16	M24	300
350	525	25	22	470	12	M24	525	25	32	29	470	12	M24	550	32	42	35	495	16	M27	350
400	580	25	22	521	12	M24	580	25	36	32	521	12	M24	610	32	47	41	552	20	M27	400
450	640	29	25	584	12	M24	640	29	41	35	584 641	16	M24	675	35	52	44	610	20	M30	450
500 600	705 825	32	29 32	641 756	16 16	M24 M27	705 825	32	46	38 48	756	16	M24 M30	735 850	38 41	57 68	51	673 781	24	M30 M33	500 600
700	910		35	845	20	M27	910		-	51	845	20	M30	935			57 60	857	24	M33	700
750	995	_	41	927	20	M30	995	_	_	54	927	20	M33	1015	_	_	67	940	28	M33	750
800	1060	_	41	984	20	M33	1060	_	_	54	984	20	M33	1060	_	_	68	984	28	M33	800
900	1175	_	48	1092	24	M33	1175	_	_	64	1092	24	M33	1185	-	_	76	1105	32	M36	900
1000	1255	_	51	1175	24	M33	1255	_	_	67	1175	24	M36	1275	_	_	83	1195	36	M36	1000
1200	1490	_	60	140	32	M33	1490	-	=	79	1410	32	M36	1530	-	-	95	1441	40	M39	1200

				Tab	le H						Tab	le J					Tab	le R			
		Fla	nge				Drilling		Fla	inge			Drilling		Fla	inge			Drilling		
Nom. Size DN	OD	Τŀ	nickne		† Dia. R/F	Bolt Cirlce	No. of	Dia. of	OD	Thick- ness	Dia. R/F	Bolt Cirlce	No. of	Dia. of	OD	Thick- ness	Dia. R/F	Bolt Cirlce	No. of	Dia. of	Nom. Size DN
DN	mm	T10 mm	T11 mm	T6 mm	mm	Dia. mm	Bolts	Bolts mm	mm	*T16 mm	mm	Dia. mm	Bolts	Bolts mm	mm	*T18 mm	mm	Dia. mm	Bolts	Bolts mm	DN
15	115	10	- 11	13	57	83	4	M16	115	16	57	83	4	M16	115	19	64	83	4	M16	15
20	115	10	11	13	57	83	4	M16	115	16	57	83	4	M16	115	19	64	83	4	M16	20
25	120	- 11	12	14	64	87	4	M16	120	19	64	87	4	M16	125	22	76	95	4	M16	25
32	135	11	13	17	76	98	4	M16	135	19	76	98	4	M16	135	22	76	98	4	M16	32
40	140	13	14	17	83	105	4	M16	140	22	83	105	4	M16	150	25	89	114	4	M20	40
50	165	13	16	19	102	127	4	M16	165	25	102	127	4	M20	165	25	102	127	8	M16	50
65	185	14	17	19	114	146	8	M16	185	25	114	146	8	M20	185	29	114	146	8	M20	65
80	205	16	19	22	127	165	8	M16	205	32	127	165	8	M20	205	32	127	165	8	M20	80
100	230	19	23	25	152	191	8	M16	230	35	152	191	8	M20	240	35	152	197	8	M24	100
125	280	22	27	29	178	235	8	M20	280	38	178	235	8	M24	280	41	178	235	12	M24	125
150	305	25	30	29	210	260	12	M20	305	38	210	260	12	M24	305	44	210	260	12	M24	150
200	370	32	39	32	260	324	12	M20	370	41	260	324	12	M24	370	51	260	324	12	M27	200
250	430	35	45	35	311	381	12	M24	430	48	311	381	12	M27	430	60	311	387	16	M27	250
300	490	38	52	41	362	438	16	M24	490	51	362	438	16	M27	510	70	362	457	16	M30	300
350	550	41	58	48	419	495	16	M27	550	57	419	495	16	M30	585	79	419	527	16	M33	350
400	610	44	64	54	483	552	20	M27	610	64	483	552	20	M30	640	89	483	584	20	M33	400
450	675	48	71	60	533	610	20	M30	675	70	533	610	20	M33	735	98	572	673	20	M36	450
500	735	51	78	67	597	673	24	M30	735	79	597	673	24	M33	805	105	672	730	20	M39	500
600	850	57	92	76	699	781	24	M33	750	92	699	781	24	M36	-	-	-	-	-	-	600



Boss Flange

- Slip On Weld Or SCR, B.S.P

Diam.

Raised Face



Copper Alloy

T.30 - Plate or Boss

T.11 - Blank

Forged or Plate Steel

- T.6 Plate or Boss or Blank, or Weldneck (except for valves)
- T.18 Plate or Blank or Weldneck (except for valves)

Notes:

- (1) All dimensions are in millimetres (mm).
- Only metric preferred sizes listed, except for DN 750 which is a Non-preferred size.
- ** (3) It is impractical to use flange thickness less than 12mm for Steel Plate Flanges.
- * (4) Thickness includes 1.6mm height for the Raised Face.
- † (5) The Raised Face is non-preferred for Table "H".
 - (6) It is normal practice to supply Steel Flanges to Tables A, D, C, E, F and H. Flat Faced.
 - (7) All copper alloy flanges shall be Flat Faced.
 - All flanges shall be drilled to Standard Tables unless otherwise specified. (For Bolt dimensions see separate page).

Important: For DN 150 and DN 200 Flanges, the O.D. of pipe being used must be specified. Dimensions for Flange Tables A, C, K, S and T on application.



I.S.O. Metric Hexagon Steel Bolts

(For use with AS.2129 Flanges)



Steel hexagon Bolts and Nuts (XOX) are recommended for use within a temperature range of -50°C to +300°C. Outside of this temperature range, Stud Bolts should be used as recommended in AS.2528.

A quick reference chart for sizing bolts and nuts for a range of regularly used standard flanges is given below:

APPLICABLE TO PLATE & FORGED STEEL LOOSE FLANGES ONLY

Integral valve flanges quite often differ in thickness to equivalent loose flanges. When integral flanges are involved due allowance should be made to bolt lengths.

Nomi-	.	Table D		Table E		Table F		Table H
nal Flange Size DN	No. Bolts Per Flange	XOX Bolt & Nut Dia. x lgth						
15	4	M12 x 40mm*	4	M12 x 40mm*	4	M12 x 40mm*	4	M16 x 45mm*
20	4	M12 x 40mm*	4	M12 x 40mm*	4	M12 x 40mm*	4	M16 x 45mm*
25	4	M12 x 40mm*	4	M12 x 40mm*	4	M12 x 40mm*	4	M16 x 50mm*
32	4	M12 x 40mm*	4	M12 x 40mm*	4	M16 x 45mm*	4	M16 x 55mm*
40	4	M12 x 40mm*	4	M12 x 40mm*	4	M16 x 45mm*	4	M16 x 55mm*
50	4	M16 x 45mm*	4	M16 x 45mm*	4	M16 x 50mm*	4	M16 x 60mm*
65	4	M16 x 45mm*	4	M16 x 45mm*	8	M16 x 50mm*	8	M16 x 60mm*
80	4	M16 x 45mm*	4	M16 x 45mm*	8	M16 x 50mm*	8	M16 x 65mm*
100	4	M16 x 45mm*	8	M16 x 45mm*	8	M16 x 60mm*	8	M16 × 70mm*
125	8	M16 x 45mm*	8	M16 x 50mm*	8	M20 x 70mm*	8	M20 x 80mm*
150	8	M16 x 45mm*	8	M20 x 60mm*	12	M20 x 70mm*	12	M20 x 80mm*
200	8	M16 x 45mm*	8	M20 x 60mm*	12	M20 x 75mm*	12	M20 x 90mm*
250	8	M20 x 55mm*	12	M20 x 70mm*	12	M24 x 85mm*	12	M24 x 100mm*
300	12	M20 x 60mm*	12	M24 x 80mm*	16	M24 x 100mm*	16	M24 x 110mm*
350	12	M24 x 75mm*	12	M24 x 85mm*	16	M27 x 100mm*	16	M27 x 130mm*
400	12	M24 x 75mm*	12	M24 x 100mm*	20	M27 x 120mm*	20	M27 x 140mm*
450	12	M24 x 80mm*	161	M24 x 100mm*	20	M30 x 130mm*	20	M30 x 160mm*
500	16	M24 x 85mm*	16	M24 x 110mm*	24	M30 x 140mm*	24	M30 × 170mm*
600	16	M27×100mm*	16	M30 x 130mm*	24	M33 x 150mm*	24	M30 x 190mm*
700	20	M27×100mm*	20	M30 x 140mm*	24	M33 x 160mm*		
750	20	M30 x 120mm*	20	M33 x 150mm*	28	M33 x 170mm*		
800	20	M33 x 120mm*	20	M33 x 150mm*	28	M33 x 180mm*		
900	24	M33 x 140mm*	24	M33 x 170mm*	32	M36 x 200mm*		
1000	24	M33 x 140mm*	24	M36 x 180mm*	36	M36 x 220mm*		
1200	32	M33 x 160mm*	32	M36 x 200mm*	40	M39 x 240mm*		

Notes:

- All dimensions are in millimetres (mm).
- High strength structural bolts to AS 1252 may be substituted for property class 8.8 bolts if agreed to by the purchaser.
- Bolts to AS 1252 are heavy hexagon series and the selection of such bolts would be subject to space being available on the relevant flange.

Bolt lengths listed apply to flat-faced or 1.6mm raised face flanges with allowance for 1.6mm gasket thickness.

*For approximate Stud Bolt Lengths take the XOX Bolt Length and add the metric diameter in mm rounded to the nearest 5mm increment up

Note: (This does not include length of point)

This chart shows bolt diameters as recommended in AS.2129. Some of these are Non-preferred sizes e.g. (M27), (M33) and (M39) which are not readily available in Australia.

Stud Bolts should be used as alternatives to bolts where the size is greater than M24 and it is therefore suggested that Stud Bolts as specified in AS.2528 or BS.4882 should be used. Inch series bolts interchangeable as follows:

For	Use	For	Use	For	Use
1/4"	M6	5/8"	M16	11/8"	M30
5/16"	M8	3'4"	M20	11/4"	(M33)
3/8"	M10	7/8"	M24	13/8"	M36
1/2"	M12	1"	(M27)	11/2"	(M39)

Bolt Hole Diameters

For bolts to M24, clearance hole 2mm larger. Above M24, clearance hole 3mm larger.

XOX Bolts & Nuts

XOX is the trade term used for H.R.H. commercial steel bolts and nuts.

 $\mbox{H.R.H.}$ denotes Hexagon Head x Round Shank x Hexagon Nut.

XOX Bolting					
Temp. Range: -50°C to +300°C					
Flange Specifications					
Table Bolts Nuts					
D, E, F	AS 1110 Gr.4.6 or AS 1111 Gr.4.6	AS 1112 Gr.5			
Н	AS 1110 Gr8.8	AS 1112 Gr.8			

Fasteners





Shed Teks®

14 x 22 – Fine thread. 14g screws with 5/16" head size to eliminate driver changes, generally used in shed construction with plates and cleats.

14 x 25 – Coarse thread. 14g screws with 5/16" head size to eliminate driver changes, generally used in shed construction with plates and cleats.



AutoTeks®

M5.5 x 39 - Fixing corrugated roof sheet to steel purlins 1.9mm to 3.5mm.

M5.5 x 50 - Fixing square rib roof sheet to steel purlins 1.9mm to 3.5mm.



Rippleteks

10 x 20 - Fixing mini corrugated and corrugated sheets to steel.

10 x 30 - Fixing mini corrugated and corrugated sheets to timber.



Series 500 SuperTEKS®

12 x 32 – Wafer head for flush fit needs such as walkways. Drills 3mm to 12.5mm hot rolled steel. 12 x 32, 12 x 50, 12 x 65 – Hex head with or without seal. Drills 3mm to 12.5mm hot rolled steel for roof and wall cladding, pipe and cable staddles, metal deck clips, brackets, signage and plumbing applications.



RoofZips®

M6 x 25 – Fixing wall cladding, stitching & general fastening into both timber & steel up to 1.5mm.

M6 x 50 – Fixing corrugated roof sheet to timber, metal batten α steel purlin up to 1.5mm. Also suits square profile sheet fixed to metal battens α steel purlins up to 1.5mm.

M6 x 25 - Fixing wall cladding, stitching & general fastening into both timber & steel up to 1.5mm.



Hi-Teks® - General Purpose Fasteners

10 \times 16 - Used in fencing, steel house frames, DuraGal $^{\odot}$ flooring systems, shed and wall cladding with seal.

12 x 20 — Used in fencing, steel house frames, sheds and wall cladding with seal.

14 x 22 - Used in DuraGal® flooring systems, sheds and heavier assembly.



BattenZips®

M5.5 x 40 - Fixing metal roof battens to either timber or steel rafters.



PolyZips®

M6.5 x 50 – Fixing corrugated polycarbonate sheet to timber, metal batten and steel purlin up to 1.5mm, also suits square profile fixed to metal battens and steel purlins up to 1.5mm.

M6.5 x 65 – Fixing square profile polycarbonate sheet to timber battens.



Wingteks®

6 x 50, 8 x 32, 10 x 40, 10 x 45, 10 x 55, 10 x 75, 14 x 65 — Countersunk ribbed head for applications where timber is fastened to steel, gates, fences, decking but not recommended for treated timber decks to steel.



mmm.

Bugle Batten

14 x 50, 14 x 75, 14 x 100 – Countersunk head for fixing timber battens to rafters, fastening heavy timbers, fencing, boardwalks, pergolas, plates and hinges to timber.



Fibreglass Teks®

M6.5 x 65, M6.5 x 85 – 32mm weatherlok fixing fibreglass sheet to steel up to 3mm, drills the expansion hole during installation.



Fencing and Fittings

Fabricated Fencing

Description	Size (cm)	Finish	Length (m)	Weight (kg/roll)	Pack Size (rolls)
Ringlock [®] Heavy Galvanised Strongline	6-70-30	Heavy	200	78.0	9
(2.8mm Wire Top &	6-90-30	Galvanised	200	83.0	9
Bottom)	7-90-30		200	93.0	9
	5-70-30		200	61.0	9
	5-70-90		500	114.0	5
	6-70-30		200	71.0	9
Ringlock® Standard	6-90-30	Galvanised	200	73.0	9
Galvanised	7-90-30	dalvariised	200	86.0	9
	7-90-60		200	69.0	9
	8-90-15		100	65.0	9
	8-90-30		200	95.0	9
	6-70-30		200	71.0	9
Hinge Joint Standard Galvanised (2.5mm Wire)	6-90-30		200	73.0	9
	7-90-30	Oaksasiaad	200	86.0	9
	8-80-15	Galvanised	100	60.0	9
	8-90-30		200	95.0	9
	8-90-15		100	65.0	9
	6-70-30		200	76.0	9
	6-90-30		200	78.4	9
- "	7-90-30		200	88.0	9
Zedlock [®] Heavy Galvanised Strongline	7-90-30	Heavy	500	218.0	4
(2.8mm Wire Top &	7-90-45	Galvanised	500	193.5	MTO
Bottom)	8-90-30		200	97.5	9
	13-90-15		100	86.7	MTO
	15-150-15		100	111.2	MTO
	6-70-30		200	71.5	9
	6-70-45		200	65.0	9
	7-90-30		200	84.0	9
Zedlock [®] Heavy	7-90-30	Heavy	500	218.0	4
Galvanised	7-90-45	Galvanised	200	75.0	MTO
	8-90-15		100	63.0	9
	8-90-30		200	93.6	9
	8-115-15		100	67.0	9
	8-90-15		50	20.5	16
Zedlock® Economy	8-90-15		100	41.0	9
Standard Galvanised (2.0mm Wire)	8-115-15	Galvanised	50	22.5	16
(2.011111 VVII 6)	8-115-15		100	45.0	9
Zedlock® Dog Fence -	12-120-15		50	29.0	MTO
Standard Galvanised	12-120-15	Galvanised	100	57.0	МТО
(2.0mm Wire)	.2 120 10				







Fence Wire









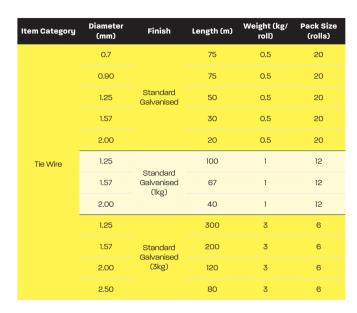
Trellis Wire

Description	Size (cm)	Finish	Length (m)	Weight (kg/roll)	Pack Size (rolls)
Trellis Wire Heavy Galvanised	2.00	High Tensile	2000	50	10
	2.65		1000	43	10
	2.85		1000	50	10
	3.15		1000	61	10











Barbed Wire

Tie Wire

Description	Size (cm)	Finish	Length (m)	Weight (kg/roll)	Pack Size (rolls)
IOWA Barbed Wire - Low Tensile	2.50 mm	Galvanised	400	41.0	18
Barbed Wire	1.57 mm	Heavy Galvanised	500	22.0	36
- High Tensile	nsile 1.80 mm Heavy	Heavy Galvanised	500	27.0	36
Barbed Wire	157	Oakinainad	30	1.9	3
- High Tensile - Handy Pack	- High Tensile 1.57 mm - Handy Pack	Galvanised	100	7.0	3



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Netting

Animal

Description	Height (cm)	Aperture (cm)	Wire Diameter (mm)	Finish	Length (m)	Pack Size (rolls)	Weight (kg/roll)
Aviary	90	1.27	2.5 x 1.24	Standard	30	5	28
Netting	120	1.27	2.5 x 1.24	Galvanised	30	5	37
Cage Mesh	90		2.5 x 1.24	Standard Galvanised	30	5	18
Dog & Boundary Netting	120	graduated	2.0	Standard Galvanised	30	5	15
Bird and	90	1.3	0.56		50	5	13.7
Vermin Netting	120	1.3	0.56	Standard Galvanised	50	5	20.0
Netting	180	1.3	0.56		50	5	29.0
	90	3	0.90		50	5	20.5
Animal Netting	120	3	0.90	Standard Galvanised	50	5	27.0
	180	3	0.90	50	5	40.0	
	90	5	1.00		50	5	12.6

1.00

1.00

Standard

Galvanised

50

50

5

17.5

26.0





Hexagonal

Chicken

Netting

120

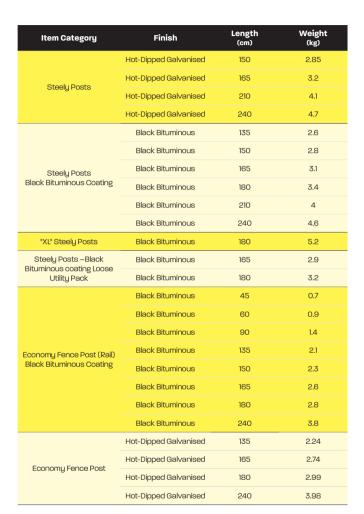
180

5

Description	Height (cm)	Aperture (cm)	Wire Diameter (mm)	Finish	Length (m)	Pack Size (rolls)	Weight (kg/ roll)
	180	4	1.4		50	7	73.0
	120	4	1.4		50	7	49.0
Hexagonal Netting - Heavy Galvanised	105	4	1.4	Heavy	50	16	44.0
	105	4	1.4		100	9	87.0
	90	4	1.4	Galvanised	50	16	38.0
	90	4	1.4		100	9	75.0
	60	4	1.4		50	7	26.0
	30	4	1.4		100	18	28.0



Posts





MIDALIA STEEL

Cyclone

Safety Yellow Post Caps

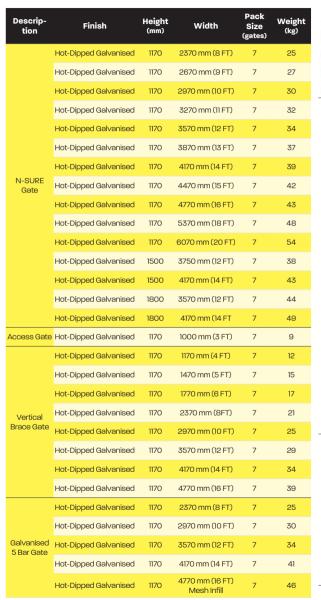
- Can be used with Cyclone economy posts, Cyclone traditional posts and Cyclone Livestock posts
- · Fits most Y posts
- · Bright yellow for visibility and safety

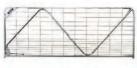




Gates













Universal Fence Fitting System

Downee

MIER Downee







_	
Multi F	Purpose
Con	nector

Description	Finish	Size mm
Rail Clamps	Galvanized	25, 32, 40, 50
Post Clamps	Galvanized	25, 32, 40, 50, 65, 80, 100
Multi Purpose Connector	Galvanized	

Note: All rail and post clamps are interchangeable with each other.

Hinges & Gudgeons



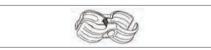




Two Part Hinges Strap

Description	Finish	Size mm
Long Plate Gudgeons	Galvanized	20NB, 25NB
Two Part Hinges	Galvanized	Post - 50NB, 80NB Gate - 25NB
Pipe Hinge Strap	Galvanized	25NV

Temporary Fence Clamps





Fit Pipe Size mm

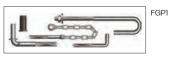
Hinges & Gudgeons







Socket ⊼ Pin





FGP4

 $32 \times 32,40 \times 40,50 \times 50$

Description FGP1 - Ring Chain Catches, Screw In with gudgeons and clamps (Galvanized)

FGP3 - Ring Chain Catches, Screw In with gudgeons and clamps (Galvanized)

FGP4 - Ring Chain Catches, Screw In with gudgeons and clamps (Galvanized)

FGP15 - Ring Chain Catches, Screw In with gudgeons and clamps (Galvanized)

Socket & Pin

General Information

MIDALIA STEEL

Geometry and Mensuration

Shape	Area or Volume	Formulae	Results – Area or Volume
Rectangles	Area	Multiply length by width	A (m) x B (m) = Square metres
Squares	Area	Multiply length by width	$A(m) \times B(m) = Square metres$
Cubes	Volume	Length x Width x Height	$A(m) \times B(m) \times H(m) = Cubic metres$
Circles	Circumference	Multiply diameter by Pi (or 3.142858)	$D(m) \times Pi = metres$
Circles	Area	Pi x Radius x Radius [or R²]	(R²) x Pi = Square metres
Sector of a circle	Area	Length of Arc x Half Radius	$A(m) \times R/2 = Square metres$
Triangles	Area	Base/2 x Height	$B/2 (m) \times H = Square metres$
Ellipse	Area	Long axis x Short axis x 0.7854	D1 (m) \times D2 (m) \times 0.7854 = Square metres
Ellipse	Volume	Long axis x Short axis x 0.7854 x Length	D1 (m) \times D2 (m) \times 0.7854 = Square metres
Cylinder	Area	Circumference of base x Height	$D(m) \times Pi \times H(m) = $ Square metres
Cylinder	Volume	Area of base x Height	$(R^2) \times Pi \times H(m) = Cubic metres$
Sphere	Area	Diameter x Diameter x Pi	$D(m) \times D(m) \times Pi = Cubic metres$
Sphere	Volume	Diameter x Diameter x Diameter x 0.5236	$D(m) \times D(m) \times D(m) \times 0.5236 =$ Cubic metres
Pyramid	Area	Perimeter of base x Slant Height/3	$[A(m) + B(m) \times 2 \times Slant \text{ height}]/3 = Square \text{ metres}$
Pyramid	Volume	Area of base x Vertical Height/3	$[A(m) + B(m) \times H(m)]/3 = Cubic metres$

Gauge Conversions

Conversion Factors

	2	Imper	Imperial		
mm	Gauge	Decimal	Inch		
0.40	26				
0.60	24				
0.80	22	0.032	1/32		
1.00	20				
1.20	18	0.047	3/64		
1.40	17	0.055			
1.60	16	0.063	1/16		
1.80	15	0.071			
2.00	14	0.080	5/64		
2.30	13	0.092	3/32		
2.50	12	0.098			
2.80	11	0.110			
3.00	10	1.125	1/8		
3.50	9	0.138			
4.00	8	0.160	5/32		
5.00	6	0.197	3/16		
6.00	4	0.236			
6.30	3	0.250	1/4		
8.00	2	0.315	5/16		
9.00	1	0.354			
10.00	0	0.394	3/8		
12.70		0.500	1/2		
16.00		0.625	5/8		
19.00		0.750	3/4		
22.00		0.875	7/8		
25.40		1.000	1		



Conversion Tables

Mass Conversions kilos/pounds				
Kilogram kg	Pound lb	Pound lb	Kilogram kg	
1	2.205	1	0.4536	
2	4.409	2	0.9072	
3	6.614	3	1.361	
4	8.818	4	1.814	
5	11.02	5	2.268	
6	13.23	6	2.722	
7	15.43	7	3.175	
8	17.64	8	3.629	
9	19.84	9	4.082	
10	22.05	10	4.536	
50	110.2	50	22.68	
100	220.5	10	45.36	

Mass Conversions tonnes/tons				
Tonnes	Tons	Tons	Tonnes	
1	0.9842	1	1.016	
2	1.968	2	2.032	
3	2.953	3	3.048	
4	3.937	4	4.064	
5	4.921	5	5.080	
6	5.905	6	6.096	
7	6.889	7	7.112	
8	7.874	8	8.128	
9	8.858	9	9.144	
10	9.842	10	10.16	
50	49.21	50	50.80	
100	98.42	10	101.60	

Length Conversions cms/inches				
centimetres (cm)	inches (in)	inches (in)	centimetres (cm)	
1	0.3937	1	2.54	
2	0.7874	2	5.08	
3	1.1810	3	7.62	
4	1.5750	4	10.16	
5	1.9690	5	12.70	
6	2.3620	6	15.24	
7	2.7559	7	17.78	
8	3.1500	8	20.32	
9	3.5430	9	22.86	
10	3.9370	10	25.40	
50	19.690	50	127.0	
100	39.370	10	254.0	

Length Conversions klms/miles				
Kilometre (km)	Miles	Miles	Kilometre (km)	
1	0.6214	1	1.609	
2	1.243	2	3.219	
3	1.864	3	4.828	
4	2.485	4	6.437	
5	3.107	5	8.047	
6	3.728	6	9.656	
7	4.350	7	11.27	
8	4.971	8	12.87	
9	5.592	9	14.48	
10	6.214	10	16.09	
50	31.07	50	80.47	
100	62.14	10	160.90	

Pressure Conversion psi/MPa				
psi	MPa	МРа	psi	
1	0.006895	0.1	14.5	
50	0.3447	0.2	29.01	
100	0.6895	0.3	43.51	
200	1.379	0.4	58.02	
300	2.068	0.5	72.52	
400	2.758	0.6	87.02	
500	3.447	1.0	145.0	
600	4.137	1.5	217.6	
700	4.826	2.0	290.1	
800	5.516	2.5	362.6	
900	6.205	3.0	435.1	
1000	6.895	3.5	507.6	
1100	7.584	4.0	580.2	
1200	8.274	4.5	652.7	
1300	8.963	5.0	725.2	
1400	9.653	5.5	797.7	

Pressure Conversion psi/MPa				
psi	MPa	МРа	psi	
1500	10.34	6.0	870.2	
1600	11.03	6.5	942.7	
1700	11.72	7.0	1015	
1800	12.41	8.0	1160	
1900	13.10	9.0	1305	
2000	13.79	10.0	1450	
2100	14.48	11.0	1595	
2200	15.17	12.0	1740	
2300	15.86	13.0	1885	
2400	16.55	14.0	2031	
2500	17.24	15.0	2176	
2600	17.93	16.0	2321	
2700	18.62	17.0	2466	
2800	19.31	18.0	2611	
2900	19.99	19.0	2756	
3000	20.68	20.0	2901	

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Useful Conversion Factors

Imperial to Metric (approximate)

"SI" denotes the INTERNATIONAL SYSTEM of Metric Units adopted in Australia

This table may be used in two ways: Multiply column "A" by column "B" to obtain column "C" Alternatively Divide column "C" by column "B" to obtain column "A"

Remarks	A Multiply	B By	C To obtain
	Square inches	645.16	mm²
AREA: Symbol m ²	Square feet	0.929	m²
The SI unit of AREA is	Square yards	0.836	m²
the SQUARE METRE.	Acre	4047	m²
	Hectare (ha)	10 000	m²
DENSITY: Symbol kg/m ³	lb/in³	27.68	t/m³
The SI unit of DENSITY is the kilogram	lb/ft³	16.02	kg/m³
per cubic metre.	lb/yd³	0.5933	kg/m³
	1.ELECTRICAL ENERGY		
	kilowatt hour (kW.h)	3.6	MJ
	2.HEAT ENERGY		
	British thermal unit	1055	kJ
	(Btu)	1.055	
ENERGY: Symbol J	Btu/gal	0.2321	kJ/L ^{††}
The SI unit of ENERGY is the JOULE.	Btu/ft³	37.26	kJ/M³
1J=1N.m A joule is the energy expended or the work done when a force of one	3.MECHANICAL ENERGY foot poundal		
newton moves the point of application a distance of one metre in the	ft.pdl inch pound-force	.04214	J
direction of that force.	in.lbf	0.1130	J
	foot pound-force		
	ft.lbf	1.356	J
	foot ton force		
	ft.tonf	3.037	kJ
	Metre kilogram force m.kgf	0.007	J
	m.kgi	9.807	j
FORCE: Symbol N (NEWTON) The SI unit of FORCE (kg.m/s²) has	Poundal (pdl)	0.1383	N
been given the special name –	Pound-force (lbf)	4.448	N
NEWTON. The newton is the force	ton-force (tonf)	9.964	kN
which when applied to a body having			
a mass of one kilogram, causes an acceleration of one metre per second in the direction of application of the force.	*kilogram-force (kgf) *also known as kilopond (kp)	9.807	N

TEMPERATURE

The SI unit of TEMPERATURE is the KELVIN - Symbol K. For most practical purposes of temperature measurement and most calculations involving temperatures, degrees Celsius, symbol °C will be used.

DEGREES FAHRENHEIT TO CELSIUS

DEGREES CELSIUS TO FAHRENHEIT

°F-32) x 5/9 = °C

(°C x 9/5) +32 = °F



Useful Conversion Factors

Imperial to Metric (approximate)

"SI" denotes the INTERNATIONAL SYSTEM of Metric Units adopted in Australia

This table may be used in two ways: Multiply column "A" by column "B" to obtain column "C" Alternatively Divide column "C" by column "B" to obtain column "A"

	A	В	С
Remarks	Multiply	By	To obtain
FORCE PER UNIT LENGTH:	pounds-force per inch (lbf/in)	175.1	N/m
The SI unit is NEWTON PER METRE:	pounds-force per foot (lbf/ft)	14.59	N/m
Symbol N/m	ton-force per foot (ton/ft)	32.69	kN/m
	inches	25.4	millimetres (mm)
	feet	0.3048	metres (m)
LENGTH: Symbol m	yards	0.9144	metres (m)
The SI unit of LENGTH is the METRE.	chain	20.12	metres (m)
THE OF GRACE CONTROL OF THE THE.	mile	1609	metres (m)
	Ounce pound slug ton (2240 lb) 1 MASS: Symbol kg of MASS is the KILOGRAM. The symbol w DWER: Symbol Pa Repair Sy	1.609	kilometres (km)
	QUIDOO	28.35	grams (g)
		0.4536	kilograms (kg)
	·	14.59	kg kg
		1016.05	kg kg
MASS: Symbol kg		907.2	kg kg
The SI unit of MASS is the KILOGRAM.		1.016	tonne (t)
		1.488	kg/m
	pounds per yard (lb/yd)	0.4961	kg/m
DOWED: Sumbol M	Btu per hour (Btu/hr)	0.2931	W
	horsepower (hp)	0.7457	kW
THE STUNIT OF POWER IS THE WATT.	ton of refrigeration	3.517	kW
	lbf/in²	6.895	kPa
	kip/in2 (1000 psi)	6.895	MPa
PDF00LIDF: 0:	lbf/ft2 47.88 Pa	47.88	Pa
	kgf/cm ²	98.07	kPa
	bar	100	kPa
	Vertical column (head) of water.		
	(H20 at 20°C)	9.79	kPa
m ² = 1Pa = 0.000145lbf/in ² A pascal is the	metres of water	2.984	kPa
pressure or stress which arises when a	feet of water	0.1333	kPa
force of one newton is applied uniformly	torr (vacuum)	0.1333	kPa
over an area of one square metre.	1mm Hg. (mercury) 1in. Hg.	3.386	kPa
	(mercury) atmosphere (atm)	101.325	kPa
	microns	0.133	Pa
	Poundal-foot		
	pdl.ft	.04214	N.m
TOPOLIE: Sumbol N. m.	pound-force inch		
TORQUE: Symbol N.m (Moment of force)	lbf.inch	0.1130	N.m
The SI unit of TOROUF is the NEWTON	lbf.inch	1.152	kgf.cm
METRE. The newton metre is the work	pound-force feet		=
METRE. The newton metre is the work done when a force of one newton moves	lbf.ft	1.356	N.m
	lbf.ft	13.83	kgf.cm
the point of application a distance of one metre in the direction of that force.	ton-force feet		=
one metre in the direction of that force.	tonf.ft	3.037	kN.m
I I = M.NI I	kilogram-force		
	kgf.m	9.807	N.m
	kgf.cm	0.09807	N.m
VELOCITY 6 Completed and 6	ft. per second (ft/s)	0.3048	m/s
VELOCITY: Symbol m/s	ft. per minute (ft/min)	0.00508	m/s
The SI unit of VELOCITY	miles per hour	0.4470	m/s
is the METRE PER SECOND.	miles per hour	1.609	km/h

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Useful Conversion Factors



Imperial to Metric (approximate)

"SI" denotes the INTERNATIONAL SYSTEM of Metric Units adopted in Australia

This table may be used in two ways: Multiply column "A" by column "B" to obtain column "C" Alternatively Divide column "C" by column "B" to obtain column "A"

Remarks	A Multiply	B By	C To obtain
VOLUME: CAPACITY: Symbol m ³ The SI unit of VOLUME is the CUBIC METRE. NOTE: " Capital "L" is now the legal preferred symbol for litre in Australia.	DRY: cubic info (in*) cubic foot (ft*) cubic yard (yd*) litre (L) " litre (L) " gallons (Imp.) IMPERIAL LICUID fluid ounce pint (20 fl. oz) quart (2 pints) gallon (Imp.) gallon (US) litre (water 4°C)	16387 0.02832 0.7646 1000 000 0.001 0.004546 28.41 568.3 1137 4.546 3.785 1.000	mm³ m³ m³ m³ mm³ ms ms m³ m³ millitre (ml) iltre (L) " iltre (L) " litre (L) " kilogram (kg)
VOLUME: RATE OF FLOW Symbol m³/s The SI unit of VOLUME RATE OF FLOW is the CUBIC METRE PER SECOND. SUNDRY ITEMS:	Imp. gallons (water 20°C) Imp. gal, per minute (gal/min) Imp. gal, per minute Imp. gal, per minute cubic ft. per minute cubic ft. per minute miles per gallon gallons per mile	4.536 .0000758 0.272765 .0758 .000472 0.472 0.3540 2.825	kilogram (kg) m³/s m³/h litre per second (L/s) m³/s litre per second (L/s) lm³ = 1Kl km per litre litres per km

TEMPERATURE

The SI unit of TEMPERATURE is the KELVIN - Sumbol K, For most practical purposes of temperature measurement and most calculations involving temperatures, degrees Celsius, sumbol °C will be used.

DEGREES FAHRENHEIT TO CELSIUS

DEGREES CELSIUS TO FAHRENHEIT

(°F - 32) x 5/9 = °C

(°C x 9/5) +32 = °F

Handy Tips

To calculate the mass of flats, squares and rounds

Flats: Width (mm) x Thickness (mm) x 0.00785 = kg/m

Squares: Size (mm2) x 0.00785 = kg/m

Rounds: Diameter (mm²) x 0.006165 = kg/m

Some Mass Calculations as indicated on pages 13-15 include a 2.5 per cent rolling tolerance.

To calculate the mass of steel plate sections

Mass = $t \times 7.850 \times (L \times W)$ where: Mass = mass/metre2

t = thickness of plate L = length of plate

mm W = width of plate m To calculate the mass for Floor plate, add 2 kg/m2 m

kø/m

To calculate the mass of steel circular hollow sections (CHS) (as used in Australian Standards AS/NZS 1163)

Circular sections

Mass = (OD - wt) x wt x 0.0246615.

where: Mass = mass/metre OD = outside diameter wt = section thickness

kg/m mm

mm

Handy Tips

Property of Steel	Symbol	Value
Young's Modulus of Elasticity	E	200 x 10 ³ MPa
Shear Modulus of Elasticity	G	80 x 10 ³ MPa
Density	р	7850 kg/m³
Poisson's Ratio	V	0.25
Coefficient of Thermal Expansion	a _r	11.7 x 10 ⁻⁶ per °C

To determine the length of conveyor belting

MIDALIA STEEL

Measure in inches from the outside of the roll to the opposite side of the centre opening S. Count the number of layers or turns of belt N.

C is constant = 0.2618 $L = S \times N \times C = Length in feet/3.28 = metres$ eg. 26" \times 61 \times 0.2618 = 415.22' divide by 3.28 = 126.6m

Relevant Australian Standards

AS 1085.1:2002 Supp 2017 R AS 1085.17:2003 (R2013) R	Steel tubes and tubulars for ordinary service Pallway track material - Steel rails - History (Supplement 1 to AS 1085.1-2002) Pallway track material Steel sleepers
AS 1085.17:2003 (R2013)	Railway track material Steel sleepers
AS/NZS 1163:2016	Add formed about and about the Health and a street
	Cold-formed structural steel hollow sections
AS/NZS 1365:1996 (R2016)	olerances for flat-rolled steel products
	Continuous hot-dip metallic coated steel sheet and strip - Coatings of zinc and zinc alloyed with sluminium and magnesium
AS 1442:2007 (R2017)	Carbon steels and carbon-manganese steels - Hot rolled bars and semi-finished products
AS 1443-2004	Carbon and carbon-manganese steel - Cold-finished bars
	Vrought alloy steels - Standard, hardenability (H) series and hardened and tempered to lesignated mechanical properties
	tot-dipped zinc-coated, aluminium/zinc-coated or aluminium/zinc/magnesium-coated steel sheet — 76 mm pitch corrugated
AS 1447:2007 (R2017)	Hot-rolled spring steels
AS 1448:2007/Amdt 1-2008	Carbon and carbon-manganese steels - Forgings (ruling section 300 mm maximum)
AS 1450:2007 (R2017)	Steel tubes for mechanical purposes
AS/NZS 1594:2002 (R2016)	Hot-rolled steel flat products
AS/NZS 1595:1998 (R2016)/Amdt 1:2014	cold-rolled, unalloyed, steel sheet and strip
AS 2551:1982 (R2016)	Steel sheet and strip - Cold-rolled, electrolytic zinc-coated
AS 3597-2008	Structural and pressure vessel steel - Quenched and tempered plate
AS/NZS 3678:2016	Structural steel – Hot-rolled plates, floorplates and slabs
AS/NZS 3679.2-2010	Structural steel Part 1: Hot-rolled bars and sections
AS/NZS 3679.2:2016	Structural steel Part 2: Welded I sections
AS/NZS 4496:1997 (R2016)	Recommended practice for the colour coding of steel products
AS/NZS 4600:2018	Cold-formed steel structures
AS/NZS 4671:2001	Steel reinforcing materials
SA TS 102:2016	Structural steel – (Technical Specification) Limits on elements added
SA TS 103:2016	Structural steel – (Technical Specification) Limits on boron in parent materials.

Important Details

Your Local Outlet

My Local Midalia Steel outlet details				
Phone:	Fax:	Email:		
My Local Midalia Steel Accou	nt Representatives			
Sales:				
Phone:	Fax:	Email:		
Phone:	Fax:	Email:		
Credit:				
Phone:	Fax:	Email:		
Phone:	Fax:	Email:		
My Local Midalia Steel Account Number				
A/C N:				
My Industry Memberships				
A/C N:				





Notes

OUR STEEL BRANCHES ARE ALL OVER WA, MMMATE!





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